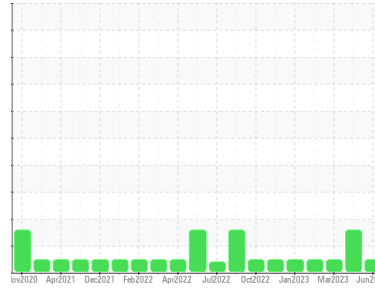




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
RIG 6
Machine Id
R6-G-03 NKL
Component
Diesel Engine
Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KL0012524	KL0011827	KL0009993
Sample Date	Client Info		24 Jun 2023	14 Apr 2023	15 Mar 2023
Machine Age	days	Client Info	45099	45025	44995
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	3	4	6
Chromium	ppm	ASTM D5185m >20	<1	0	0
Nickel	ppm	ASTM D5185m >4	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	<1
Aluminum	ppm	ASTM D5185m >20	3	2	2
Lead	ppm	ASTM D5185m >40	<1	0	0
Copper	ppm	ASTM D5185m >330	<1	0	1
Tin	ppm	ASTM D5185m >15	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	433	344	317
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	130	126	134
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	727	654	726
Calcium	ppm	ASTM D5185m	1633	1459	1659
Phosphorus	ppm	ASTM D5185m	729	681	744
Zinc	ppm	ASTM D5185m	870	803	892
Sulfur	ppm	ASTM D5185m	3102	2558	3076

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	8	▲ 31	5
Sodium	ppm	ASTM D5185m	2	5	14
Potassium	ppm	ASTM D5185m >20	3	0	0

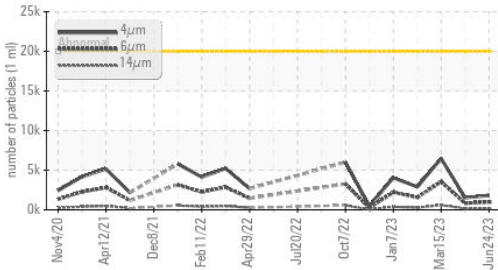
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.1	0.1	0.2
Nitration	Abs/cm	*ASTM D7624 >20	4.8	7.3	9.0
Sulfation	Abs/.1mm	*ASTM D7415 >30	22.8	23.2	24.2

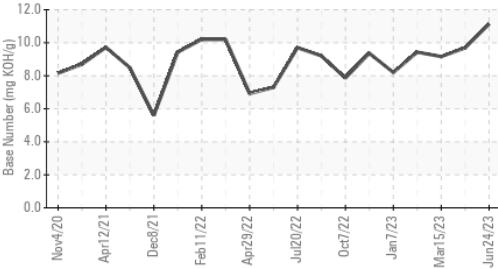


OIL ANALYSIS REPORT

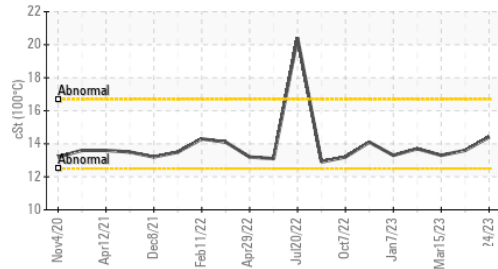
Particle Trend



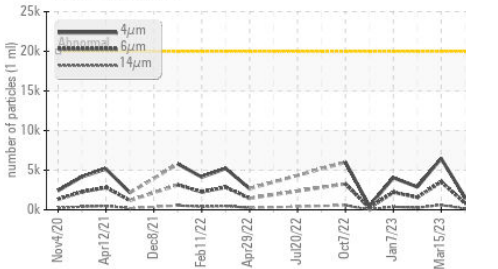
Base Number



Viscosity @ 100°C



Particle Trend



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	1810	1531	6473
Particles >6µm	ASTM D7647	>5000	986	834	3526
Particles >14µm	ASTM D7647	>640	168	142	600
Particles >21µm	ASTM D7647	>160	57	48	202
Particles >38µm	ASTM D7647	>40	9	7	31
Particles >71µm	ASTM D7647	>10	1	1	3
Oil Cleanliness	ISO 4406 (c)	>21/19/16	18/17/15	17/14	19/16

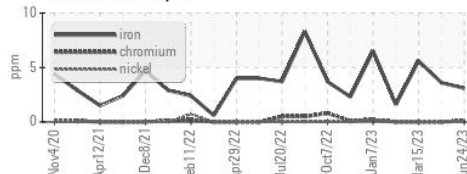
FLUID DEGRADATION	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414	>25	15.9	17.3	19.5
Base Number (BN)	mg KOH/g	ASTM D2896		11.13	9.69	9.16

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

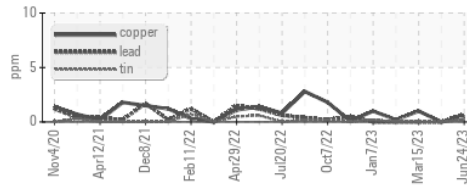
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.6	13.3

GRAPHS

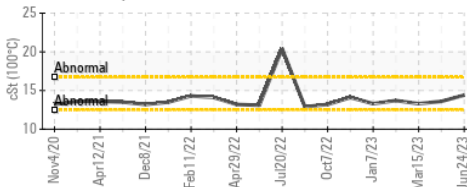
Ferrous Alloys



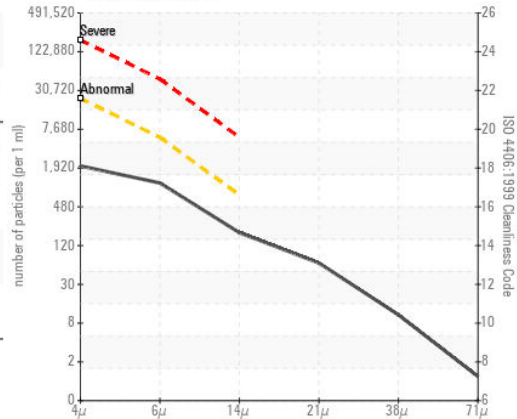
Non-ferrous Metals



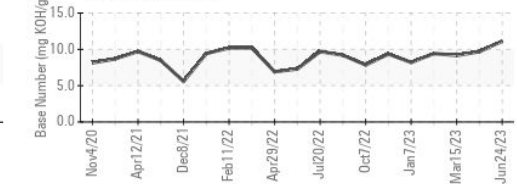
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0012524 **Received** : 19 Jul 2023
Lab Number : **05902884** **Diagnosed** : 21 Jul 2023
Unique Number : 10564240 **Diagnostician** : Don Baldrige
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CITADEL DRILLING
 7550 W 120
 ODESSA, TX
 US 79763

Contact: MIKE COMBDEN
 mcombden@citadelldrilling.com

T: (780)955-5509

F: