



COOLANT REPORT

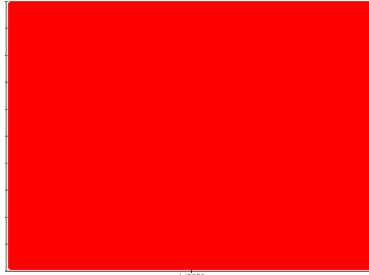
Sample Rating Trend

WATER



Machine Id
B LINE KRONES - AGGREGATE 3

Component
Gearbox
Fluid
NOT GIVEN (--- GAL)



DIAGNOSIS

Recommendation

We advise that you check for the source of water/glycol entry. We advise that you follow the water drain-off procedure for this component. We advise an early resample to confirm this situation. We were unable to perform a particle count due to a high concentration of particles and water present in this sample.

Wear

All component wear rates are normal.

Contamination

Sodium and/or potassium levels are high. Excessive free water/glycol present. High concentration of visible dirt/debris present in the oil. Test for glycol is positive.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP255332	---	---
Sample Date	Client Info		18 Jul 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			SEVERE	---	---

CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	17	---	---
Phosphorus	ppm	ASTM D5185m	0	---	---
Boron	ppm	ASTM D5185m	3	---	---
Molybdenum	ppm	ASTM D5185m	2	---	---

CORROSION

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	39	---	---
Aluminum	ppm	ASTM D5185m >25	0	---	---
Copper	ppm	ASTM D5185m >200	<1	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Tin	ppm	ASTM D5185m >25	<1	---	---
Zinc	ppm	ASTM D5185m	0	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D5185m	1045	---	---

CARRIER SALTS

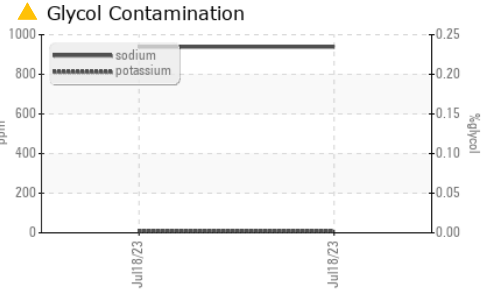
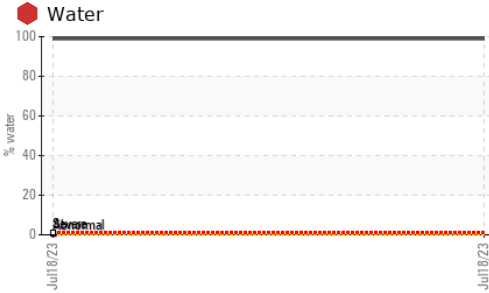
	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185m	▲ 938	---	---
Potassium	ppm	ASTM D5185m	9	---	---

SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185m	30	---	---
Magnesium	ppm	ASTM D5185m	31	---	---

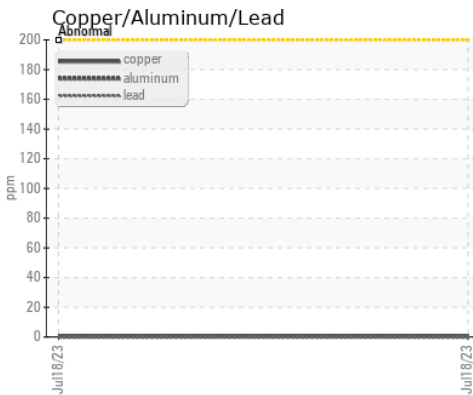
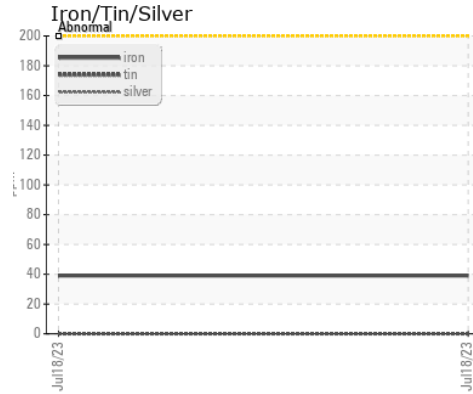


COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP255332
Lab Number : **05902714**
Unique Number : 10564070
Test Package : COOL- (Additional Tests: COOL, ICP, KF, PrtCount, SCREEN)

KraftHeinz - Woodstock - Plant 8337
 1300 CLAUSSEN DR
 WOODSTOCK, IL
 US 60098
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: