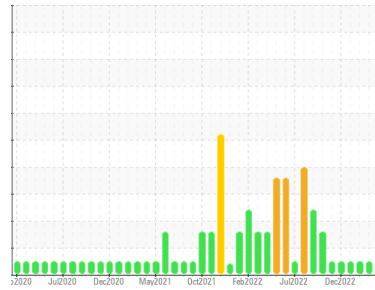




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
No. 1 Paper Machine
 Machine Id
1 PM COATER-BEFORE FILTERS (S/N HLU-A574-0)
 Component
Reservoir Lube System
 Fluid
ROYAL PURPLE SYNFILM GT220 (1500 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0031735	RP0031751	RP0031059
Sample Date	Client Info		17 Jul 2023	17 Mar 2023	24 Feb 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	1	<1	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	0	0
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	1	<1	1
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	2
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 90	60	35	46
Calcium	ppm	ASTM D5185m	0	0	<1
Phosphorus	ppm	ASTM D5185m	6	12	17
Zinc	ppm	ASTM D5185m	6	6	11

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	1	1
Sodium	ppm	ASTM D5185m	5	3	4
Potassium	ppm	ASTM D5185m >20	2	<1	2
Water	%	ASTM D6304 >0.05	0.013	0.040	0.028
ppm Water	ppm	ASTM D6304 >500	131.3	406.4	285.4

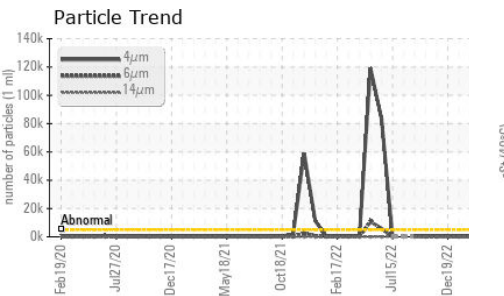
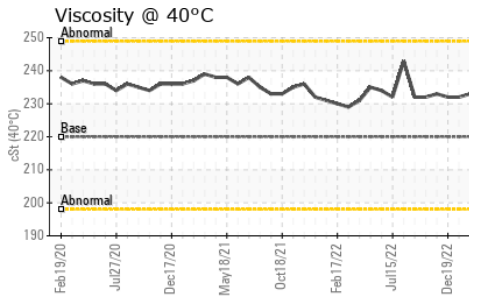
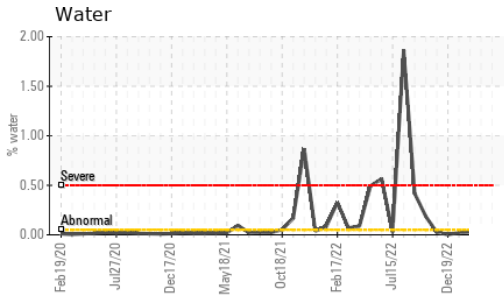
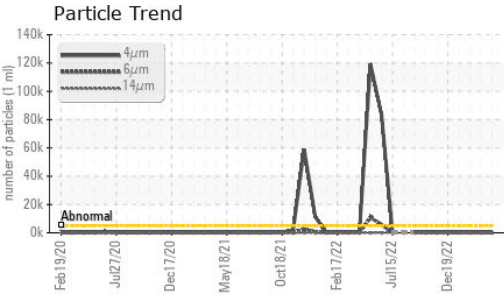
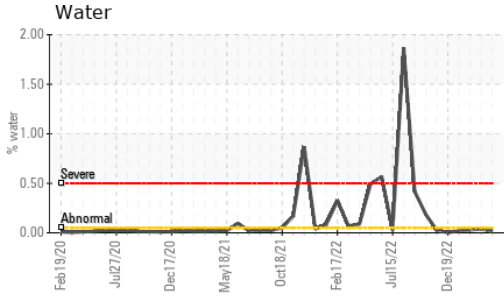
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	72	311	104
Particles >6µm	ASTM D7647	>1300	41	92	13
Particles >14µm	ASTM D7647	>160	12	12	2
Particles >21µm	ASTM D7647	>40	4	4	1
Particles >38µm	ASTM D7647	>10	0	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	13/13/11	15/14/11	14/11/9

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.25	0.32	0.26	0.241

OIL ANALYSIS REPORT



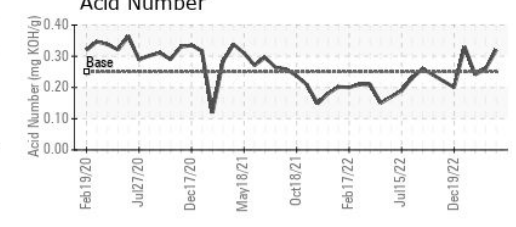
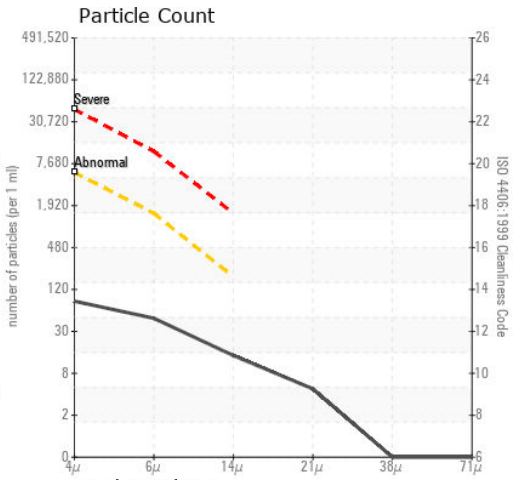
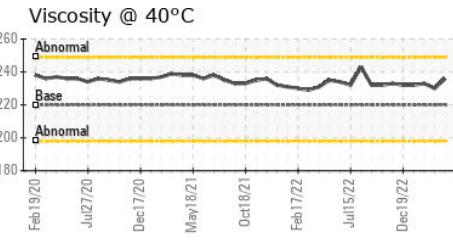
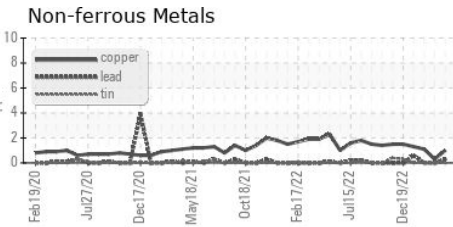
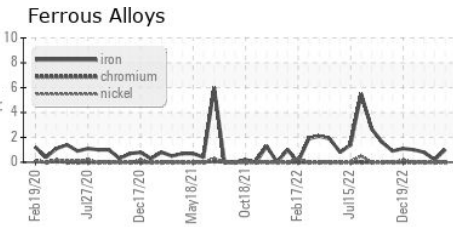
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	236	230	233

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0031735 **Received** : 19 Jul 2023
Lab Number : 05902847 **Diagnosed** : 21 Jul 2023
Unique Number : 10564203 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

GRAPHIC PACKAGING INTERNATIONAL
 9978 FM 3129
 QUEEN CITY, TX
 US 75572
 Contact: DAVID COTHREN
 david.cothren@graphicpkg.com
 T: (903)796-1690
 F: (903)796-1969

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)