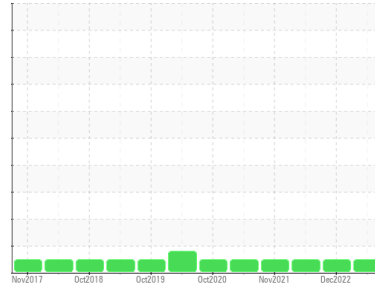




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
WOOD SHOP
 Machine Id
SULLAIR CWH-VCP02 VACUUM (S/N 003-V86412)
 Component
Compressor
 Fluid
ULTRACHEM PALEXTRA 44 (5 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0830456	WC0753849	WC0696322
Sample Date	Client Info		17 Jul 2023	04 Dec 2022	18 May 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	<1	0	<1
Aluminum	ppm	ASTM D5185m >25	0	0	<1
Lead	ppm	ASTM D5185m >25	<1	0	0
Copper	ppm	ASTM D5185m >50	<1	0	<1
Tin	ppm	ASTM D5185m >15	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 0.3	75	96	76
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0.3	0	0	0
Magnesium	ppm	ASTM D5185m 0.4	0	0	0
Calcium	ppm	ASTM D5185m 0	<1	0	0
Phosphorus	ppm	ASTM D5185m 689	298	304	311
Zinc	ppm	ASTM D5185m 0	2	0	0
Sulfur	ppm	ASTM D5185m 1237	363	241	134

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	2	<1	2
Sodium	ppm	ASTM D5185m	6	10	10
Potassium	ppm	ASTM D5185m >20	1	0	0

FLUID CLEANLINESS

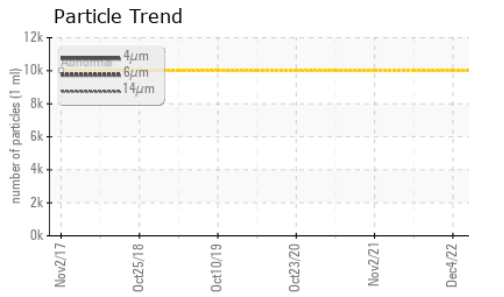
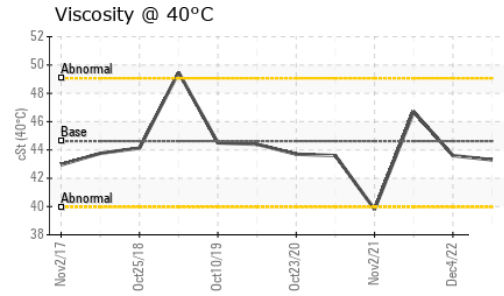
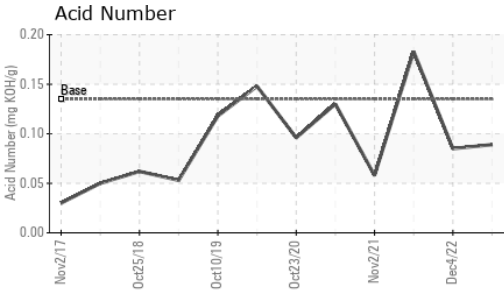
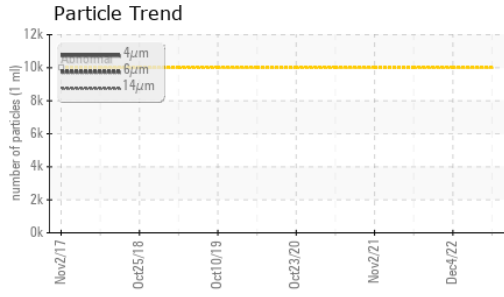
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	3439	---	---
Particles >6µm	ASTM D7647	>2500	1371	---	---
Particles >14µm	ASTM D7647	>320	199	---	---
Particles >21µm	ASTM D7647	>80	73	---	---
Particles >38µm	ASTM D7647	>20	4	---	---
Particles >71µm	ASTM D7647	>4	0	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	19/18/15	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.135	0.089	0.085	0.183



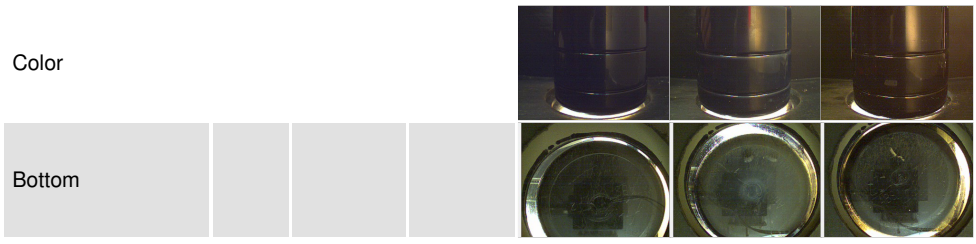
OIL ANALYSIS REPORT



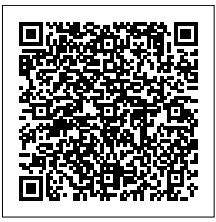
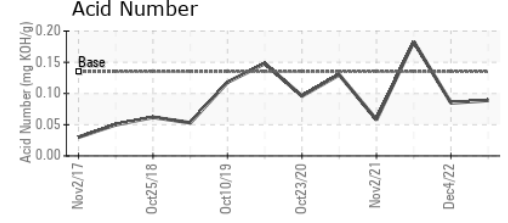
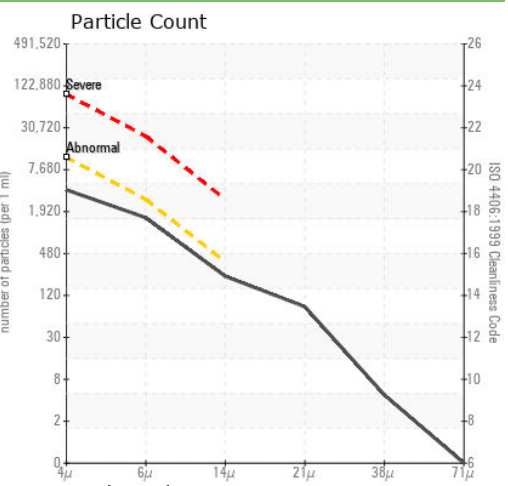
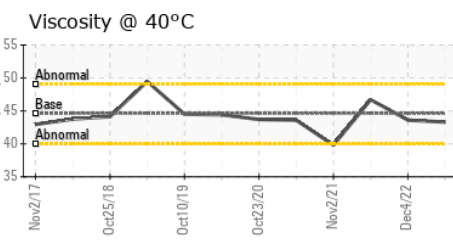
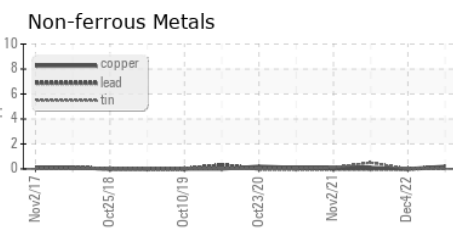
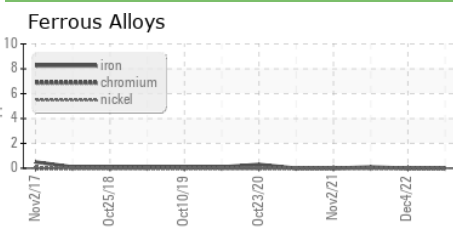
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.62	43.3	43.6	46.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0830456 **Received** : 20 Jul 2023
Lab Number : 05903242 **Diagnosed** : 24 Jul 2023
Unique Number : 10564598 **Diagnostician** : Angela Borella
Test Package : PLANT

LUND BOATS
 318 WEST GILMAN ST
 NEW YORK MILLS, MN
 US 56567
 Contact: TODD PITMAN
 todd.pitman@lundboats.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)