

OIL ANALYSIS REPORT

WOOD PROCESSING EQUIPMENT Machine Id PLANER SORTER

Component Hydraulic System Fluid SHELL AW HYDRAULIC S2 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

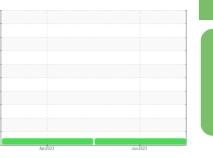
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.



Sample Rating Trend



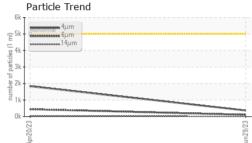
NORMAL

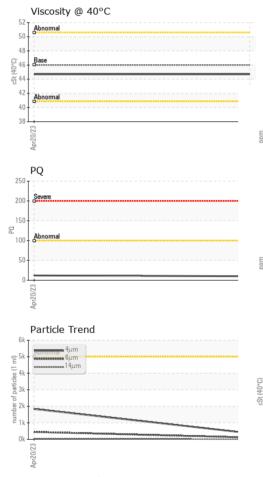
			Apr2023			
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PE0001112	PE0001178	
Sample Date		Client Info		29 Jun 2023	20 Apr 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		10	12	
Iron	ppm	ASTM D5185m	>20	<1	<1	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>20	2	0	
Lead	ppm	ASTM D5185m	>20	0	0	
Copper	ppm	ASTM D5185m	>20	3	3	
Tin	ppm	ASTM D5185m	>20	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		10	9	
Calcium	ppm	ASTM D5185m		59	59	
				284	070	
Phosphorus	maa	ASTM D5185m		204	273	
Phosphorus Zinc	ppm ppm	ASTM D5185m ASTM D5185m		204 330	302	
	ppm ppm ppm			-		
Zinc	ppm ppm	ASTM D5185m	limit/base	330	302	
Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m	limit/base	330 1259	302 1193	
Zinc Sulfur CONTAMINANTS	ppm ppm	ASTM D5185m ASTM D5185m method		330 1259 current	302 1193 history1	 history2
Zinc Sulfur CONTAMINANTS Silicon	ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m	>15	330 1259 current <1	302 1193 history1 0	 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	>15	330 1259 current <1 0	302 1193 history1 0 0	 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m ASTM D5185m	>15 >20	330 1259 current <1 0 <1	302 1193 history1 0 0 0	 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m Method	>15 >20 limit/base >5000	330 1259 current <1 0 <1 current	302 1193 history1 0 0 0 0 history1	 history2 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D7647	>15 >20 limit/base >5000	330 1259 current <1 0 <1 current 367	302 1193 history1 0 0 0 history1 1837	 history2 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160	330 1259 current <1 0 <1 current 367 108	302 1193 history1 0 0 0 0 history1 1837 446	 history2 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160	330 1259 current <1 0 <1 current 367 108 12	302 1193 history1 0 0 0 history1 1837 446 33	 history2 history2 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160 >40 >10	330 1259 current <1 0 <1 current 367 108 12 3	302 1193 history1 0 0 0 history1 1837 446 33 7	 history2 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160 >40 >10	330 1259 current <1 0 <1 current 367 108 12 3 0	302 1193 history1 0 0 0 history1 1837 446 33 7 0	 history2 history2
Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm ppm ppm ppm ESS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160 >160 >10 >10 >3	330 1259 current <1 0 <1 current 367 108 12 3 0 0 0	302 1193 history1 0 0 0 history1 1837 446 33 7 0 0 0	 history2 history2

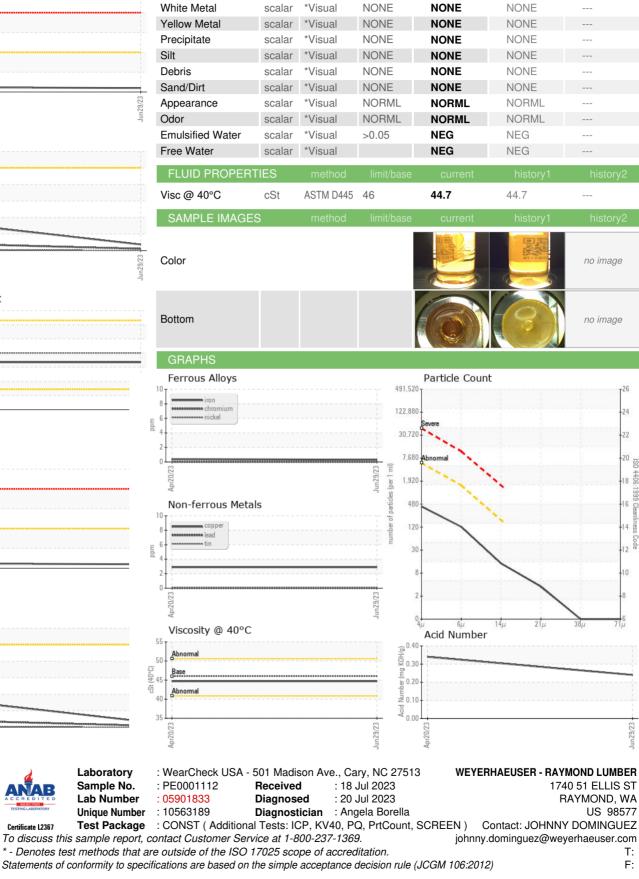


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