



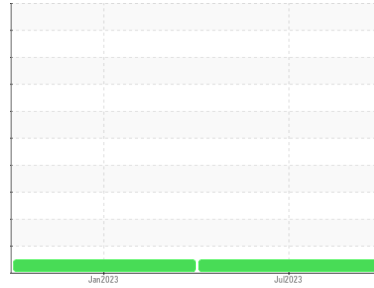
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**FG-460 [5579]**  
 Machine Id  
**KAESER 1036 - HEARTHSIDE**  
 Component  
**Compressor**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05902403</b>	UCH05748162	---
Sample Date	Client Info		<b>10 Jul 2023</b>	12 Jan 2023	---
Machine Age	hrs	Client Info	<b>9414</b>	7596	---
Oil Age	hrs	Client Info	<b>1816</b>	2106	---
Oil Changed	Client Info		<b>Changed</b>	Changed	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>1</b>	4	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>1</b>	5	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>10</b>	10	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>0</b>	2	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>1</b>	<1	---
Calcium	ppm	ASTM D5185m	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m 500	<b>460</b>	408	---
Zinc	ppm	ASTM D5185m	<b>200</b>	184	---
Sulfur	ppm	ASTM D5185m	<b>1957</b>	1969	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	---
Sodium	ppm	ASTM D5185m	<b>3</b>	<1	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	---

## FLUID DEGRADATION

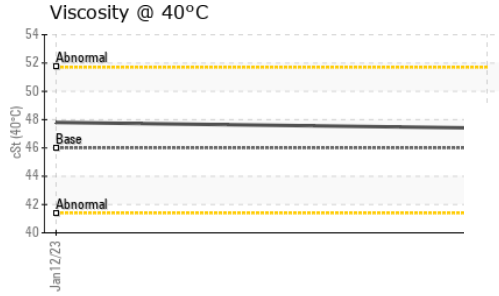
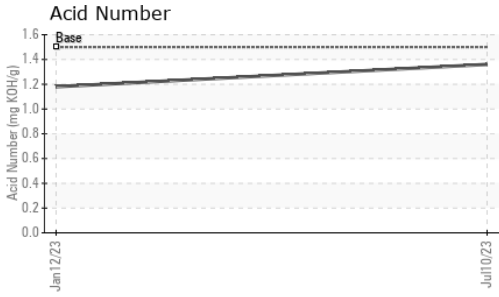
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.5	<b>1.36</b>	1.18	---

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	---
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	---
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	---
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	---
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	*Visual >0.05	<b>NEG</b>	NEG	---
Free Water	scalar	*Visual	<b>NEG</b>	NEG	---



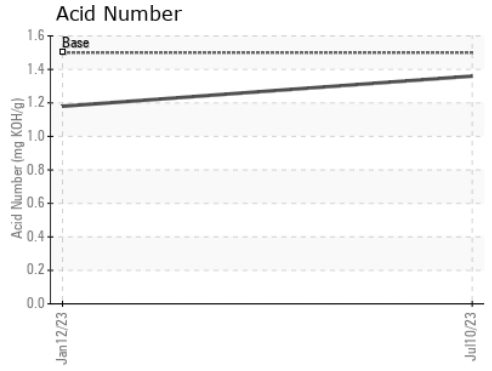
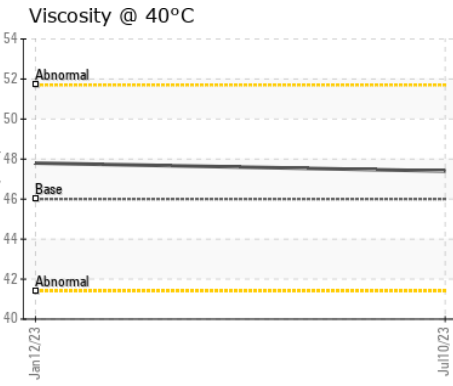
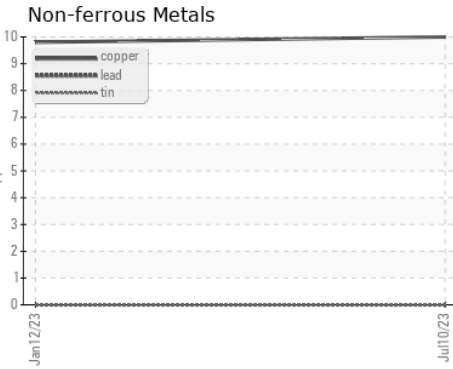
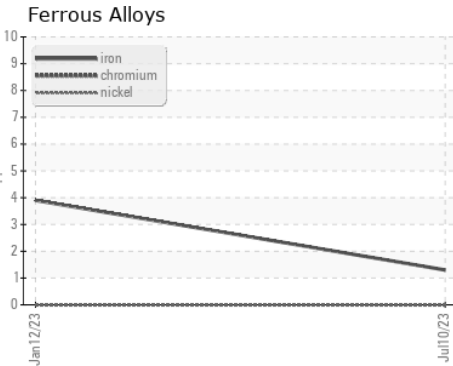
# OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.4	47.8	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05902403 **Received** : 19 Jul 2023  
**Lab Number** : 05902403 **Diagnosed** : 21 Jul 2023  
**Unique Number** : 10563759 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**DELTA INDUSTRIES - DOWNERS GROVE**  
 2201 CURTISS STREET  
 DOWNERS GROVE, IL  
 US 60515  
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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