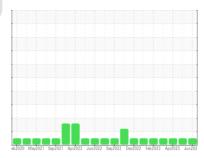


# **OIL ANALYSIS REPORT**

# RIG 4 R4-CHANGE SHACK NKL

**Diesel Engine** 

**CHEVRON 15W40 (--- GAL)** 



Sample Rating Trend



### Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

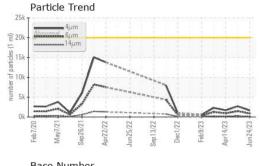
### **Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORM | MATION   | method      | limit/base | current     | history1    | history2    |
|---------------|----------|-------------|------------|-------------|-------------|-------------|
| Sample Number |          | Client Info |            | KL0012491   | KL0012458   | KL0011892   |
| Sample Date   |          | Client Info |            | 24 Jun 2023 | 19 May 2023 | 14 Apr 2023 |
| Machine Age   | days     | Client Info |            | 45099       | 45063       | 45025       |
| Oil Age       | days     | Client Info |            | 0           | 0           | 0           |
| Oil Changed   |          | Client Info |            | N/A         | N/A         | N/A         |
| Sample Status |          |             |            | NORMAL      | NORMAL      | NORMAL      |
| CONTAMINATION | V        | method      | limit/base | current     | history1    | history2    |
| Fuel          |          | WC Method   | >5         | <1.0        | <1.0        | <1.0        |
| Glycol        |          | WC Method   |            | NEG         | NEG         | NEG         |
| WEAR METALS   |          | method      | limit/base | current     | history1    | history2    |
| Iron          | ppm      | ASTM D5185m | >100       | 2           | 12          | 1           |
| Chromium      | ppm      | ASTM D5185m | >20        | <1          | <1          | 0           |
| Nickel        | ppm      | ASTM D5185m | >4         | 0           | 0           | 0           |
| Titanium      | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Silver        | ppm      | ASTM D5185m | >3         | 0           | 0           | 0           |
| Aluminum      | ppm      | ASTM D5185m | >20        | 3           | 2           | 3           |
| Lead          | ppm      | ASTM D5185m | >40        | <1          | 0           | 0           |
| Copper        | ppm      | ASTM D5185m | >330       | <1          | 1           | 0           |
| Tin           | ppm      | ASTM D5185m | >15        | <1          | 0           | 0           |
| Vanadium      | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Cadmium       | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| ADDITIVES     |          | method      | limit/base | current     | history1    | history2    |
| Boron         | ppm      | ASTM D5185m |            | 445         | 363         | 385         |
| Barium        | ppm      | ASTM D5185m |            | 0           | 0           | 0           |
| Molybdenum    | ppm      | ASTM D5185m |            | 131         | 137         | 123         |
| Manganese     | ppm      | ASTM D5185m |            | <1          | <1          | <1          |
| Magnesium     | ppm      | ASTM D5185m |            | 747         | 678         | 661         |
| Calcium       | ppm      | ASTM D5185m |            | 1649        | 1468        | 1407        |
| Phosphorus    | ppm      | ASTM D5185m |            | 767         | 734         | 665         |
| Zinc          | ppm      | ASTM D5185m |            | 899         | 847         | 793         |
| Sulfur        | ppm      | ASTM D5185m |            | 3236        | 3261        | 2510        |
| CONTAMINANTS  |          | method      | limit/base | current     | history1    | history2    |
| Silicon       | ppm      | ASTM D5185m | >25        | 9           | 8           | 6           |
| Sodium        | ppm      | ASTM D5185m | >50        | 1           | 2           | <1          |
| Potassium     | ppm      | ASTM D5185m | >20        | 2           | 2           | 0           |
| INFRA-RED     |          | method      | limit/base | current     | history1    | history2    |
| Soot %        | %        | *ASTM D7844 | >3         | 0.1         | 0.2         | 0.1         |
| Nitration     | Abs/cm   | *ASTM D7624 | >20        | 4.4         | 5.7         | 5.4         |
| Sulfation     | Abs/.1mm | *ASTM D7415 | >30        | 22.5        | 23.0        | 22.8        |



## **OIL ANALYSIS REPORT**



| FLUID CLEANLINESS | method       |           |          |       | history2 |  |
|-------------------|--------------|-----------|----------|-------|----------|--|
| Particles >4µm    | ASTM D7647   | >20000    | 1627     | 2679  | 1696     |  |
| Particles >6µm    | ASTM D7647   | >5000     | 886      | 1460  | 924      |  |
| Particles >14µm   | ASTM D7647   | >640      | 151      | 248   | 157      |  |
| Particles >21µm   | ASTM D7647   | >160      | 51       | 84    | 53       |  |
| Particles >38µm   | ASTM D7647   | >40       | 8        | 13    | 8        |  |
| Particles >71µm   | ASTM D7647   | >10       | 1        | 1     | 1        |  |
| Oil Cleanliness   | ISO 4406 (c) | >21/19/16 | 18/17/14 | 18/15 | 17/14    |  |

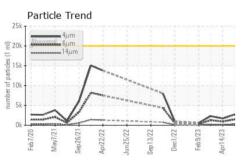
|                        | se Nu | mber    | -       |         |               |        |         |         |         |
|------------------------|-------|---------|---------|---------|---------------|--------|---------|---------|---------|
| 20.0                   |       |         |         |         |               |        |         |         |         |
| B 15.0                 |       |         |         |         |               |        |         |         | 1       |
| 8 18.0                 |       |         |         |         |               |        |         |         | /       |
| E 10.0                 |       |         |         |         | $\overline{}$ |        |         | _       | _       |
| Base Number (mg KOH/g) |       |         |         |         | `             |        |         |         |         |
| eg 5.0-                |       |         |         |         |               |        |         |         |         |
| "                      |       |         |         |         |               |        |         |         |         |
| 0.0                    | 21-   | 21-     | . 2     | . 2     | . 2           | - 22   | - 23    | 8       | - 2     |
| Feb7/20                | May7/ | Sep26/2 | Apr22/2 | Jun25/2 | Sep13/2       | Dec1/2 | Feb9/23 | Apr14/2 | Jun24/2 |
| ш.                     | 2     | Š       | Ap      | 3       | S             |        | ш       | A       | 3       |

| FLUID DEGRADA    | TION     | method      | limit/base |       | history1 | history2 |
|------------------|----------|-------------|------------|-------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 | >25        | 15.2  | 15.9     | 16.0     |
| Base Number (BN) | mg KOH/g | ASTM D2896  |            | 16.35 | 11.27    | 10.63    |

| Abnormal   |     |    |    |    | -  |    |    |
|------------|-----|----|----|----|----|----|----|
| 15 - 15-16 |     |    |    |    |    |    |    |
| 4          |     |    |    |    |    |    | _  |
| Abnormal   |     |    |    |    |    |    |    |
| 12         |     |    |    |    |    |    |    |
|            | -11 | 12 | 12 | 22 | 22 | 23 | 23 |

| VISUAL                  |                | method      |              |       | history1   | history2  |  |  |
|-------------------------|----------------|-------------|--------------|-------|--|-----------|--|--|
| White Metal             | scalar         | *Visual     | NONE         | NONE  | NONE   | NONE      |  |  |
| Yellow Metal            | scalar         | *Visual     | NONE         | NONE  | NONE   | NONE      |  |  |
| Precipitate             | scalar         | *Visual     | NONE         | NONE  | NONE   | NONE      |  |  |
| Silt                    | scalar         | *Visual     | NONE         | NONE  | NONE   | NONE      |  |  |
| Debris                  | scalar         | *Visual     | NONE NONE    |       | NONE   | NONE      |  |  |
| Sand/Dirt               | scalar         | *Visual     | NONE         | NONE  | NONE   | NONE      |  |  |
| Appearance              | scalar         | *Visual     | NORML        | NORML | NORML  | NORML     |  |  |
| Odor                    | scalar         | *Visual     | NORML        | NORML | NORML  | NORML     |  |  |
| <b>Emulsified Water</b> | scalar         | *Visual     | >0.2         | NEG   | NEG  | NEG       |  |  |
| Free Water              | scalar *Visual |             |              | NEG   | NEG  | NEG       |  |  |
| ELLID DDODEDT           | IEC            | ام مطلع معا | lineit/lenen |       | المستحدث والمستحدث والمستحدث والمستحدث والمستحدث والمستحدث والمستحدث والمستحدث والمستحدد والمستحد والمستحدد والمستحد والمستحدد والمستحد والمستحدد والمستحد والمستحد والمستحد والمستحد والمستحد والمستحد والمستحد والمستح | history.O |  |  |
| FLUID PROPERT           | method         |             |              |       | history2   |           |  |  |

14.4



|                         | GRAP   | HS                 |          |          |            |           |         |          |                |  |         |         |         |         |         |         |         |         |                                |
|-------------------------|--|--------------------|----------|----------|------------|-----------|---------|----------|----------------|--|---------|---------|---------|---------|---------|---------|---------|---------|--------------------------------|
|                         | Ferrous  | Alloy              | /S       |          |            |           |         |          |                |  | article | Cour    | nt      |         |         |         |         |         |                                |
| 15                      |  | iron               |          |          |            |           |         |          | IT             | 491,520 Se   | vere    |         |         |         |         |         |         | T       | 6                              |
| 10<br>Ed                | -  | chromiui<br>nickel | n        |          |            |           |         |          | $\Lambda$      | 122,880  | -       |         |         |         |         |         |         | -2      | 14                             |
| 5                       |  | HIONG              | ^        | _        | -          | $\wedge$  |         | 1        | 1              | 30,720 Ab  | normal  | 1       |         |         |         |         |         | -2      | 22                             |
| 0                       | 20 21 21   | 21.                | - 22     | - 22     | - 22       | . 22      | - 53    | 7        | 23             | 膏 7.680-   | 1       |         |         |         |         |         |         | +2      | 00 00                          |
|                         | Feb7/20<br>May7/21   | Sep26/21           | Apr22/22 | Jun25/22 | Sep13/22   | Dec1/22   | Feb9/23 | Apr14/23 | Jun24/23       | 7,680   1,920   1,920   480                                      |         | 1       |         |         |         |         |         | -1      | ISO 4406:1999 Cleanliness Code |
|                         | Non-fei  |                    |          |          | 0,         |           |         |          | 7              | ¥80 -  |         | 1       |         |         |         |         |         | -1      | 999 ()                         |
| 10                      |  |                    |          | -        |            |           |         |          |                |  |         |         | /       |         |         |         |         | 1       | eanlin                         |
| _                       |  | copper<br>lead     |          |          |            |           |         |          |                | qu .   |         |         |         | _       | \       |         |         | ['      | r css C                        |
| Md 5                    | -  | tin                |          |          |            |           |         |          |                | ≥ 30-  |         |         |         |         |         | \       |         | 1       | 2 00                           |
| 0                       |  |                    | E        |          | -          | *****     |         |          |                | 8 -  |         |         |         |         |         |         | /       | -1      | 0                              |
| U                       | Feb7/20 -  | Sep26/21-          | Apr22/22 | Jun25/22 | Sep13/22 - | Dec1/22 - | Feb9/23 | Apr14/23 | Jun24/23       | 2-   |         |         |         |         |         |         | 1       | 1       |                                |
|                         | Feb<br>May   | Sep2               | Apr2     | Jun2     | Sep1       | Dec       | 귤       | Aprl     | Jun2           | 0  |         |         |         |         |         |         |         | _]      |                                |
|                         | Viscosit   | у @                | 100°     | С        |            |           |         |          | 4 <sub>µ</sub> | ه<br>Base Nu   |         | 14µ     |         | 21μ     |         | 38µ     | 71      |         |                                |
| 18                      |  |                    |          |          |            |           |         |          |                | £ 20.0 T   | ase M   | inbe    |         |         |         |         |         |         |                                |
| ္ 16                    | Base   |                    |          |          |            |           |         |          |                | Base Number (mg KOH/g)<br>0.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 |         |         |         |         |         |         |         |         | 1                              |
| () 16<br>() 14<br>() 12 | Abnormal   |                    |          |          | ~          | /         | _       |          | /              | j 10.0   |         |         |         |         | _       |         |         |         |                                |
| 8 12                    | O TOTAL OF THE PARTY OF THE PAR |                    |          |          | -          |           | -       |          | MANAGE .       | 5.0  |         |         |         |         |         |         |         |         |                                |
| 10                      | 1  | -                  | 2-       | 2        | 2          | 2         |         |          |                | eg 0.0 L   |         | -       | 2       | 2 +-    | 2       | 2       |         |         | 3                              |
|                         | Feb7/20<br>May7/21   | ep26/21            | pr22/22  | un25/22  | ep13/22    | Dec1/22   | Feb9/23 | pr14/23  | un24/23        | Ba<br>Feb7/20  | May7/21 | ep26/21 | pr22/22 | un25/22 | ep13/22 | Dec1/22 | Feb9/23 | pr14/23 | un24/23                        |





Laboratory Sample No. Lab Number Unique Number : 10564245

: KL0012491 : 05902889

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

cSt

Visc @ 100°C

ASTM D445 14.4

: 21 Jul 2023 Diagnostician : Doug Bogart Test Package : MOB 2 ( Additional Tests: PrtCount )

: 19 Jul 2023

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) CITADEL DRILLING

7550 W I20 ODESSA, TX US 79763

Contact: MIKE COMBDEN mcombden@citadeldrilling.com

13.4

13.6

T: (780)955-5509

Report Id: CITODETEX [WUSCAR] 05902889 (Generated: 07/21/2023 15:19:27) Rev: 1

Submitted By: Mike Richardson