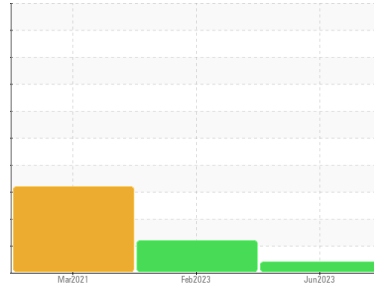




PROBLEM SUMMARY

Area
[23211049]
 Machine Id
B21613 - 4 (S/N 69700019)
 Component
Gearbox
 Fluid
JAX MAGNA-PLATE 85W140-FG (--- GAL)

Sample Rating Trend



VIS DEBRIS



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Debris	scalar	*Visual	NONE	▲ MODER	LIGHT	NONE

Customer Id: HORBEL
 Sample No.: WC0799730
 Lab Number: 05901270
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

26 Feb 2023 Diag: Don Baldrige

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Mar 2021 Diag: Jonathan Hester

WEAR



We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. Bearing and/or bushing wear is indicated. Appearance is milky. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid.

view report

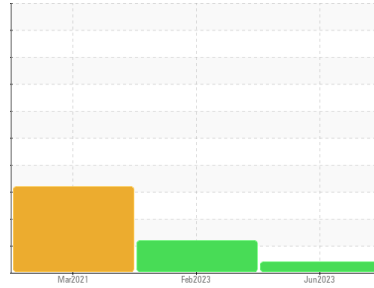




OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS



Area
[23211049]
 Machine Id
B21613 - 4 (S/N 69700019)
 Component
Gearbox
 Fluid
JAX MAGNA-PLATE 85W140-FG (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0799730	WC0732488	WC0543315
Sample Date	Client Info		29 Jun 2023	26 Feb 2023	26 Mar 2021
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	1	0	1
Oil Changed	Client Info		Not Chngd	N/A	Not Chngd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<1	1	1
Chromium	ppm	ASTM D5185m >15	0	<1	0
Nickel	ppm	ASTM D5185m >15	0	2	16
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	<1	<1	0
Lead	ppm	ASTM D5185m >100	0	0	3
Copper	ppm	ASTM D5185m >200	31	79	▲ 814
Tin	ppm	ASTM D5185m >25	2	6	▲ 94
Antimony	ppm	ASTM D5185m >5	---	---	<1
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	2
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m	1	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	467	341	180
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	6274	3995	3073

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	1	0
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	<1	<1	<1

FLUID CLEANLINESS

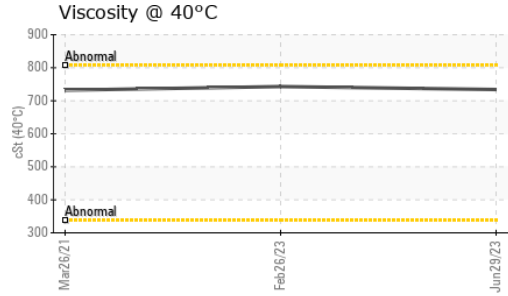
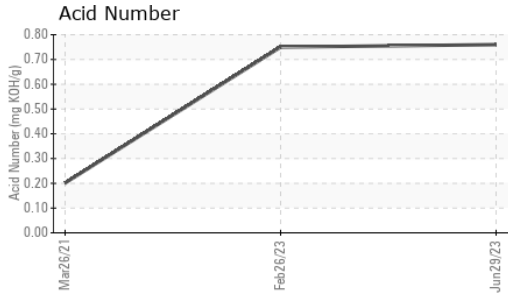
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	▲ 104784	---
Particles >6µm	ASTM D7647	>5000	---	▲ 8976	---
Particles >14µm	ASTM D7647	>640	---	275	---
Particles >21µm	ASTM D7647	>160	---	77	---
Particles >38µm	ASTM D7647	>40	---	5	---
Particles >71µm	ASTM D7647	>10	---	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	▲ 24/20/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.76	0.75	0.201



OIL ANALYSIS REPORT



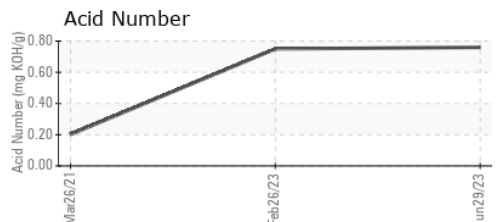
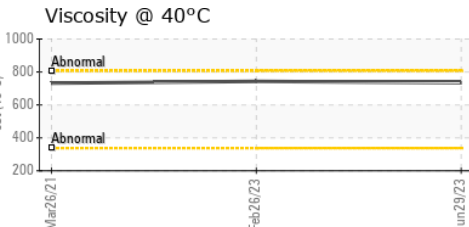
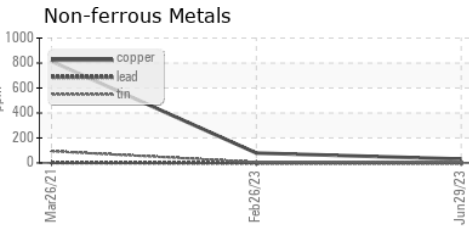
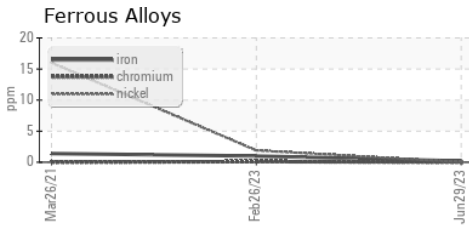
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	▲ MODER
Debris	scalar	*Visual	NONE	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	734	743	732

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0799730 **Received** : 18 Jul 2023
Lab Number : 05901270 **Diagnosed** : 20 Jul 2023
Unique Number : 10562626 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
 3000 KENNEDY DRIVE
 BELOIT, WI
 US 53511
 Contact: Craig Bennett
 cabennett@hormel.com
 T:
 F: (608)365-8322

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)