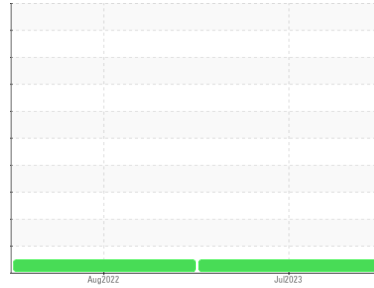




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
[725741]

Machine Id
LCT-3

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|----------|
| Sample Number | Client Info | | | WC0692512 | WC0646245 | --- |
| Sample Date | Client Info | | | 06 Jul 2023 | 08 Aug 2022 | --- |
| Machine Age | hrs | Client Info | | 2294 | 2198 | --- |
| Oil Age | hrs | Client Info | | 0 | 0 | --- |
| Oil Changed | Client Info | | | Not Changed | Not Changed | --- |
| Sample Status | | | | NORMAL | NORMAL | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >20 | 8 | 8 | --- |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Silver | ppm | ASTM D5185m | | 0 | <1 | --- |
| Aluminum | ppm | ASTM D5185m | >10 | <1 | <1 | --- |
| Lead | ppm | ASTM D5185m | >20 | 1 | 1 | --- |
| Copper | ppm | ASTM D5185m | >20 | 2 | 2 | --- |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|-------------|----------|----------|
| Boron | ppm | ASTM D5185m | 5 | 0 | <1 | --- |
| Barium | ppm | ASTM D5185m | 5 | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | 5 | 0 | 0 | --- |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | --- |
| Magnesium | ppm | ASTM D5185m | 25 | 7 | 5 | --- |
| Calcium | ppm | ASTM D5185m | 200 | 73 | 71 | --- |
| Phosphorus | ppm | ASTM D5185m | 300 | 275 | 270 | --- |
| Zinc | ppm | ASTM D5185m | 370 | 350 | 341 | --- |
| Sulfur | ppm | ASTM D5185m | 2500 | 2432 | 2138 | --- |

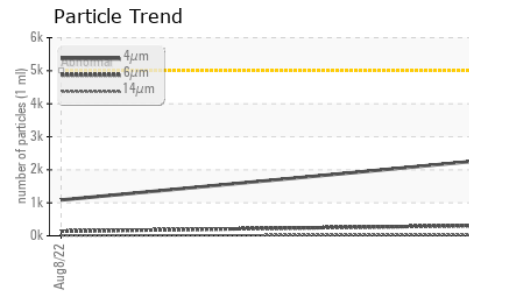
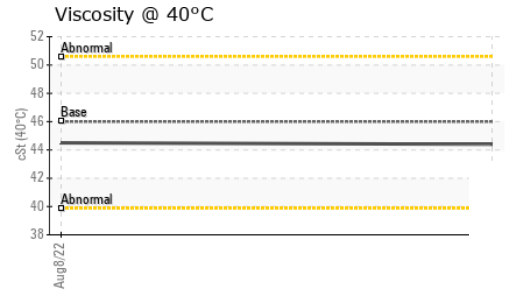
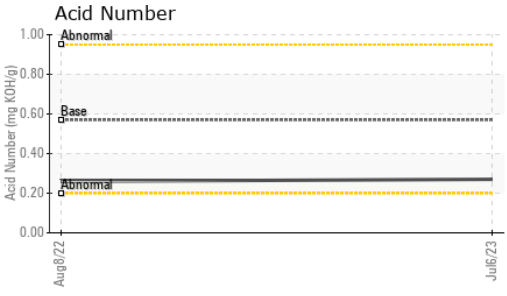
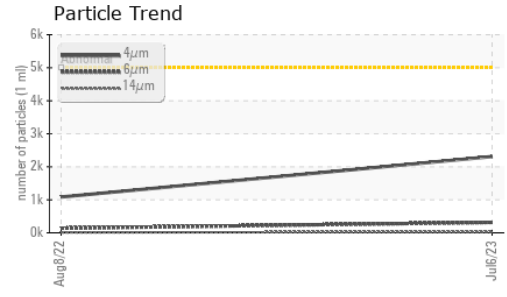
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >15 | 1 | 1 | --- |
| Sodium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 2 | --- |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm | | ASTM D7647 | >5000 | 2310 | 1085 | --- |
| Particles >6µm | | ASTM D7647 | >1300 | 316 | 139 | --- |
| Particles >14µm | | ASTM D7647 | >160 | 25 | 11 | --- |
| Particles >21µm | | ASTM D7647 | >40 | 6 | 4 | --- |
| Particles >38µm | | ASTM D7647 | >10 | 0 | 1 | --- |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | --- |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 18/15/12 | 17/14/11 | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.27 | 0.26 | --- |



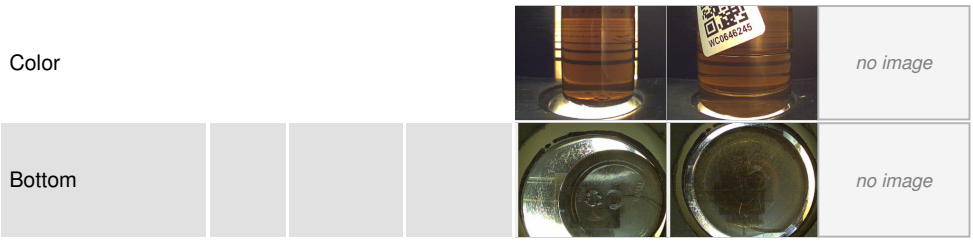
OIL ANALYSIS REPORT



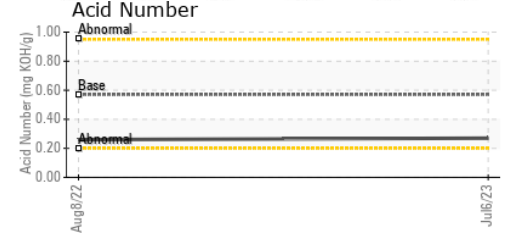
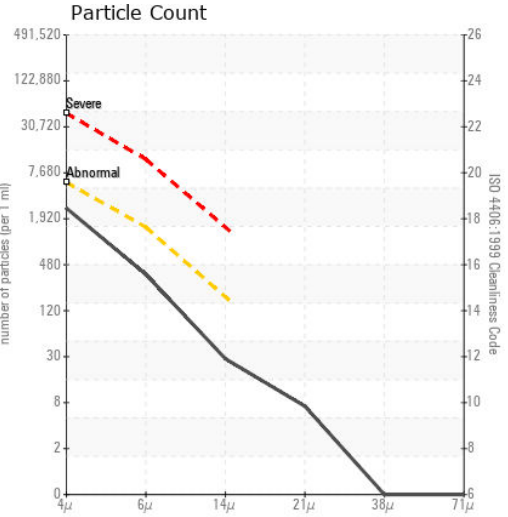
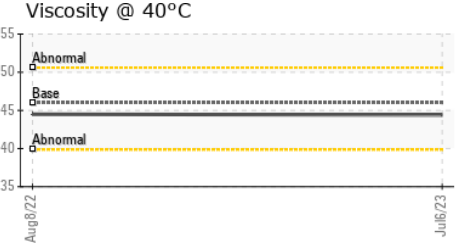
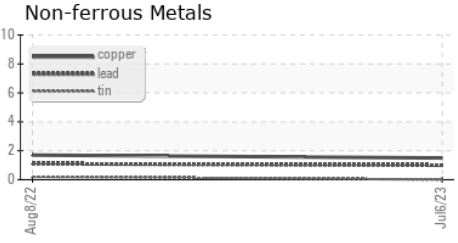
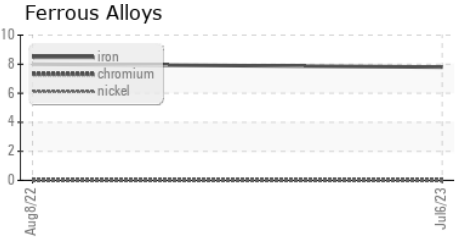
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 46 | 44.4 | 44.5 | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0692512 **Received** : 19 Jul 2023
Lab Number : **05902253** **Diagnosed** : 20 Jul 2023
Unique Number : 10563609 **Diagnostician** : Wes Davis
Test Package : MOB 2

AES USA - EVERETT
 3003 W CASINO RD BLDG 40-26 DR S2
 EVERETT, WA
 US 98204-1910
 Contact: TIM FELLER
 tim.feller@aes-gse.com
 T: (425)266-4649
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)