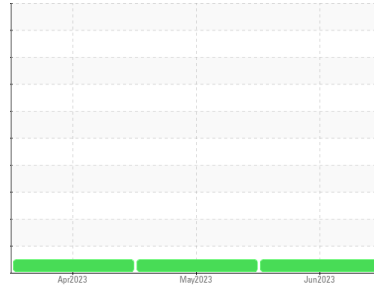




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
WOOD PROCESSING EQUIPMENT
 Machine Id
GANG
 Component
Hydraulic System
 Fluid
SHELL AW HYDRAULIC S2 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PE0001123	PE0001140	PE0001174
Sample Date	Client Info	29 Jun 2023	25 May 2023	20 Apr 2023
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	13	13	13
Iron	ppm ASTM D5185m >20	0	0	0
Chromium	ppm ASTM D5185m >20	0	0	0
Nickel	ppm ASTM D5185m >20	0	0	0
Titanium	ppm ASTM D5185m	0	0	0
Silver	ppm ASTM D5185m	0	0	0
Aluminum	ppm ASTM D5185m >20	2	<1	0
Lead	ppm ASTM D5185m >20	0	0	0
Copper	ppm ASTM D5185m >20	6	<1	3
Tin	ppm ASTM D5185m >20	0	0	0
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	0	0	0
Barium	ppm ASTM D5185m	0	0	0
Molybdenum	ppm ASTM D5185m	<1	<1	<1
Manganese	ppm ASTM D5185m	0	<1	<1
Magnesium	ppm ASTM D5185m	11	6	11
Calcium	ppm ASTM D5185m	64	58	62
Phosphorus	ppm ASTM D5185m	265	269	246
Zinc	ppm ASTM D5185m	302	348	281
Sulfur	ppm ASTM D5185m	794	1671	790

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	2	<1	1
Sodium	ppm ASTM D5185m	0	<1	0
Potassium	ppm ASTM D5185m >20	<1	0	0

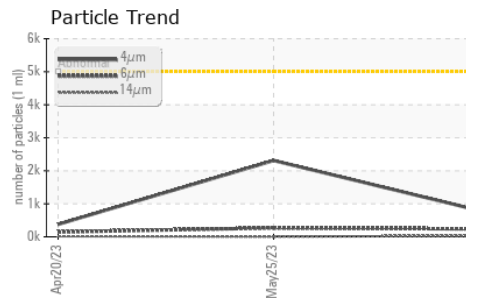
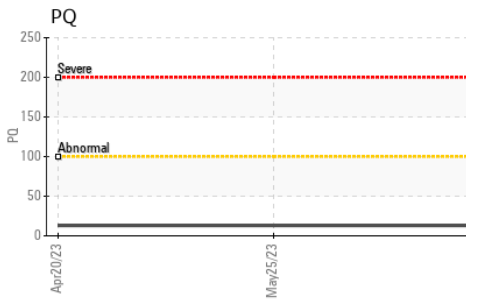
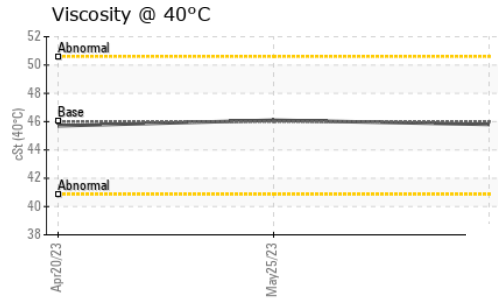
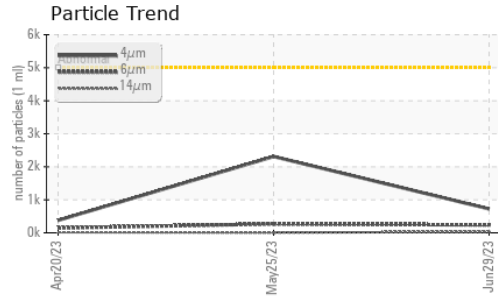
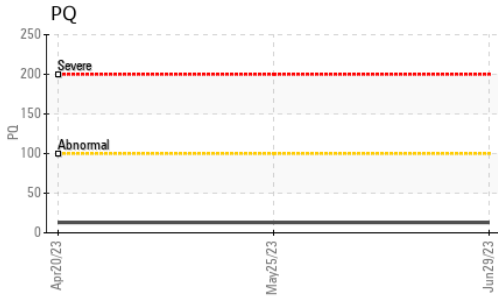
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	724	2311	378
Particles >6µm	ASTM D7647 >1300	239	268	147
Particles >14µm	ASTM D7647 >160	28	7	17
Particles >21µm	ASTM D7647 >40	5	0	5
Particles >38µm	ASTM D7647 >10	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	17/15/12	18/15/10	16/14/11

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	0.25	0.23	0.33

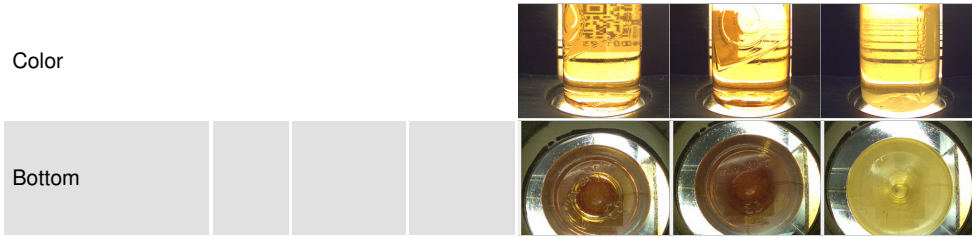
OIL ANALYSIS REPORT



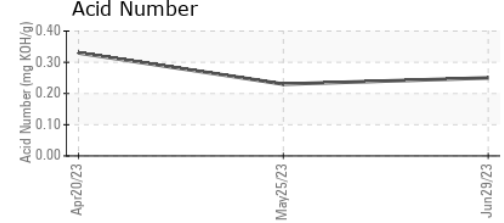
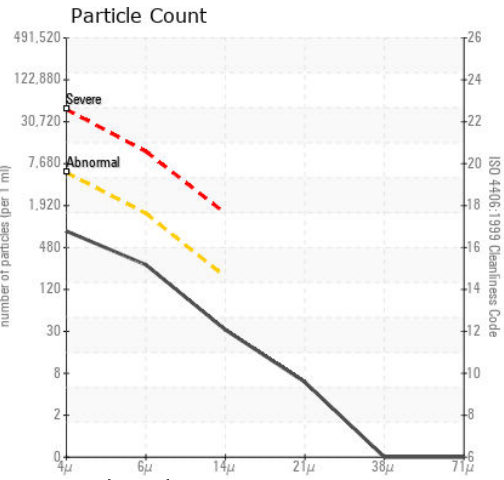
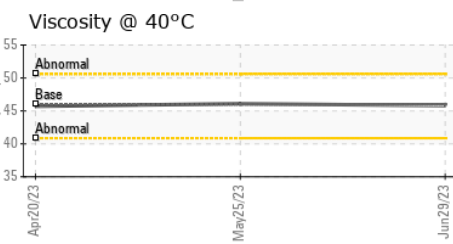
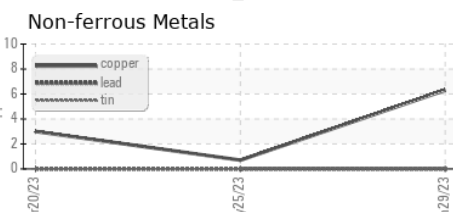
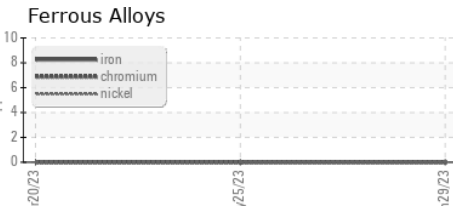
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.8	46.1	45.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0001123 **Received** : 18 Jul 2023
Lab Number : **05901839** **Diagnosed** : 20 Jul 2023
Unique Number : 10563195 **Diagnostician** : Angela Borella
Test Package : CONST (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

WEYERHAEUSER - RAYMOND LUMBER
 1740 51 ELLIS ST
 RAYMOND, WA
 US 98577
 Contact: JOHNNY DOMINGUEZ
 johnny.dominguez@weyerhaeuser.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)