

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Frac. 7 02131CM12001

Component

Compressor Fluid

ROYAL PURPLE SYNFILM 32 (1000 GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

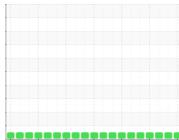
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



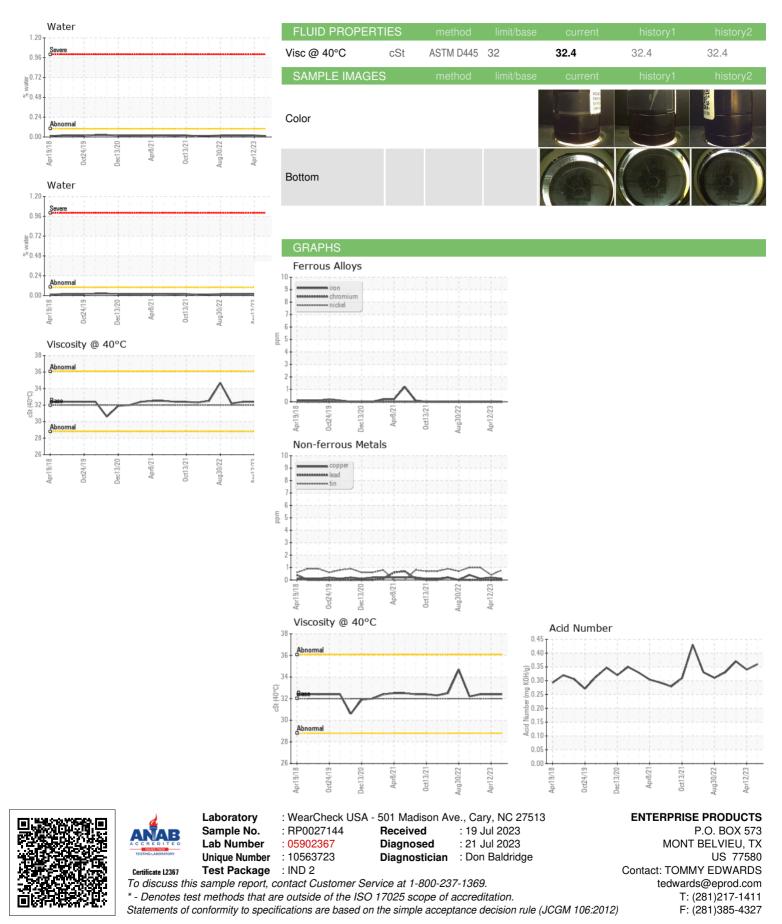


2/018 0ct/019 0cc/020 Δα/021 0cc/021 Δα/022 4--0023

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0027144	RP0027154	RP0020756
Sample Date		Client Info		18 Jul 2023	12 Apr 2023	17 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	<1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	<1	1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	70	78	76
Calcium	ppm	ASTM D5185m		<1	2	2
Phosphorus	ppm	ASTM D5185m		0	4	11
Zinc	ppm	ASTM D5185m		0	<1	0
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	1	1
Sodium	ppm	ASTM D5185m		0	1	2
Potassium	ppm	ASTM D5185m	>20	<1	<1	0
Water	%	ASTM D6304	>0.1	0.012	0.019	0.017
ppm Water	ppm	ASTM D6304	>1000	128.1	196.5	178.9
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.36	0.34	0.37
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	(NEG	OMMEGEDWA	RDSNECHTHOU



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Contact/Location: TOMMY EDWARDS - ENTHOU