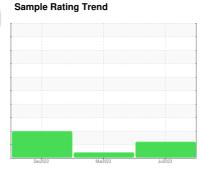


OIL ANALYSIS REPORT

WALPOLE 941 - WALPOLE

Rear Differential

NOT GIVEN (--- GAL)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | De | 2022 | Mar2023 Jul20 | 23 | |
|------------------|----------|--------------|------------|-------------------|-------------|-------------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0828729 | WC0815597 | WC0797115 |
| Sample Date | | Client Info | | 11 Jul 2023 | 22 Mar 2023 | 05 Dec 2022 |
| Machine Age | mls | Client Info | | 118161 | 76823 | 35714 |
| Oil Age | mls | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | ABNORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >500 | 183 | 151 | 151 |
| Chromium | ppm | ASTM D5185m | >10 | 3 | 3 | 2 |
| Nickel | ppm | ASTM D5185m | >10 | <1 | 1 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 9 | 5 | 2 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 2 |
| Copper | ppm | ASTM D5185m | >100 | 1 | <1 | 34 |
| Tin | ppm | ASTM D5185m | >10 | <1 | <1 | 4 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 78 | 68 | 49 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 1 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 10 | 8 | 8 |
| Magnesium | ppm | ASTM D5185m | | 180 | 179 | 161 |
| Calcium | ppm | ASTM D5185m | | 7 | 6 | 3 |
| Phosphorus | ppm | ASTM D5185m | | 1675 | 1587 | 1494 |
| Zinc | ppm | ASTM D5185m | | 14 | 14 | 7 |
| Sulfur | ppm | ASTM D5185m | | 25441 | 25470 | 24028 |
| CONTAMINANTS | ; | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >75 | 44 | 39 | 40 |
| Sodium | ppm | ASTM D5185m | | 0 | <1 | 5 |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 2 | 0 |
| Water | % | ASTM D6304 | >.2 | 0.045 | 0.015 | 0.024 |
| ppm Water | ppm | ASTM D6304 | >2000 | 456.3 | 153.1 | 244.7 |
| FLUID CLEANLIN | IESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >20000 | <u> </u> | | <u>▲</u> 139426 |
| Particles >6µm | | ASTM D7647 | >5000 | <u> </u> | | <u>△</u> 32485 |
| Particles >14μm | | ASTM D7647 | >640 | 218 | | <u>2271</u> |
| Particles >21µm | | ASTM D7647 | >160 | 44 | | <u>▲</u> 675 |
| Particles >38μm | | ASTM D7647 | >40 | 1 | | 33 |
| Particles >71µm | | ASTM D7647 | >10 | 0 | | 1 |
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | <u>4</u> 24/21/15 | | <u>4</u> 24/22/18 |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.64 | 0.57 | 0.45 |



OIL ANALYSIS REPORT

