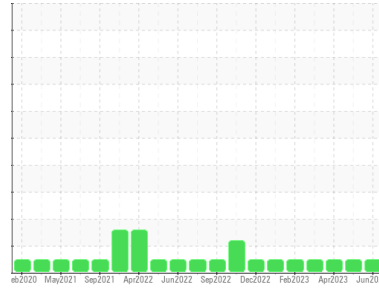




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**RIG 4**  
 Machine Id  
**R4-CHANGE SHACK NKL**  
 Component  
**Diesel Engine**  
 Fluid  
**CHEVRON 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KL0012491</b>	KL0012458	KL0011892
Sample Date	Client Info			<b>24 Jun 2023</b>	19 May 2023	14 Apr 2023
Machine Age	days	Client Info		<b>45099</b>	45063	45025
Oil Age	days	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>2</b>	12	1
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>3</b>	2	3
Lead	ppm	ASTM D5185m	>40	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	1	0
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>445</b>	363	385
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>131</b>	137	123
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>747</b>	678	661
Calcium	ppm	ASTM D5185m		<b>1649</b>	1468	1407
Phosphorus	ppm	ASTM D5185m		<b>767</b>	734	665
Zinc	ppm	ASTM D5185m		<b>899</b>	847	793
Sulfur	ppm	ASTM D5185m		<b>3236</b>	3261	2510

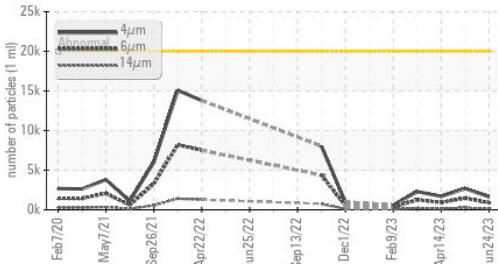
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>9</b>	8	6
Sodium	ppm	ASTM D5185m	>50	<b>1</b>	2	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>4.4</b>	5.7	5.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>22.5</b>	23.0	22.8

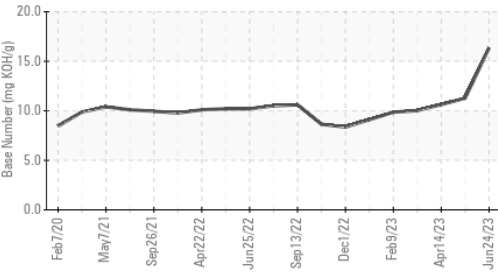


# OIL ANALYSIS REPORT

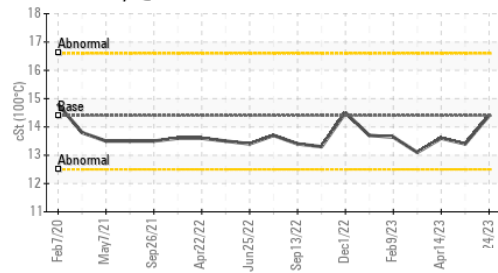
Particle Trend



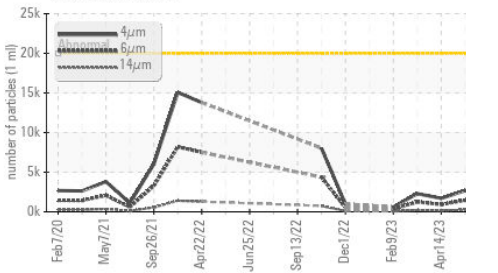
Base Number



Viscosity @ 100°C



Particle Trend



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>1627</b>	2679	1696
Particles >6µm	ASTM D7647	>5000	<b>886</b>	1460	924
Particles >14µm	ASTM D7647	>640	<b>151</b>	248	157
Particles >21µm	ASTM D7647	>160	<b>51</b>	84	53
Particles >38µm	ASTM D7647	>40	<b>8</b>	13	8
Particles >71µm	ASTM D7647	>10	<b>1</b>	1	1
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>18/17/14</b>	18/15	17/14

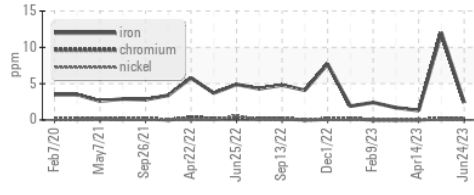
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414	>25	<b>15.2</b>	15.9	16.0
Base Number (BN)	mg KOH/g ASTM D2896		<b>16.35</b>	11.27	10.63

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar *Visual		<b>NEG</b>	NEG	NEG

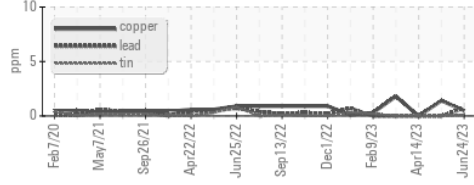
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445	14.4	<b>14.4</b>	13.4	13.6

GRAPHS

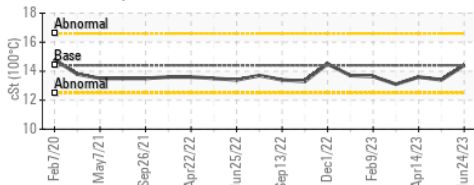
Ferrous Alloys



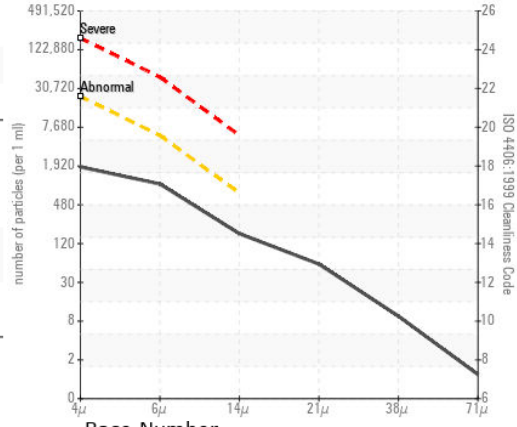
Non-ferrous Metals



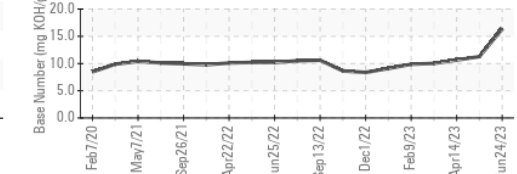
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : KL0012491 Received : 19 Jul 2023  
 Lab Number : 05902889 Diagnosed : 21 Jul 2023  
 Unique Number : 10564245 Diagnostician : Doug Bogart  
 Test Package : MOB 2 ( Additional Tests: PrtCount )

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 US 79763  
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 mcombden@citadelldrilling.com  
 T: (780)955-5509  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)