

## **OIL ANALYSIS REPORT**

### BLOW MOLD [23-00343619-000] HALF GAL BLOW MOLD Component

**Hydraulic System** MOBIL DTE 26 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

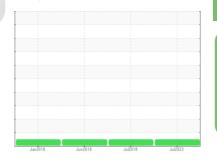
All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



NORMAL

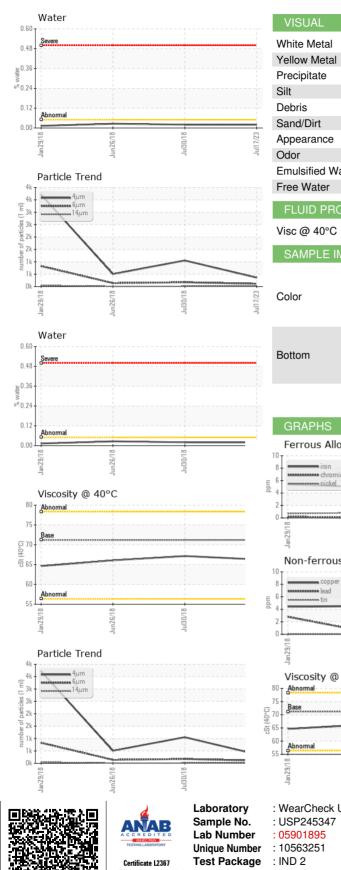
		Jan201	8 Jun2018	Jul2018	Jul2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP245347	USP178818	USP178827
Sample Date		Client Info		17 Jul 2023	30 Jul 2018	26 Jun 2018
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>40	9	6	5
Chromium	ppm	ASTM D5185m	>4	0	<1	0
Nickel	ppm	ASTM D5185m	>20	<1	<1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>4	2	<1	0
Lead	ppm	ASTM D5185m	>10	<1	<1	<1
Copper	ppm	ASTM D5185m	>60	10	5	4
Tin	ppm	ASTM D5185m	>4	0	<1	0
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		۰ <1	0	0
ADDITIVES	ppm		limit/base			
		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		1	<1	0
Calcium	ppm	ASTM D5185m		111	116	126
Phosphorus	ppm	ASTM D5185m		460	444	478
Zinc	ppm	ASTM D5185m		663	597	681
Sulfur	ppm	ASTM D5185m		7653	9872	3265
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2	2	4
Sodium	ppm	ASTM D5185m		3	5	4
Potassium	ppm	ASTM D5185m	>20	3	3	2
Water	%	ASTM D6304	>0.05	0.020	0.020	0.026
ppm Water	ppm	ASTM D6304	>500	200.1	200	260
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		359	1054	507
Particles >6µm		ASTM D7647	>5000	115	172	139
Particles >14µm		ASTM D7647	>640	14	12	8
Particles >21µm		ASTM D7647	>160	4	3	3
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/19/16	16/14/11	17/15/11	16/14/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.93	0.936	0.871

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Contact/Location: BRIAN MCFADDEN - JACHUT



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT		method	limit/base	ourropt	In the transmission	le la tamino
	IES	methoa				history2
Visc @ 40°C	cSt	ASTM D445	71.2	66.3	67.15	66.07
	cSt					
Visc @ 40°C	cSt	ASTM D445	71.2	66.3	67.15	66.07

