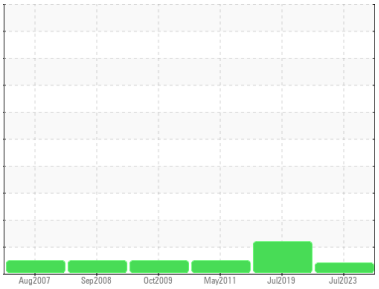
PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER SK-15T 2760029 (S/N 1359)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	NORMAL
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	LIGHT

Customer Id: LEWTOP
Sample No.: KCPA005807
Lab Number: 05901906
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

29 Jul 2019 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 May 2011 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The condition of oil is suitable for further service.

view report

01 Oct 2009 Diag: Jonathan Hester

WATER

We advise that you stop the unit, follow the water drain-off procedure for this component, and service the filters on this component. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. There is a high concentration of water present in the oil. There is a moderate amount of particulates present in the oil. The condition of oil is suitable for further service.

view report

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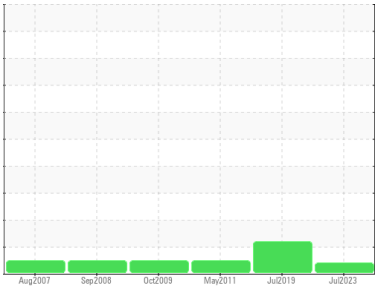
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER SK-15T 2760029 (S/N 1359)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA005807**	KCP17241	KC28845
Sample Date		Client Info		**07 Jul 2023**	29 Jul 2019	10 May 2011
Machine Age	hrs	Client Info		**35514**	25153	8791
Oil Age	hrs	Client Info		**0**	5000	4430
Oil Changed		Client Info		**N/A**	Changed	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**0**	0	<1
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**24**	15	20
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	0
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	90	**2**	<1	16
Calcium	ppm	ASTM D5185m	2	**0**	0	<1
Phosphorus	ppm	ASTM D5185m		**2**	<1	2
Zinc	ppm	ASTM D5185m		**52**	34	81
Sulfur	ppm	ASTM D5185m		**17058**	16894	14863

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**1**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	<1	8
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	6
Water	%	ASTM D6304	>0.05	**0.004**	0.007	0.015
ppm Water	ppm	ASTM D6304	>500	**43.2**	72.3	150

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	26426	371
Particles >6µm		ASTM D7647	>1300	**---**	▲ 5678	202
Particles >14µm		ASTM D7647	>80	**---**	▲ 286	34
Particles >21µm		ASTM D7647	>20	**---**	▲ 67	11
Particles >38µm		ASTM D7647	>4	**---**	4	1
Particles >71µm		ASTM D7647	>3	**---**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 20/15	15/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.41**	0.287	0.438

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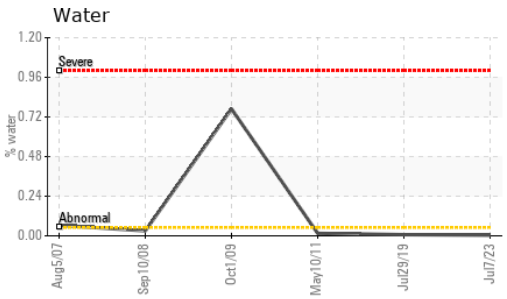
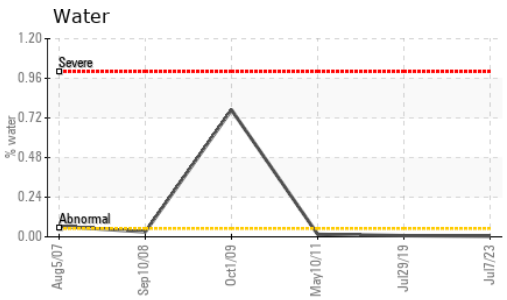
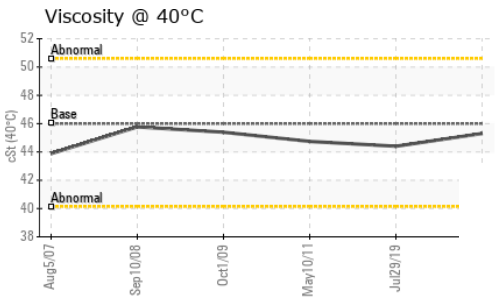
OIL ANALYSIS REPORT





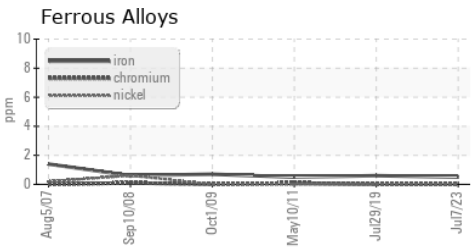


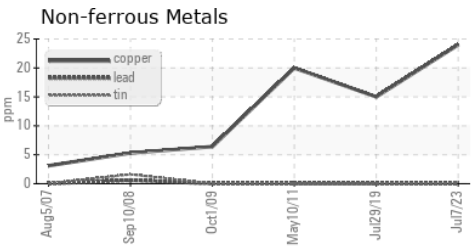
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

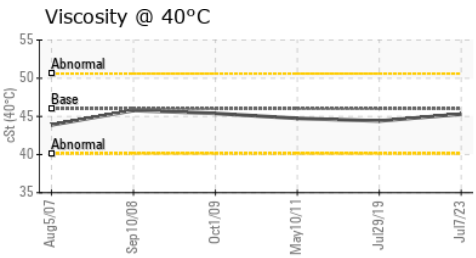
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**45.3**	44.4	44.74

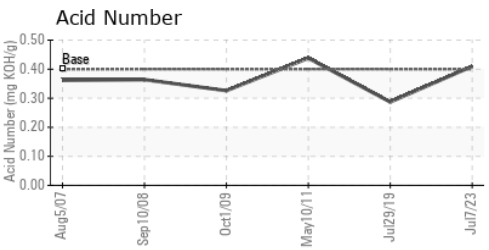
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA005807 **Received** : 18 Jul 2023
Lab Number : 05901906 **Diagnosed** : 20 Jul 2023
Unique Number : 10563262 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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