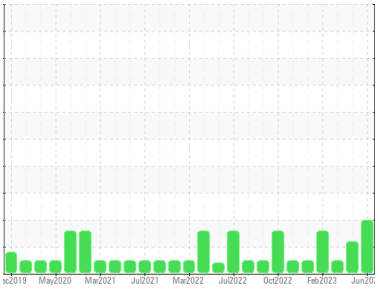
OIL ANALYSIS REPORT

Area
RIG 1
Machine Id
CATERPILLAR 3512 R1-G-02-NKL
Component
Diesel Engine
Fluid
CHEVRON 15W40 (--- GAL)

Sample Rating Trend



ISO

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KL0012503**	KL0012476	KL0009991
Sample Date		Client Info		**15 Jun 2023**	18 May 2023	23 Mar 2023
Machine Age	days	Client Info		**45090**	45062	49257
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	ATTENTION	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**5**	4	2
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>2	**0**	0	0
Titanium	ppm	ASTM D5185m	>2	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	1	2
Lead	ppm	ASTM D5185m	>40	**1**	0	0
Copper	ppm	ASTM D5185m	>330	**2**	<1	1
Tin	ppm	ASTM D5185m	>15	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

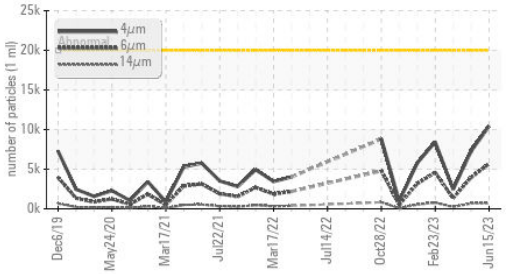
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**369**	355	354
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**137**	131	125
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**745**	699	685
Calcium	ppm	ASTM D5185m		**1721**	1602	1585
Phosphorus	ppm	ASTM D5185m		**773**	755	716
Zinc	ppm	ASTM D5185m		**920**	909	856
Sulfur	ppm	ASTM D5185m		**3198**	3150	2978

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**13**	6	8
Sodium	ppm	ASTM D5185m	>50	**2**	<1	1
Potassium	ppm	ASTM D5185m	>20	**2**	<1	0

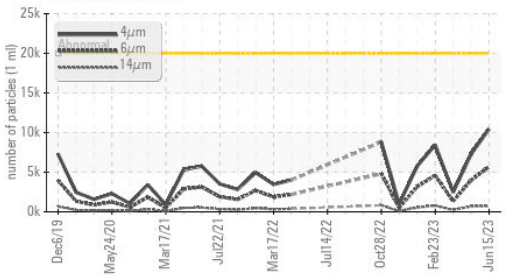
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.1**	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	**7.1**	6.8	6.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	**23.6**	24.1	23.3

OIL ANALYSIS REPORT

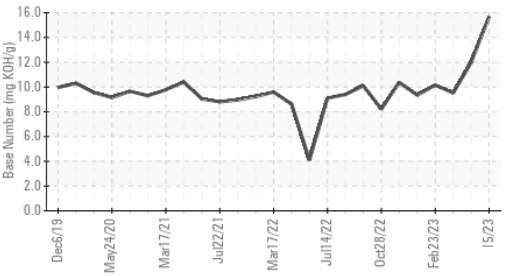
Particle Trend



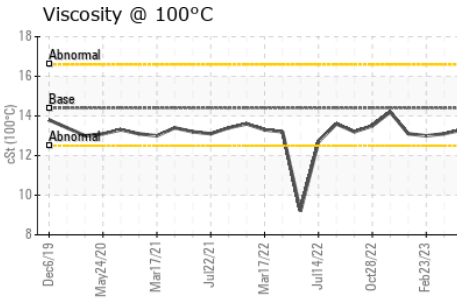
Particle Trend



Base Number



Viscosity @ 100°C



FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**10431**	7273	2453
Particles >6µm		ASTM D7647	>5000	▲ **5682**	3962	1336
Particles >14µm		ASTM D7647	>640	▲ **697**	▲ 674	227
Particles >21µm		ASTM D7647	>160	▲ **326**	▲ 227	77
Particles >38µm		ASTM D7647	>40	▲ **50**	35	12
Particles >71µm		ASTM D7647	>10	**5**	4	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **21/20/17**	▲ 19/17	18/15

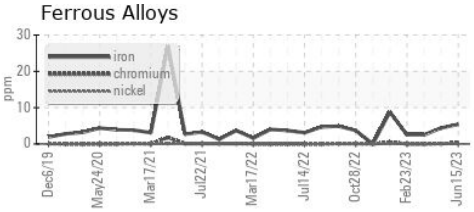
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**17.3**	17.4	16.3
Base Number (BN)	mg KOH/g	ASTM D2896		**15.67**	11.99	9.52

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

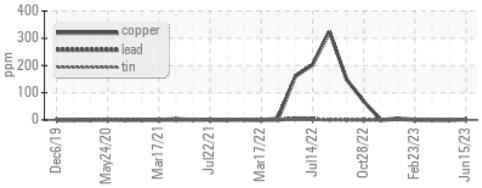
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	**13.6**	13.3	13.1

GRAPHS

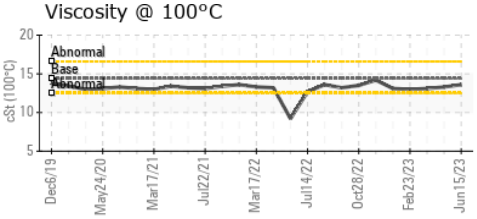
Ferrous Alloys



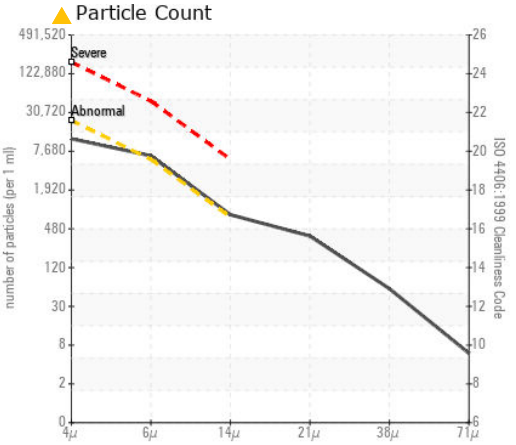
Non-ferrous Metals



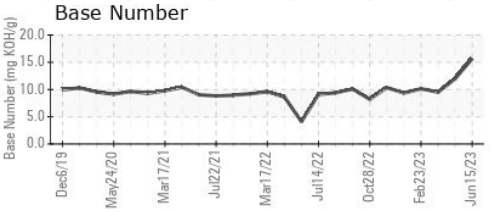
Viscosity @ 100°C



Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0012503 **Received** : 19 Jul 2023
Lab Number : 05902904 **Diagnosed** : 21 Jul 2023
Unique Number : 10564260 **Diagnostician** : Doug Bogart
Test Package : MOB 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CITADEL DRILLING
7550 W I20
ODESSA, TX
US 79763
Contact: MIKE COMBDEN
mcombden@citadeldrilling.com
T: (780)955-5509
F: