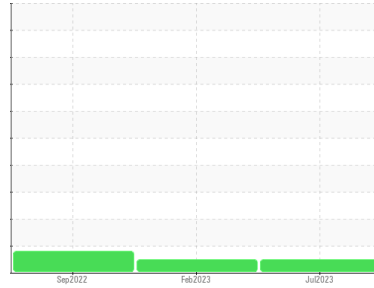




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[729805]**

Machine Id  
**LCT-1**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	<b>WC0692508</b>	WC0739951	WC0692513	
Sample Date	Client Info	<b>11 Jul 2023</b>	08 Feb 2023	08 Sep 2022	
Machine Age	hrs	Client Info	<b>2686</b>	2617	2546
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>Not Chngd</b>	N/A	Not Chngd	
Sample Status		<b>NORMAL</b>	NORMAL	ATTENTION	

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>6</b>	7	8
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m >20	<b>1</b>	1	2
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	1
Barium	ppm	ASTM D5185m 5	<b>1</b>	3	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	1	<1
Magnesium	ppm	ASTM D5185m 25	<b>2</b>	11	0
Calcium	ppm	ASTM D5185m 200	<b>51</b>	78	67
Phosphorus	ppm	ASTM D5185m 300	<b>367</b>	271	271
Zinc	ppm	ASTM D5185m 370	<b>235</b>	358	321
Sulfur	ppm	ASTM D5185m 2500	<b>2358</b>	2673	2337

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	3	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	1	<1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0

## FLUID CLEANLINESS

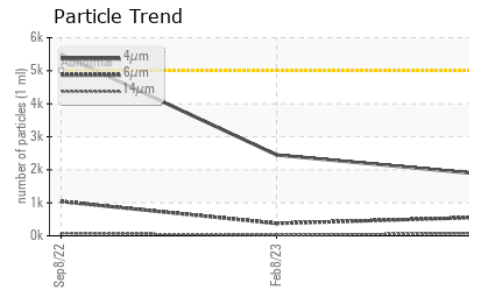
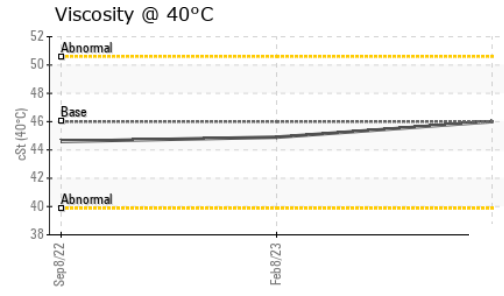
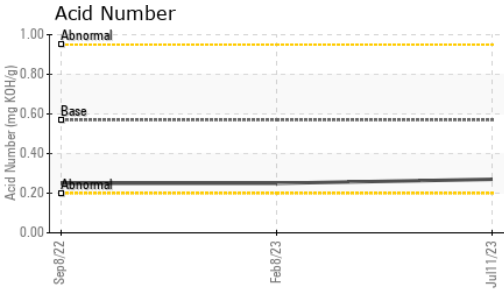
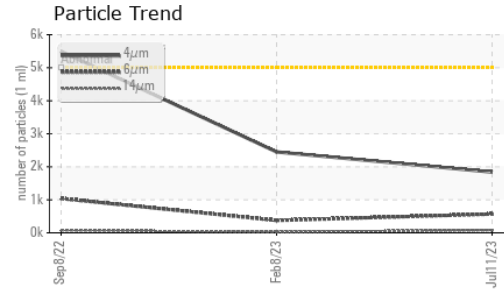
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>1840</b>	2450	▲ 5496
Particles >6µm	ASTM D7647 >1300	<b>568</b>	375	1039
Particles >14µm	ASTM D7647 >160	<b>79</b>	27	73
Particles >21µm	ASTM D7647 >40	<b>29</b>	10	18
Particles >38µm	ASTM D7647 >10	<b>3</b>	0	2
Particles >71µm	ASTM D7647 >3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>18/16/13</b>	18/16/12	▲ 20/17/13

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.27</b>	0.25	0.25



# OIL ANALYSIS REPORT



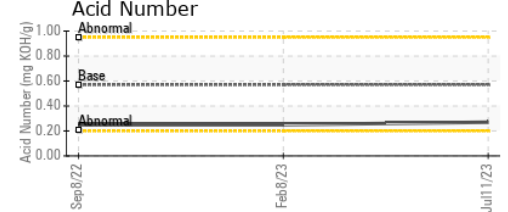
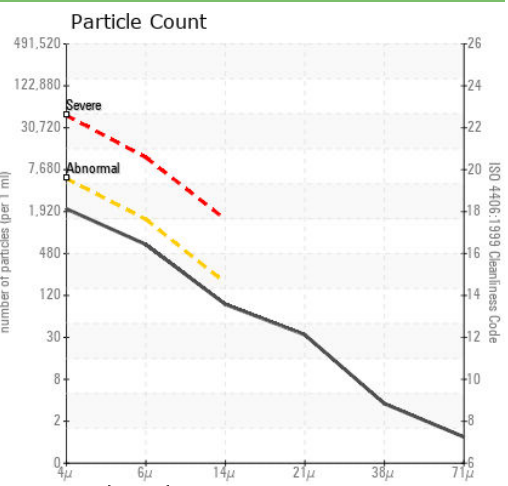
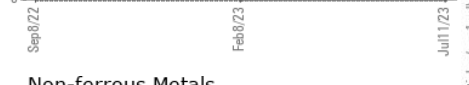
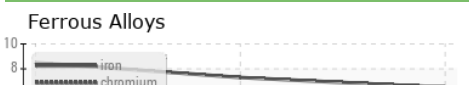
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>46.0</b>	44.9	44.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0692508 **Received** : 20 Jul 2023  
**Lab Number** : 05903201 **Diagnosed** : 21 Jul 2023  
**Unique Number** : 10564557 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2

**AES USA - EVERETT**  
 3003 W CASINO RD BLDG 40-26 DR S2  
 EVERETT, WA  
 US 98204-1910  
 Contact: TIM FELLER  
 tim.feller@aes-gse.com  
 T: (425)266-4649  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)