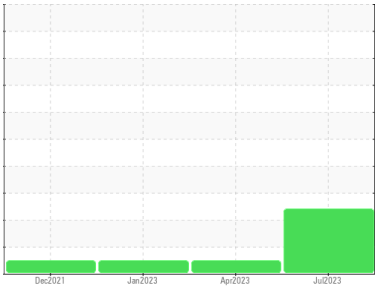
PROBLEM SUMMARY

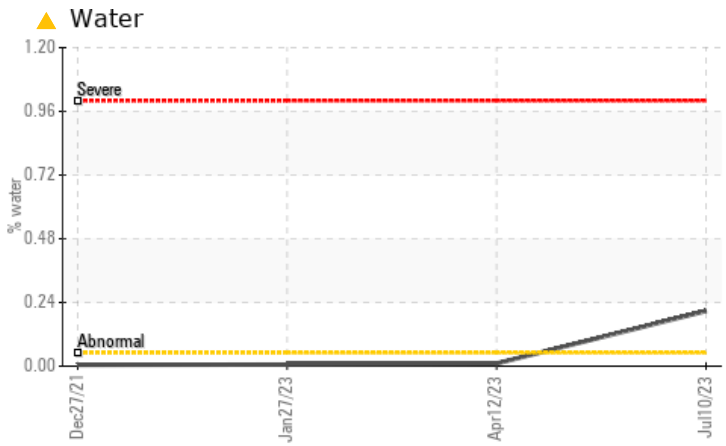
Sample Rating Trend



WATER

Machine Id
7386399 (S/N 1643)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Water	%	ASTM D6304	>0.05	▲ **0.208**	0.010	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **2080**	107.2	63.9
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	NORML

Customer Id: UNLWHI
Sample No.: KC05903777
Lab Number: 05903777
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

12 Apr 2023 Diag:

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

27 Jan 2023 Diag: Angela Borella

NORMAL

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

27 Dec 2021 Diag: Jonathan Hester

NORMAL

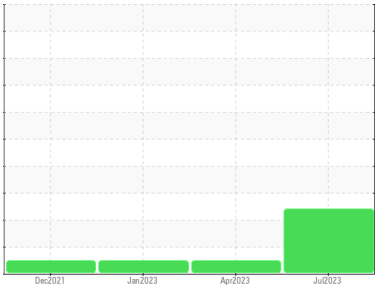
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
7386399 (S/N 1643)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation
The filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear
All component wear rates are normal.

Contamination
Appearance is hazy. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC05903777**	KC05832705	KC96379
Sample Date		Client Info		**10 Jul 2023**	12 Apr 2023	27 Jan 2023
Machine Age	hrs	Client Info		**2610**	1940	526
Oil Age	hrs	Client Info		**0**	0	349
Oil Changed		Client Info		**N/A**	N/A	Changed
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**4**	1	9
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**8**	2	8
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**0**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**2**	3	1
Calcium	ppm	ASTM D5185m		**2**	2	<1
Phosphorus	ppm	ASTM D5185m	500	**450**	476	426
Zinc	ppm	ASTM D5185m		**110**	76	230

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	0	2
Sodium	ppm	ASTM D5185m		**1**	4	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	2
Water	%	ASTM D6304	>0.05	▲ **0.208**	0.010	0.006
ppm Water	ppm	ASTM D6304	>500	▲ **2080**	107.2	63.9

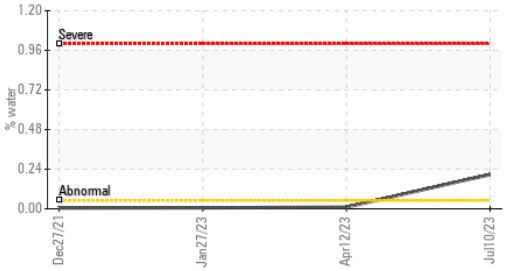
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**1854**	1877	2756
Particles >6µm		ASTM D7647	>1300	**579**	571	837
Particles >14µm		ASTM D7647	>80	**63**	36	17
Particles >21µm		ASTM D7647	>20	**15**	8	2
Particles >38µm		ASTM D7647	>4	**0**	2	0
Particles >71µm		ASTM D7647	>3	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**18/16/13**	18/16/12	19/17/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**1.31**	1.37	0.89

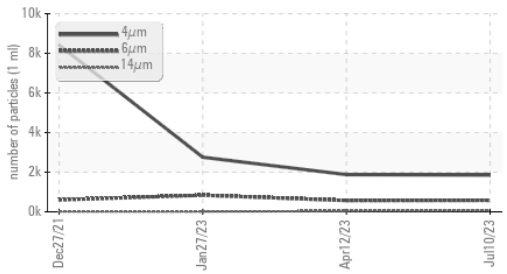
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

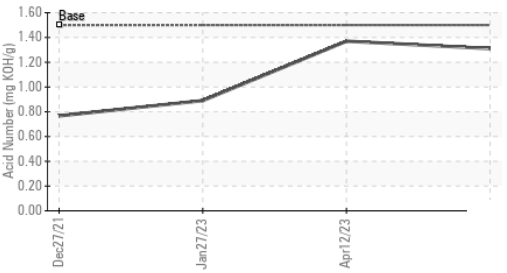
Water



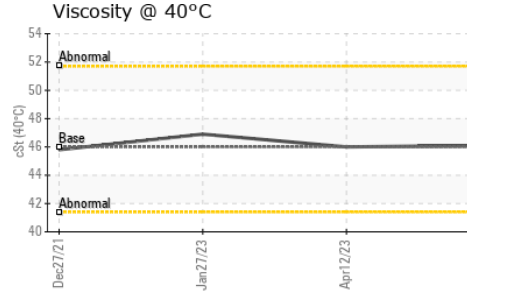
Particle Trend



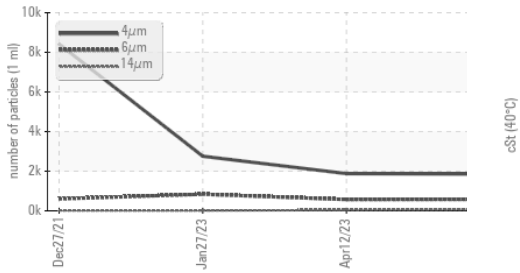
Acid Number



Viscosity @ 40°C

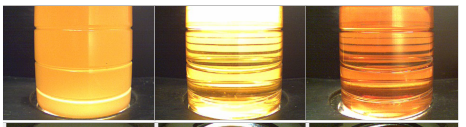


Particle Trend



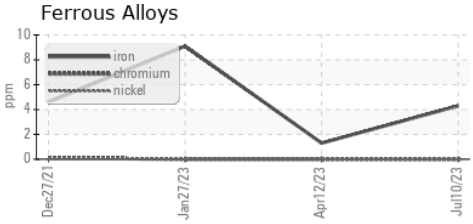
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**46.1**	46.0	46.9

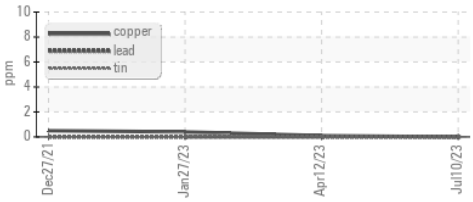
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

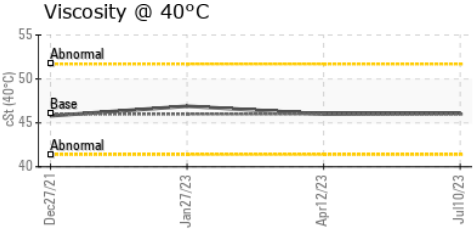
Ferrous Alloys



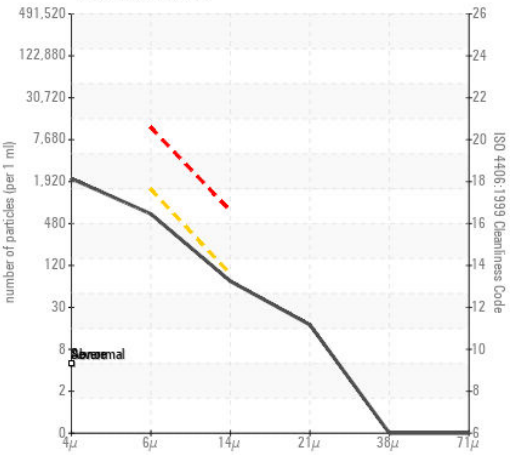
Non-ferrous Metals



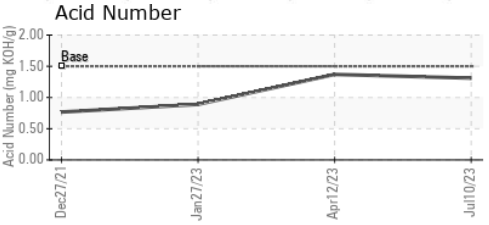
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05903777
Lab Number : 05903777
Unique Number : 10565133
Test Package : IND 2

Received : 20 Jul 2023
Diagnosed : 31 Jul 2023
Diagnostician : Doug Bogart

UNLIMITED SAVORY SYSTEMS
4002 PERRY BLVD
WHITESTOWN, IN
US 46075
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: