



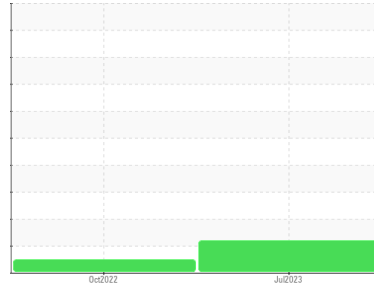
PROBLEM SUMMARY

Sample Rating Trend

ISO

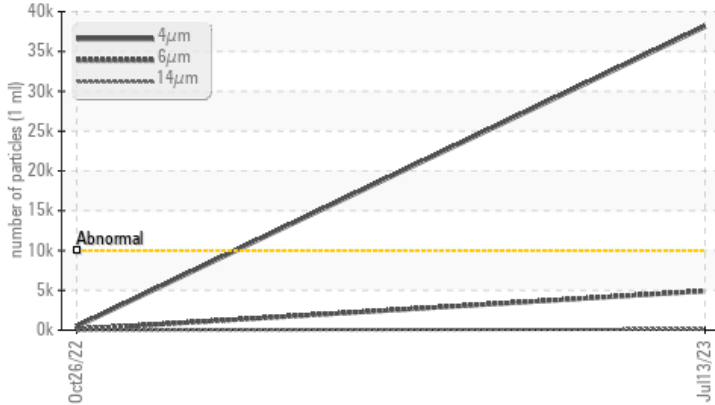


Area
[41001395]
 Machine Id
PLANT 5 DVT 12
 Component
Refrigeration Compressor
 Fluid
NOT GIVEN (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | ABNORMAL | NORMAL | --- |
|-----------------|--------------|-----------|------------|----------|-----|
| Particles >4µm | ASTM D7647 | >10000 | ▲ 38120 | 450 | --- |
| Particles >6µm | ASTM D7647 | >2500 | ▲ 4911 | 104 | --- |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | ▲ 22/19/14 | 16/14/11 | --- |

Customer Id: HILDAL
 Sample No.: USP201480
 Lab Number: 05901302
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 Oct 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. Please specify the brand and viscosity of the oil on your next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

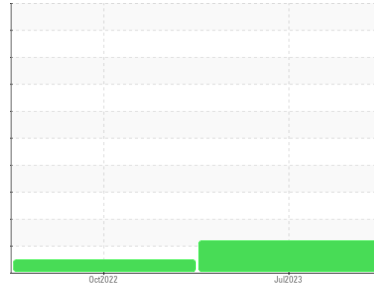
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
[41001395]
 Machine Id
PLANT 5 DVT 12
 Component
Refrigeration Compressor
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|----------|
| Sample Number | Client Info | | USP201480 | USP242709 | --- |
| Sample Date | Client Info | | 13 Jul 2023 | 26 Oct 2022 | --- |
| Machine Age | hrs | Client Info | 0 | 0 | --- |
| Oil Age | hrs | Client Info | 0 | 0 | --- |
| Oil Changed | Client Info | | N/A | N/A | --- |
| Sample Status | | | ABNORMAL | NORMAL | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >8 | 0 | 0 | --- |
| Chromium | ppm | ASTM D5185m >2 | 0 | 0 | --- |
| Nickel | ppm | ASTM D5185m | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185m | <1 | 0 | --- |
| Silver | ppm | ASTM D5185m >2 | 0 | <1 | --- |
| Aluminum | ppm | ASTM D5185m >3 | <1 | <1 | --- |
| Lead | ppm | ASTM D5185m >2 | 0 | 0 | --- |
| Copper | ppm | ASTM D5185m >8 | 2 | <1 | --- |
| Tin | ppm | ASTM D5185m >4 | 0 | <1 | --- |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | --- |
| Cadmium | ppm | ASTM D5185m | 0 | <1 | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | --- |
| Barium | ppm | ASTM D5185m | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | 0 | <1 | --- |
| Manganese | ppm | ASTM D5185m | <1 | <1 | --- |
| Magnesium | ppm | ASTM D5185m | <1 | <1 | --- |
| Calcium | ppm | ASTM D5185m | 0 | 0 | --- |
| Phosphorus | ppm | ASTM D5185m | 90 | 125 | --- |
| Zinc | ppm | ASTM D5185m | 0 | 1 | --- |
| Sulfur | ppm | ASTM D5185m | 87 | 141 | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | <1 | <1 | --- |
| Sodium | ppm | ASTM D5185m | 1 | 0 | --- |
| Potassium | ppm | ASTM D5185m >20 | 0 | 1 | --- |
| Water | % | ASTM D6304 >0.01 | 0.003 | 0.005 | --- |
| ppm Water | ppm | ASTM D6304 >100 | 30.0 | 56.9 | --- |

FLUID CLEANLINESS

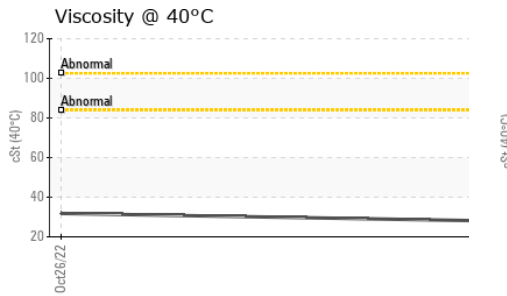
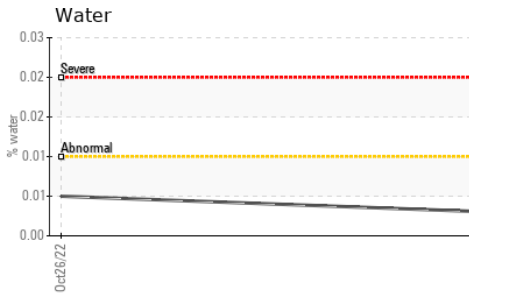
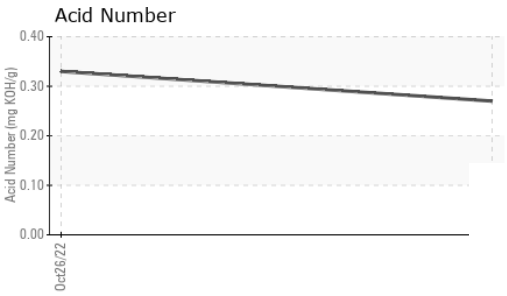
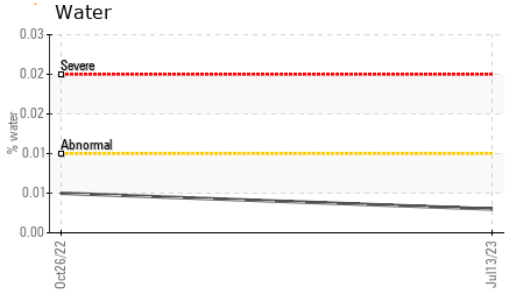
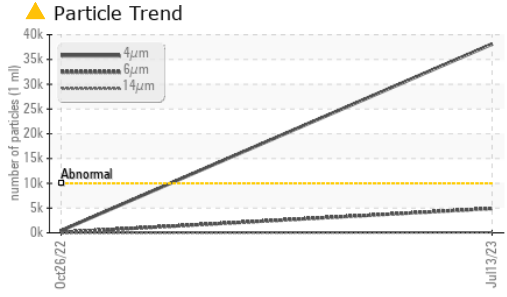
| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-------------------|----------|----------|
| Particles >4µm | ASTM D7647 | >10000 | ▲ 38120 | 450 | --- |
| Particles >6µm | ASTM D7647 | >2500 | ▲ 4911 | 104 | --- |
| Particles >14µm | ASTM D7647 | >320 | 108 | 11 | --- |
| Particles >21µm | ASTM D7647 | >80 | 23 | 4 | --- |
| Particles >38µm | ASTM D7647 | >20 | 1 | 0 | --- |
| Particles >71µm | ASTM D7647 | >4 | 0 | 0 | --- |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | ▲ 22/19/14 | 16/14/11 | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974 | 0.27 | 0.33 | --- |



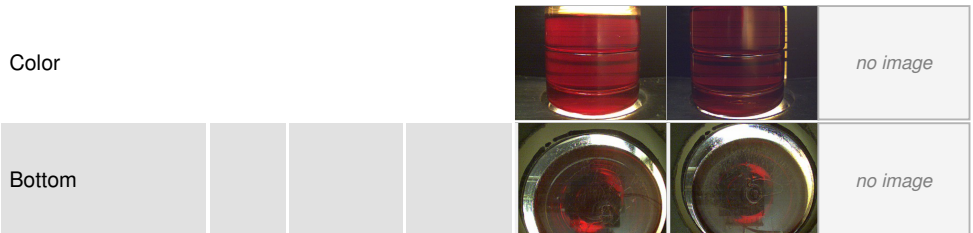
OIL ANALYSIS REPORT



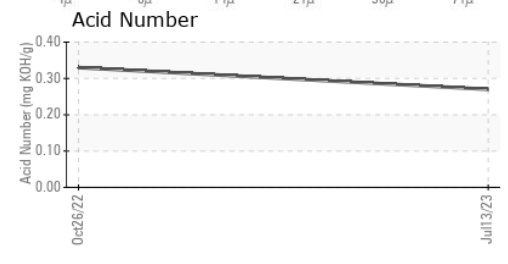
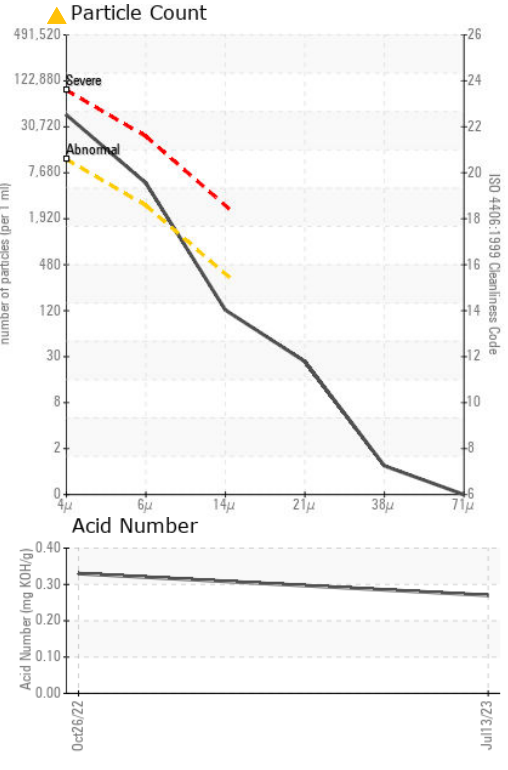
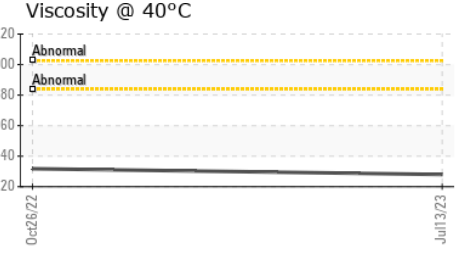
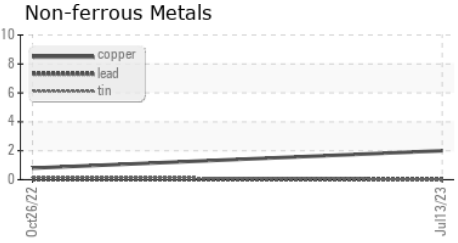
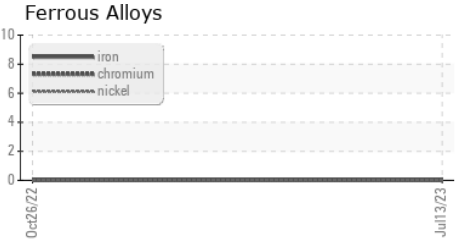
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.01 | NEG | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 28.0 | 31.8 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP201480 **Received** : 18 Jul 2023
Lab Number : 05901302 **Diagnosed** : 19 Jul 2023
Unique Number : 10562658 **Diagnostician** : Doug Bogart
Test Package : IND 2

HILMAR CHEESE
 DALHART, TX
 US
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)