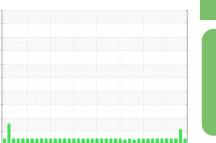


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



RECO TYSBLO 2 SWING 2 (S/N M817-260A)

Component

Refrigeration Compressor

USPI ALT-68 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

7/2013 Ju/2014 Sap2015 Nov/2016 Mar/2016 Mar/2019 Sap2020 Aug/2022						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP05903265	USP248156	USP246660
Sample Date		Client Info		14 Jul 2023	25 Apr 2023	31 Jan 2023
Machine Age	hrs	Client Info		133730	132525	130881
Oil Age	hrs	Client Info		0	0	130881
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	<1	<1
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m		0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m		<1	<1	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		1	0	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	9	15	30
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	2	2
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m		<1	<1	<1
Water	%	ASTM D6304		0.009	0.004	0.002
ppm Water	ppm	ASTM D6304	>100	94.1	43.8	23.5
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	4648	<u>27852</u>	2139
Particles >6μm		ASTM D7647	>2500	1097	<u>^</u> 7213	441
Particles >14µm		ASTM D7647	>320	26	142	18
Particles >21µm		ASTM D7647	>80	6	8	3
Particles >38µm		ASTM D7647	>20	1	0	0
Particles >71μm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/12	<u>22/20/14</u>	18/16/11
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.013	0.012	0.013



OIL ANALYSIS REPORT

