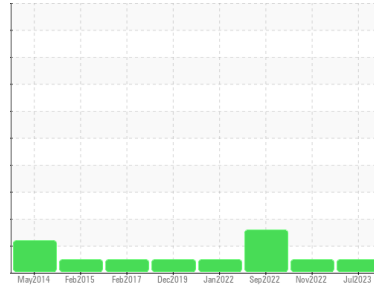


Area
PALEXTRA 44
Machine Id
SULLIVAN PALATEK 10L-027 - SUNOPTA BRECKENRIDGE
Component
Compressor



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCS05902420	UCS05695130	UCS05652716
Sample Date	Client Info			10 Jul 2023	10 Nov 2022	08 Sep 2022
Machine Age	hrs	Client Info		10103	6236	5212
Oil Age	hrs	Client Info		4000	2000	8000
Oil Changed	Client Info			Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	0
Tin	ppm	ASTM D5185m	>15	0	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

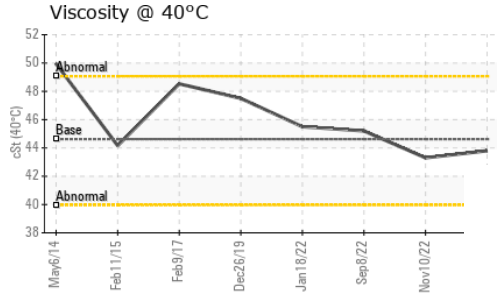
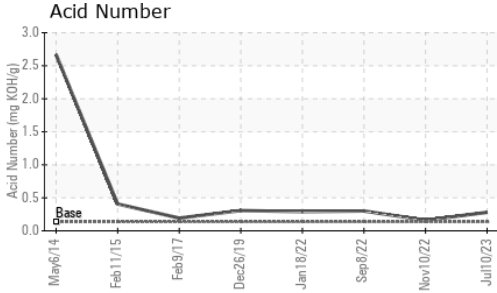
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0.3	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	<1	0	0
Magnesium	ppm	ASTM D5185m	0.4	<1	0	0
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	689	513	502	561
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	1237	632	417	275

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	2	1
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	0	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.28	0.16	0.30

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	0.0%	0.0%

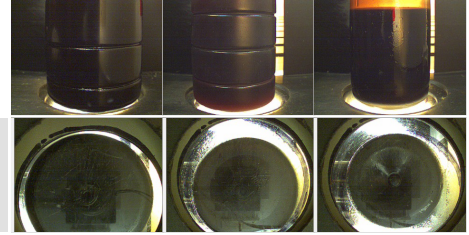
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	43.8	43.3	45.2

SAMPLE IMAGES		method	limit/base	current	history1	history2
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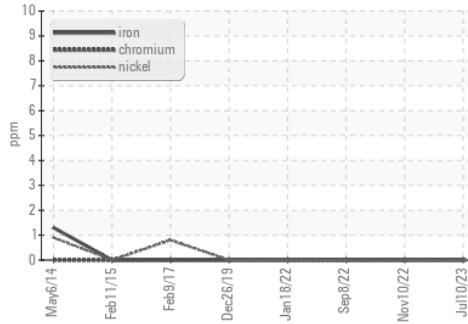
Color



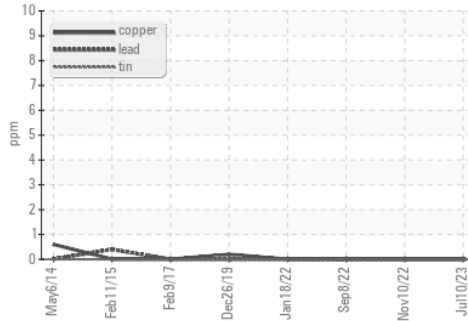
Bottom

GRAPHS

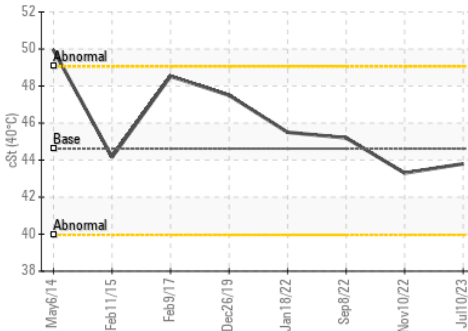
Ferrous Alloys



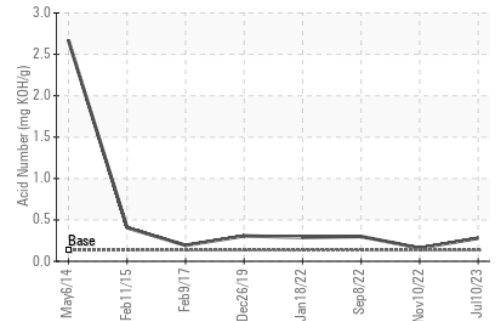
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS05902420 **Received** : 19 Jul 2023
Lab Number : 05902420 **Diagnosed** : 21 Jul 2023
Unique Number : 10563776 **Diagnostician** : Angela Borella
Test Package : IND 2

JEMCO-MAXAIR

WEST FARGO, ND
 US 58078
 Contact: DALE K
 dalek@jemco-maxair.com
 T: (701)281-0362
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)