

OIL ANALYSIS REPORT

Sample Rating Trend

WATER



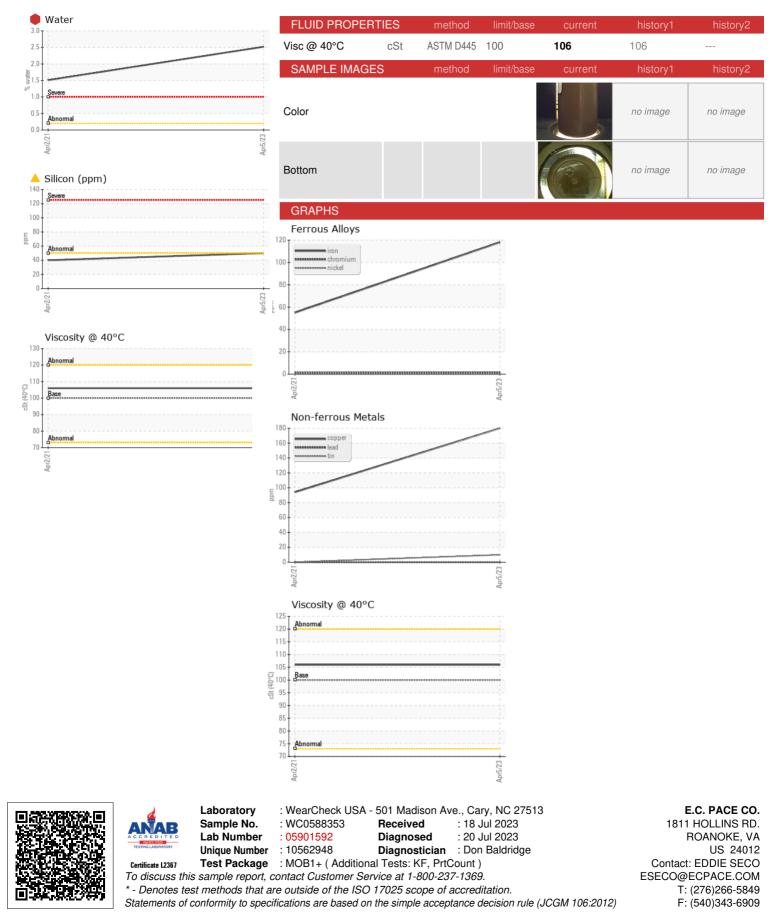
KOMATSU PC138 EX-103 (S/N 27656) Component Swing Drive

MOBIL MOBILTRANS HD 30 (--- GAL)

DIAGNOSIS	SAMPLE INFORM	MATION	method	limit/base	e current	history1	history2
Recommendation	Sample Number		Client Info		WC0588353	WC0317757	
We advise that you check for the source of water	Sample Date		Client Info		05 Apr 2023	02 Apr 2021	
entry. The oil change at the time of sampling has	Machine Age	hrs	Client Info		4311	3574	
been noted. We recommend an early resample to	Oil Age	hrs	Client Info		4311	1000	
monitor this condition.	Oil Changed		Client Info		Changed	Not Changd	
Wear All component wear rates are normal.	Sample Status				SEVERE	ABNORMAL	
Contamination	WEAR METALS		method	limit/base	e current	history1	history2
Elemental level of silicon (Si) above normal	Iron	ppm	ASTM D5185m	>400	118	55	
indicating ingress of seal material. There is a high concentration of water present in the oil.	Chromium	ppm	ASTM D5185m	>10	2	1	
	Nickel	ppm	ASTM D5185m	>10	0	0	
Fluid Condition	Titanium	ppm	ASTM D5185m		19	2	
The oil is no longer serviceable due to the presence	Silver	ppm	ASTM D5185m		0	<1	
of contaminants.	Aluminum	ppm	ASTM D5185m	>25	4	2	
	Lead	ppm	ASTM D5185m		0	0	
	Copper	ppm	ASTM D5185m	>200	180	94	
	Tin	ppm	ASTM D5185m		10	0	
	Antimony	ppm	ASTM D5185m	>5		1	
	Vanadium	ppm	ASTM D5185m		<1	0	
	Cadmium	ppm	ASTM D5185m		0	0	
	ADDITIVES		method	limit/base	e current	history1	history2
	Boron	nom	ASTM D5185m		0	15	
	Barium	ppm	ASTM D5185m		22	2	
	Molybdenum	ppm	ASTM D5185m		1	<1	
	Manganese	ppm ppm	ASTM D5185m		2	1	
	Magnesium	ppm	ASTM D5185m		20	10	
	Calcium	ppm	ASTM D5185m		4125	3454	
	Phosphorus		ASTM D5185m		936	765	
	Zinc	ppm ppm	ASTM D5185m		1163	922	
	Sulfur	ppm	ASTM D5185m		9813	5042	
				11			
	CONTAMINANTS		method	limit/base		history1	history2
	Silicon	ppm	ASTM D5185m	>50	<mark>▲</mark> 50	40	
	Sodium	ppm	ASTM D5185m		<1	1	
	Potassium	ppm	ASTM D5185m		1	0	
	Water	%	ASTM D6304		2.52	▲ 1.51	
	ppm Water	ppm	ASTM D6304	>2000	25200	▲ 15100	
	VISUAL		method	limit/base	e current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	LIGHT	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	🔺 HAZY	🔺 MILKY	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	• 0.2%	▲ 0.2%	
	Free Water	scalar	*Visual		NEG	NEG	



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Contact/Location: EDDIE SECO - ECPROA