

## **OIL ANALYSIS REPORT**

### WOOD PROCESSING EQUIPMENT Machine Id PLANER TILT HOIST

Component Hydraulic System Fluid SHELL AW HYDRAULIC S2 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

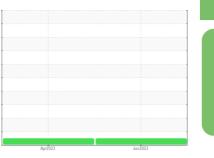
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



Sample Rating Trend

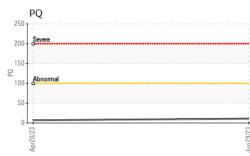


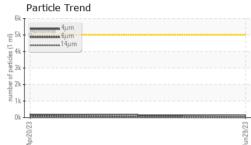
NORMAL

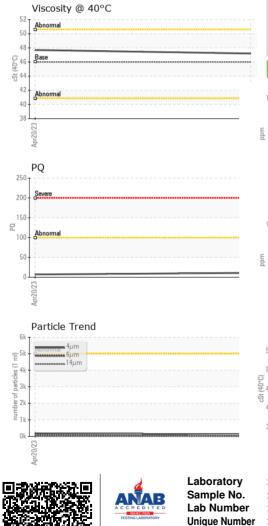
			Apr2023	Jun2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PE0001130	PE0001177	
Sample Date		Client Info		29 Jun 2023	20 Apr 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		11	7	
Iron	ppm	ASTM D5185m	>20	1	2	
Chromium	ppm	ASTM D5185m	>20	<1	<1	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>20	1	0	
Lead	ppm	ASTM D5185m	>20	0	0	
Copper	ppm	ASTM D5185m	>20	<1	<1	
Tin	ppm	ASTM D5185m	>20	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		<1	<1	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		8	5	
Calcium	ppm	ASTM D5185m		56	59	
Phosphorus	ppm	ASTM D5185m		306	311	
Zinc	ppm	ASTM D5185m		361	362	
Sulfur	ppm	ASTM D5185m		2070	2785	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	1	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	<1	0	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	106	179	
Particles >6µm		ASTM D7647	>1300	26	58	
Particles >14µm		ASTM D7647	>160	3	5	
Particles >21µm		ASTM D7647	>40	0	2	
Particles >38µm		ASTM D7647	>10	0	0	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	14/12/9	15/13/10	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.26	0.37	



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Jun 29/23	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	47.2	47.7	
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
52,62,muL	Color						no image
	Bottom						no image
	GRAPHS						
	Ferrous Alloys				Particle Count	1	
	10 iron			491,520			ľ
	o - chromium			122,880			-12
	E 4			20.720	Severe		
	2			30,720	1 · · · ·		+2
	0				Abnormal		-1
	Apr20/23			Jun 29/23 (per 1 ml)	1. S. S.		
	Aprá			1200 1200 1200 1200 1200 1200 1200 1200		•	+1
	Non-ferrous Meta	ls		10 480-	· · · · · · · · · · · · · · · · · · ·		
	10 copper			jo ja 120		<b>N</b>	
	o - management lead						
				30			-1
	2			8	/		-1
	Apr20/23			2. 2.			
	Apri			,unr 0;			
	Viscosity @ 40°C			4	<sup>µ 6µ</sup> Acid Number	14μ 21μ	36µ 71µ
	55			<sub>€</sub> 0.40			
	50 - Abnormal			번 0.30			
	()			ے ای 0.20			
	© € 45			- P			
	Co € 45 ₹ Abnormal			30.10			
	Gradient Abnormal			N 0.10			
	€ 45 - Abnormal			(0,40 (0,10) (0,10) (0,10) (0,0) (0,0) (0,10) (0,0) (0,0) (0,10)(	//23		
	Gradient Abnormal				Apr20/23		

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: CURTIS CAMPISTEGUY

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