

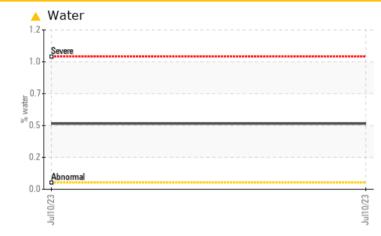
PROBLEM SUMMARY

Sample Rating Trend WATER

Machine Id 8608430 (S/N 1421) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS Sample Status ABNORMAL Water % ASTM D6304 >0.05 0.494 ppm Water ASTM D6304 >500 4940 ppm Debris NONE scalar *Visual HEAVY Appearance scalar *Visual NORML 🔺 HAZY **Emulsified Water** >0.05 **0.2%** scalar *Visual

Customer Id: LAWMIA Sample No.: KC106963 Lab Number: 05902330 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

| RECOMMENDED ACTIONS | | | | | | | | |
|---------------------|--------|------|---------|---|--|--|--|--|
| Action | Status | Date | Done By | Description | | | | |
| Change Fluid | | | ? | Oil and filter change at the time of sampling has been noted. | | | | |
| Change Filter | | | ? | Oil and filter change at the time of sampling has been noted. | | | | |
| Alert | | | ? | We were unable to perform a particle count due to a high concentration of particles present in this sample. | | | | |

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





Machine Id 8608430 (S/N 1421) Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

A Recommendation

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Appearance is hazy. High concentration of visible dirt/debris present in the oil. There is a moderate concentration of water present in the oil.

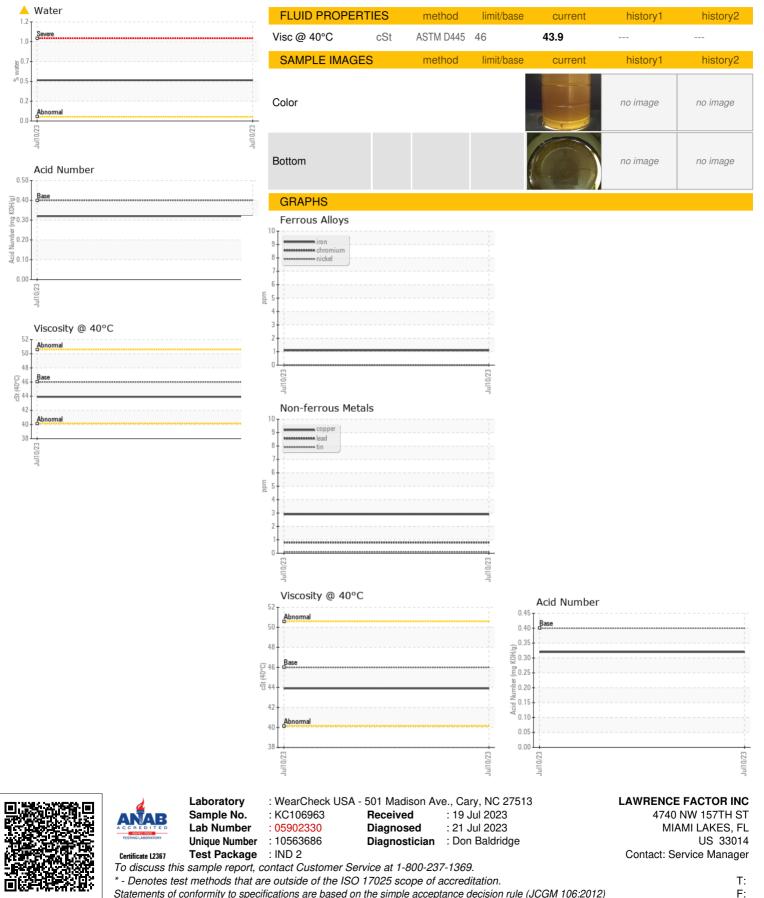
Fluid Condition

The AN level is acceptable for this fluid.

| | | | | Jul2023 | | |
|---------------------|------------|----------------------------|------------|----------------|-----------------|-----------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KC106963 | | |
| Sample Date | | Client Info | | 10 Jul 2023 | | |
| Machine Age | hrs | Client Info | | 1650 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Changed | | |
| Sample Status | | | | ABNORMAL | | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 1 | | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | | |
| Silver | ppm | ASTM D5185m | >2 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >10 | ء <1 | | |
| Lead | ppm | ASTM D5185m | >10 | <1 | | |
| Copper | ppm | ASTM D5185m | >50 | 3 | | |
| Tin | | ASTM D5185m | >10 | 3 <1 | | |
| | ppm | | >10 | <1 | | |
| Vanadium Cadmium | ppm ppm | ASTM D5185m ASTM D5185m | | 0 | | |
| ADDITIVES | le le | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | | |
| Barium | ppm | ASTM D5185m | 90 | 0 | | |
| | | ASTM D5185m | 90 | 0 | | |
| Molybdenum | ppm | | | - | | |
| Manganese | ppm | ASTM D5185m | 00 | 0 | | |
| Magnesium | ppm | ASTM D5185m | 90 | 42 | | |
| Calcium | ppm | ASTM D5185m | 2 | 0 | | |
| Phosphorus | ppm | ASTM D5185m | | 5 | | |
| Zinc | ppm | ASTM D5185m | | 2 | | |
| CONTAMINANTS | 5 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 2 | | |
| Sodium | ppm | ASTM D5185m | | 7 | | |
| Potassium | ppm | ASTM D5185m | >20 | 3 | | |
| Water | % | ASTM D6304 | >0.05 | 6 0.494 | | |
| ppm Water | ppm | ASTM D6304 | >500 | 4940 | | |
| FLUID DEGRAD | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.32 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Precipitate | scalar | *Visual | NONE | NONE | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | | | | | | |
| | scalar | *Visual | >0.05 | ▲ 0.2% | on: Sonvice Mar | |
| Free Water | scalar | *Visual | | NEG | on: Service Mar | ager LAWW |



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: Service Manager - LAWMIA