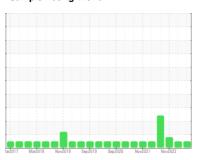


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



VP-5 (S/N C-4230)

Pump Fluid

USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

1m2017 Mm2018 New2018 Sep2013 Sep2020 New2021 New2022						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM27096	USPM26778	USPM24882
Sample Date		Client Info		17 Jul 2023	28 Feb 2023	15 Nov 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	17	19	<u></u> 151
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	3	2	<1
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	0	<1	<1
Tin	ppm	ASTM D5185m	>9	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	0	0
Calcium	ppm	ASTM D5185m	0	<1	0	0
Phosphorus	ppm	ASTM D5185m	1800	810	848	780
Zinc	ppm	ASTM D5185m	0	6	7	6
Sulfur	ppm	ASTM D5185m	0	5	281	34
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	3	3	4
Sodium	ppm	ASTM D5185m		3	2	9
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water	%	ASTM D6304		0.080	0.030	0.025
ppm Water	ppm	ASTM D6304	>.1	807.4	307.6	251.8
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1091	838	2783
Particles >6µm		ASTM D7647	>1300	333	217	523
Particles >14µm		ASTM D7647	>160	27	7	14
Particles >21µm		ASTM D7647	>40	4	0	4
Particles >38µm		ASTM D7647	>10	1	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/16/12	17/15/10	19/16/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.335	0.18	0.74



OIL ANALYSIS REPORT

