

# **PROBLEM SUMMARY**

Sample Rating Trend

Trend ISO

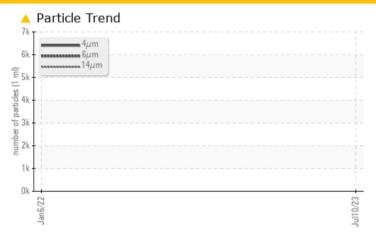
KAESER 5977323

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

### **COMPONENT CONDITION SUMMARY**



#### RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ABNORMAL	ABNORMAL					
Particles >6µm	ASTM D7647	>1300	<b>^</b> 2082						
Particles >14µm	ASTM D7647	>80	<b>167</b>						
Particles >21µm	ASTM D7647	>20	<u>^</u> 50						
Oil Cleanliness	ISO 4406 (c)	>/17/13	<b>20/18/15</b>						

Customer Id: LAUFORFL Sample No.: KC53926 Lab Number: 05902326 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED	ACTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	Oil and filter change at the time of sampling has been noted.
Change Filter			?	Oil and filter change at the time of sampling has been noted.

### HISTORICAL DIAGNOSIS

### 06 Jan 2022 Diag: Doug Bogart

WATER



Oil and filter change at the time of sampling has been noted. We recommend an early resample in hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Excessive free water present. The AN level is acceptable for this fluid.





## **OIL ANALYSIS REPORT**

Sample Rating Trend

ISO

## **KAESER 5977323**

Component

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

### **DIAGNOSIS**

#### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

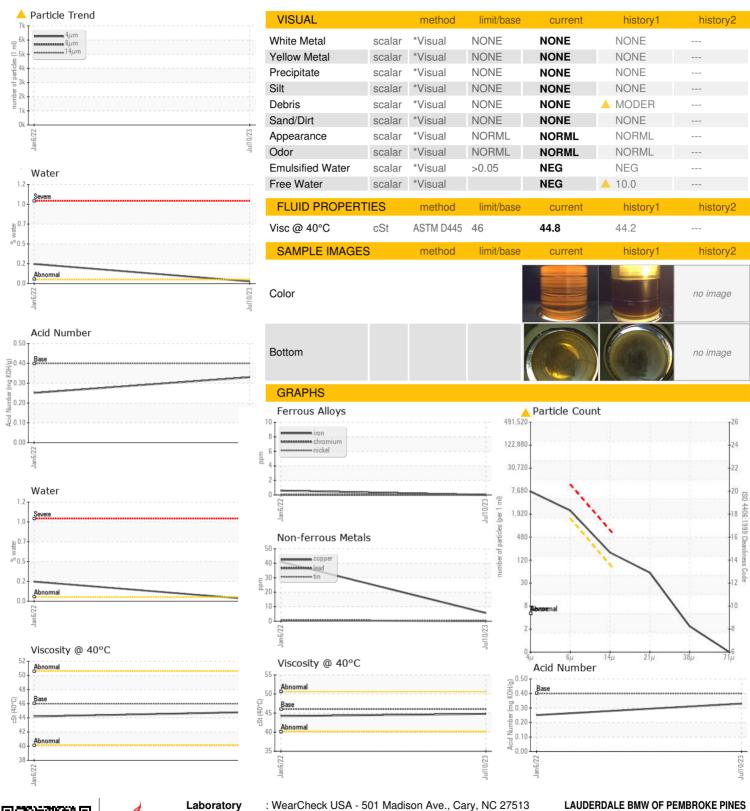
#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Jan 2022	Jul2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC53926	KC91710	
Sample Date		Client Info		10 Jul 2023	06 Jan 2022	
Machine Age	hrs	Client Info		11956	7582	
Oil Age	hrs	Client Info		0	7582	
Oil Changed		Client Info		Changed	Changed	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	
Chromium	ppm	ASTM D5185m	>10	0	0	
Nickel	ppm	ASTM D5185m	>3	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	<1	
Aluminum	ppm	ASTM D5185m	>10	<1	0	
Lead	ppm	ASTM D5185m	>10	0	<1	
Copper	ppm	ASTM D5185m	>50	6	41	
Tin	ppm	ASTM D5185m	>10	0	<1	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	21	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	36	4	
Calcium	ppm	ASTM D5185m	2	0	2	
Phosphorus	ppm	ASTM D5185m		0	6	
Zinc	ppm	ASTM D5185m		57	33	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	
Sodium	ppm	ASTM D5185m		10	3	
Potassium	ppm	ASTM D5185m	>20	3	2	
Water	%	ASTM D6304	>0.05	0.026	<b>△</b> 0.237	
ppm Water	ppm	ASTM D6304	>500	263.3	<b>△</b> 2370	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		6573		
Particles >6µm		ASTM D7647	>1300	<b>^</b> 2082		
Particles >14μm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<u>^</u> 50		
Particles >38μm		ASTM D7647	>4	2		
Particles >71μm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u>^</u> 20/18/15		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.33	0.251	



### **OIL ANALYSIS REPORT**





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number** Test Package

: KC53926 +05902326

: IND 2

: 10563682

Received : 19 Jul 2023 Diagnosed : 21 Jul 2023 Diagnostician

: Don Baldridge

FORT LAUDERDALE, FL

US 33330 Contact: Service Manager

14800 SHERIDAN ST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: