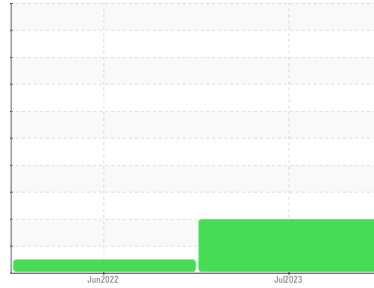


PROBLEM SUMMARY

Sample Rating Trend



ISO

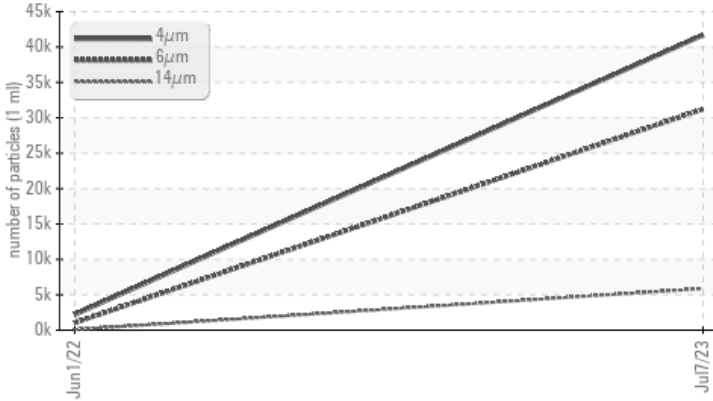


Machine Id
7759975 (S/N 1418)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 31209	1025	---
Particles >14µm	ASTM D7647	>80	▲ 5866	71	---
Particles >21µm	ASTM D7647	>20	▲ 1171	6	---
Particles >38µm	ASTM D7647	>4	▲ 8	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/22/20	18/17/13	---

Customer Id: VOMWOO
Sample No.: KCPA003374
Lab Number: 05903775
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

01 Jun 2022 Diag: Doug Bogart

NORMAL



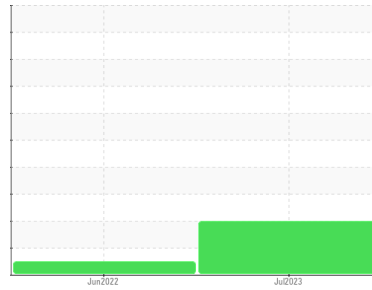
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7759975 (S/N 1418)

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA003374	KCP50801	---
Sample Date	Client Info			07 Jul 2023	01 Jun 2022	---
Machine Age	hrs	Client Info		4754	2248	---
Oil Age	hrs	Client Info		0	2248	---
Oil Changed	Client Info			N/A	Changed	---
Sample Status				ABNORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	2	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	<1	1	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	<1	2	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	<1	---

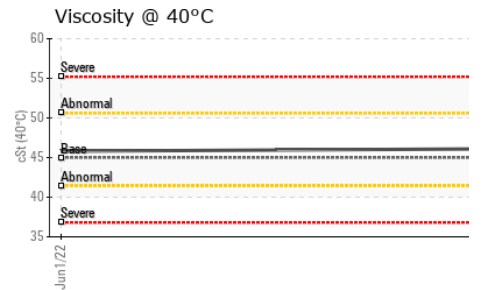
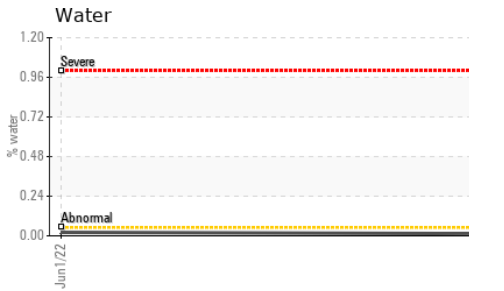
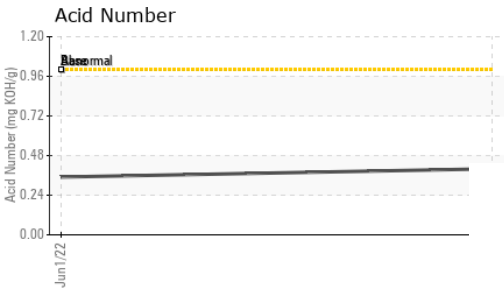
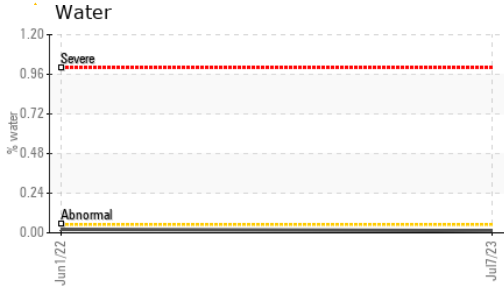
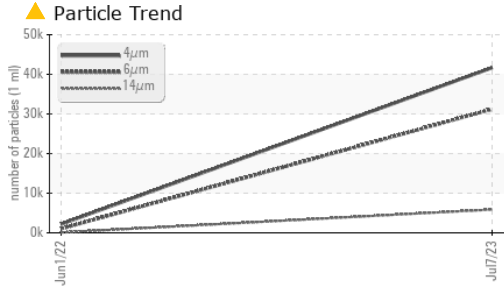
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	3	2	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	100	41	56	---
Calcium	ppm	ASTM D5185m	0	1	<1	---
Phosphorus	ppm	ASTM D5185m	0	<1	5	---
Zinc	ppm	ASTM D5185m	0	0	5	---
Sulfur	ppm	ASTM D5185m	23500	24691	19157	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	10	<1	---
Sodium	ppm	ASTM D5185m		7	9	---
Potassium	ppm	ASTM D5185m	>20	0	2	---
Water	%	ASTM D6304	>0.05	0.013	0.021	---
ppm Water	ppm	ASTM D6304	>500	134.4	219.8	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		41676	2176	---
Particles >6µm		ASTM D7647	>1300	▲ 31209	1025	---
Particles >14µm		ASTM D7647	>80	▲ 5866	71	---
Particles >21µm		ASTM D7647	>20	▲ 1171	6	---
Particles >38µm		ASTM D7647	>4	▲ 8	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 23/22/20	18/17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.40	0.35	---

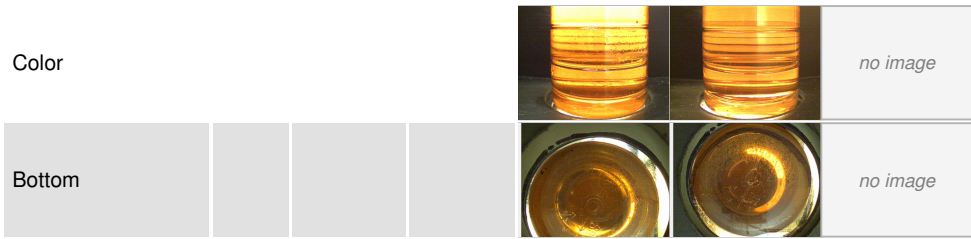
OIL ANALYSIS REPORT



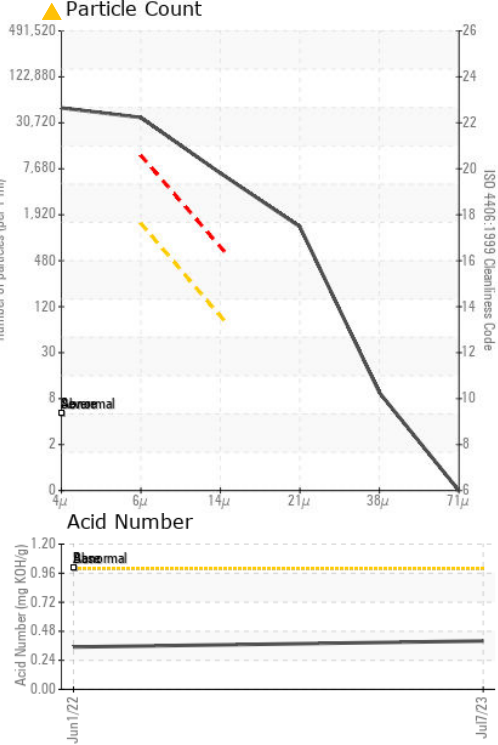
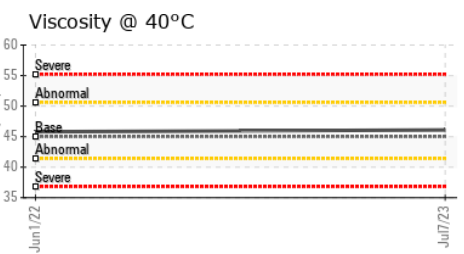
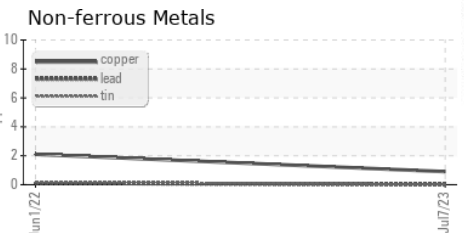
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.1	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA003374 **Received** : 20 Jul 2023
Lab Number : 05903775 **Diagnosed** : 24 Jul 2023
Unique Number : 10565131 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

V & O MACHINE
 17591 COUNTY RD 97
 WOODLAND, CA
 US 95695
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)