

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend



# EXTRUDER-050

#### Component Gearbox

#### Fluid

SHELL MORLINA S4 B 320 (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the component.

### Fluid Condition

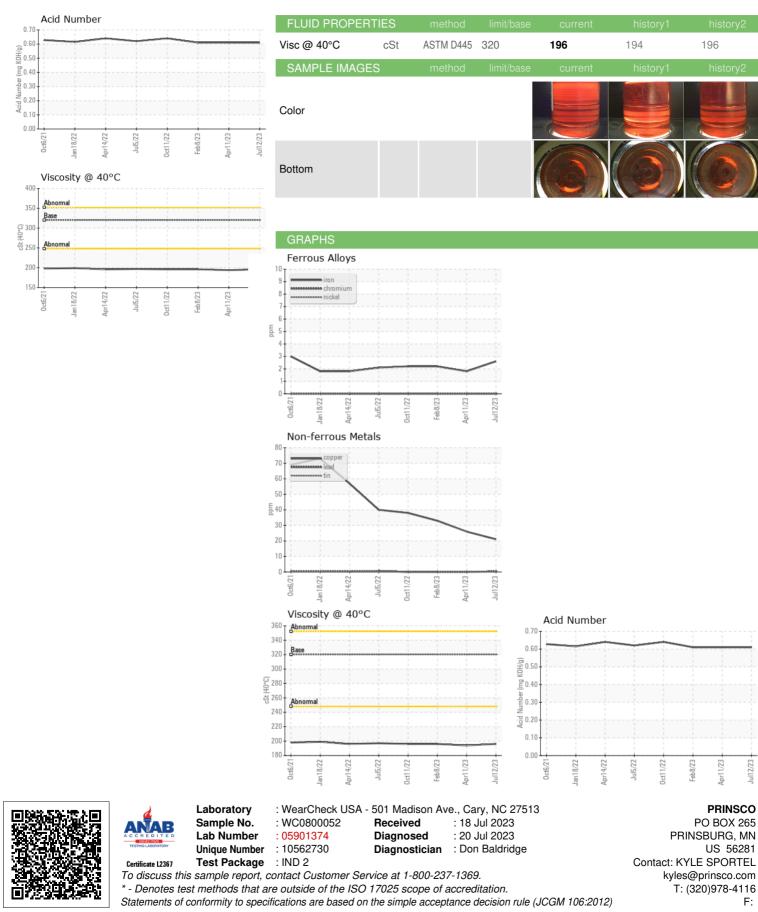
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		0ct2021 J	an2022 Apr2022 Jul202	2 Oct2022 Feb2023 Apr2023	3 Jul2023	
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0800052	WC0774628	WC0743386
Sample Date		Client Info		12 Jul 2023	11 Apr 2023	08 Feb 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		Filtered	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	3	2	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	0
Lead	ppm	ASTM D5185m	>100	<1	0	0
Copper	ppm	ASTM D5185m	>200	21	26	33
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		0	0	<1
Phosphorus	ppm	ASTM D5185m		267	252	272
Zinc	ppm	ASTM D5185m		30	0	29
Sulfur	ppm	ASTM D5185m		1908	1506	1945
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	9	5	3
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.61	0.61	0.61
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
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Page 1 of 2



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Contact/Location: KYLE SPORTEL - PRIPRIMN