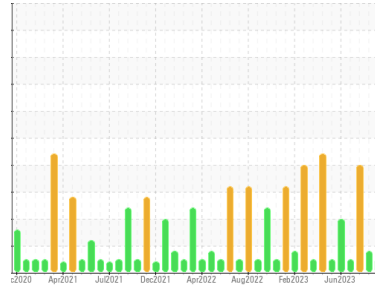




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



## Machine Id RECYCLE NH3 OIL

Component  
**Refrigeration Compressor**  
Fluid  
**USPI ALT-68 SC (--- GAL)**

### DIAGNOSIS

#### Recommendation

This is a baseline read-out on the submitted sample. CLEAN TANK A

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP05903270</b>	USP228599	USP233601
Sample Date	Client Info			<b>17 Jul 2023</b>	07 Jul 2023	23 Jun 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>3</b>	3	▲ 151
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>8	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m	>4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	<1
Zinc	ppm	ASTM D5185m		<b>0</b>	0	4
Sulfur	ppm	ASTM D5185m	50	<b>2</b>	6	73

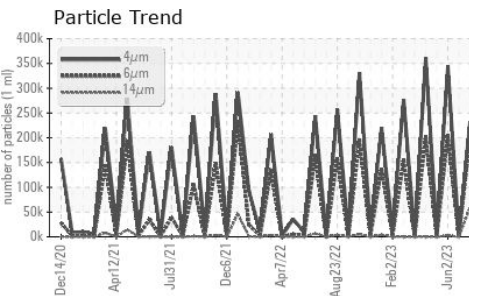
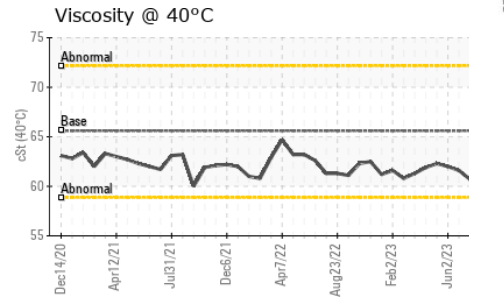
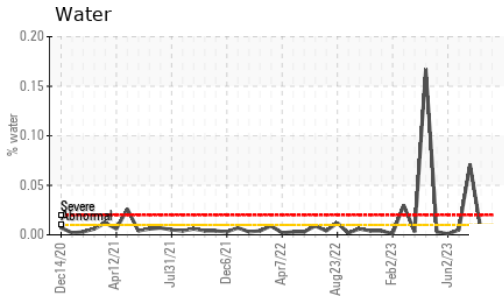
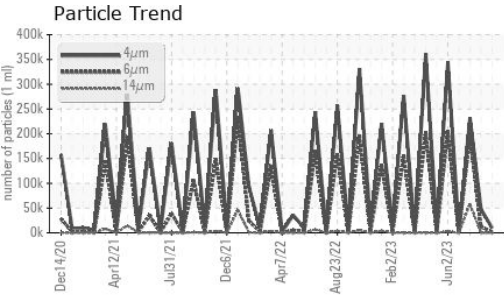
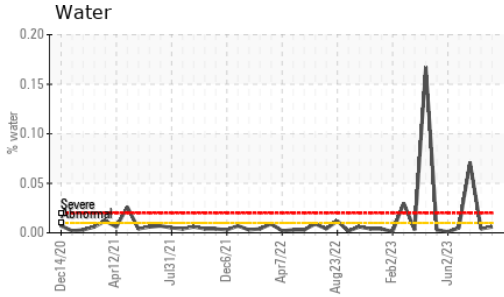
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>4</b>	4	4
Sodium	ppm	ASTM D5185m		<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304	>0.01	<b>0.006</b>	0.004	▲ 0.071
ppm Water	ppm	ASTM D6304	>100	<b>68.0</b>	44.5	▲ 712.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>9875</b>	47657	231518
Particles >6µm		ASTM D7647	>2500	<b>2234</b>	▲ 11729	▲ 198168
Particles >14µm		ASTM D7647	>320	<b>72</b>	258	▲ 57967
Particles >21µm		ASTM D7647	>80	<b>12</b>	29	▲ 8091
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	3
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	<b>20/18/13</b>	▲ 23/21/15	▲ 25/25/23

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.014	0.103



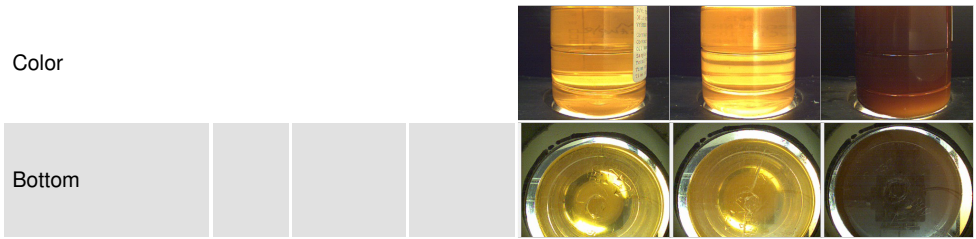
# OIL ANALYSIS REPORT



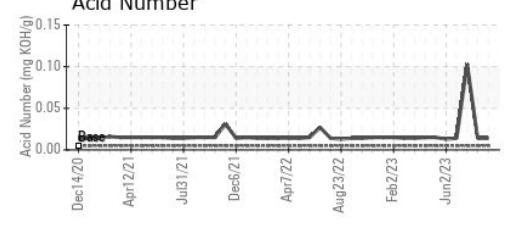
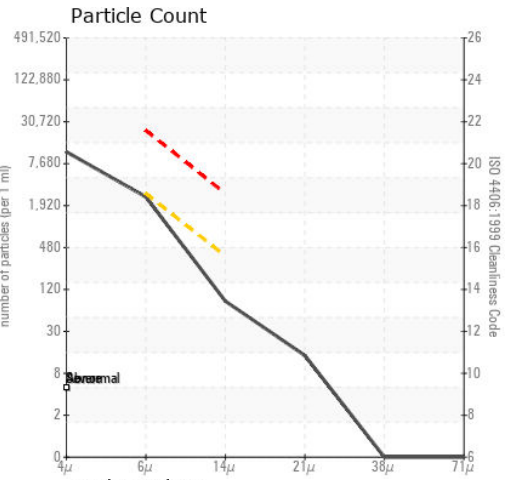
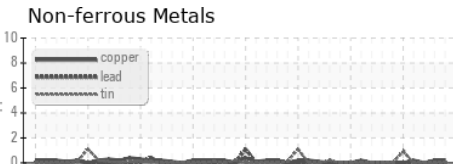
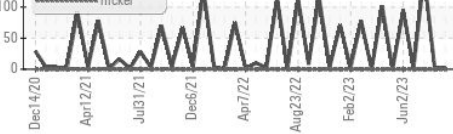
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	61.0	60.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP05903270 **Received** : 20 Jul 2023  
**Lab Number** : 05903270 **Diagnosed** : 21 Jul 2023  
**Unique Number** : 10564626 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON - BERRYVILLE - USP**  
 110 WEST FREEMAN  
 BERRYVILLE, AR  
 US 72616  
 Contact: MIKE CISCO

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (870)423-5556  
 F: (870)423-1602