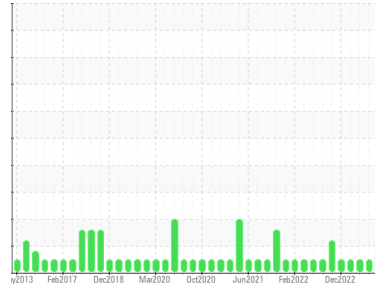




PROBLEM SUMMARY

Sample Rating Trend

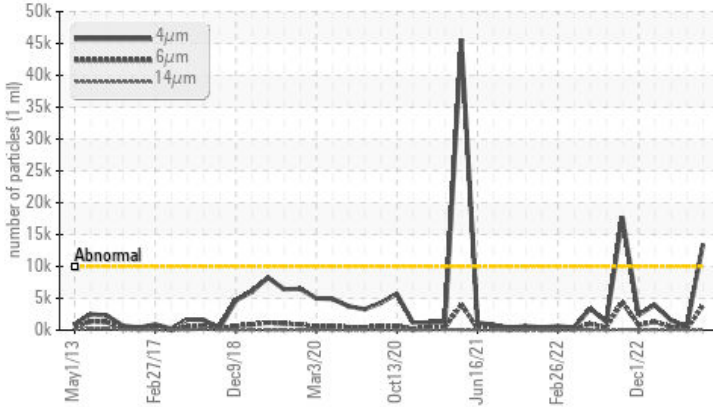
ISO



Area
MP-136
 Machine Id
B33926 - PUMP VACUUM BUSCH 630 FIRE BRAISED (S/N C-3550)
 Component
Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (4 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>10000	▲ 13494	520	1578
Particles >6µm	ASTM D7647	>2500	▲ 3851	201	536
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 21/19/13	16/15/11	18/16/12

Customer Id: HORAUS
 Sample No.: WC0820530
 Lab Number: 05902263
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

22 May 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



28 Mar 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



27 Jan 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

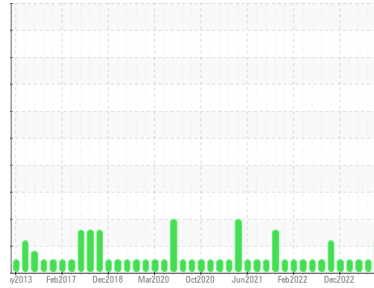
view report





OIL ANALYSIS REPORT

Sample Rating Trend



Area
MP-136
 Machine Id
B33926 - PUMP VACUUM BUSCH 630 FIRE BRAISED (S/N C-3550)
 Component
Pump
 Fluid
PETRO CANADA PURITY FG SYNTHETIC 100 (4 GAL)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0820530	WC0799677	WC0781499
Sample Date	Client Info		13 Jul 2023	22 May 2023	28 Mar 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changed	Not Changed
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	0	1	0
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m >5	0	0	<1
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	<1	<1	0
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	<1	0	<1
Tin	ppm	ASTM D5185m >9	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	<1	2
Calcium	ppm	ASTM D5185m	0	0	<1
Phosphorus	ppm	ASTM D5185m	348	416	167
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	960	1198	425

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	2	4	6
Sodium	ppm	ASTM D5185m	0	<1	<1
Potassium	ppm	ASTM D5185m >20	<1	<1	1

FLUID CLEANLINESS

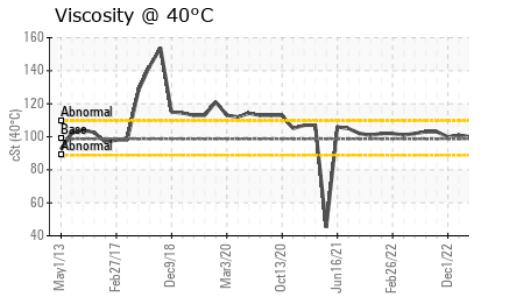
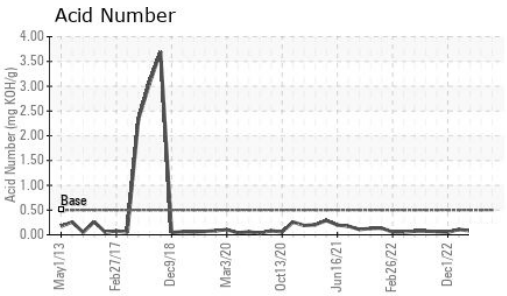
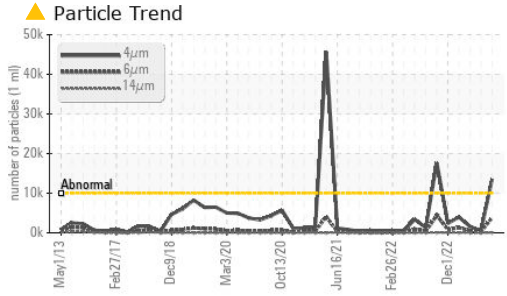
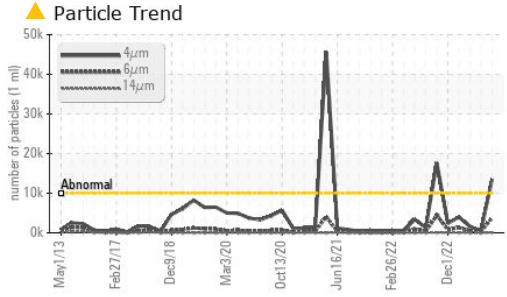
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 13494	520	1578
Particles >6µm	ASTM D7647	>2500	▲ 3851	201	536
Particles >14µm	ASTM D7647	>320	76	13	22
Particles >21µm	ASTM D7647	>80	8	2	3
Particles >38µm	ASTM D7647	>20	0	0	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 21/19/13	16/15/11	18/16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.5	0.10	0.15	0.08



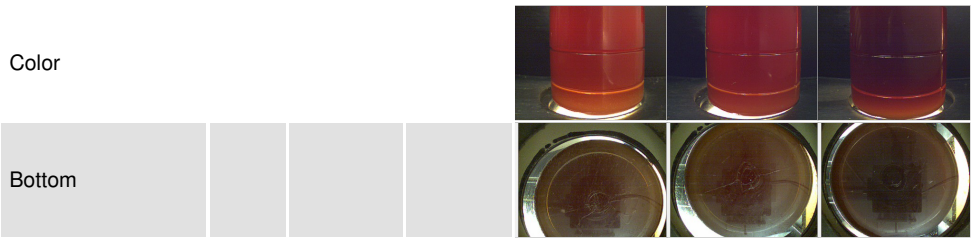
OIL ANALYSIS REPORT



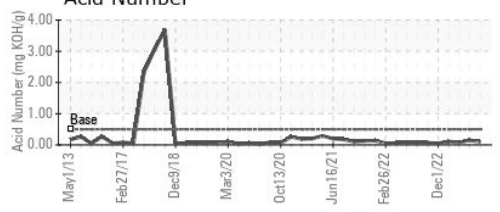
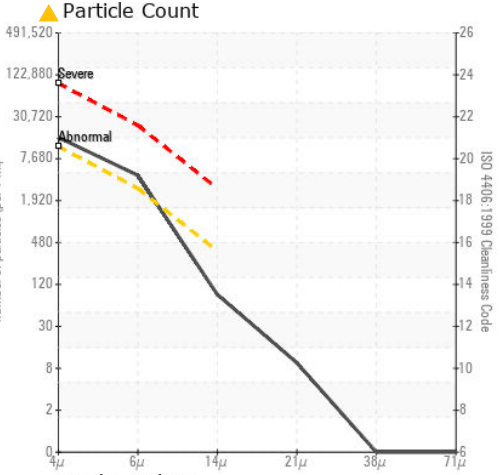
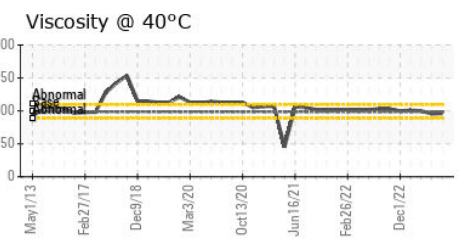
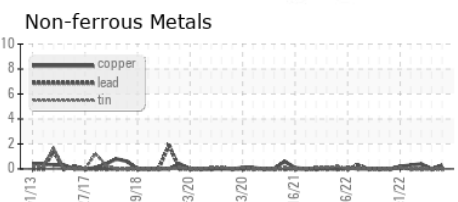
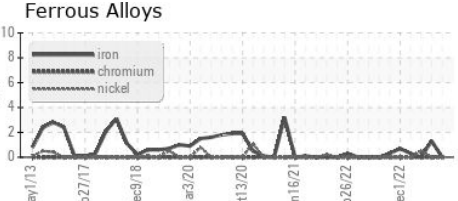
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	98.7	96.3	95.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820530 **Received** : 19 Jul 2023
Lab Number : 05902263 **Diagnosed** : 21 Jul 2023
Unique Number : 10563619 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)