



PROBLEM SUMMARY

Sample Rating Trend



ISO



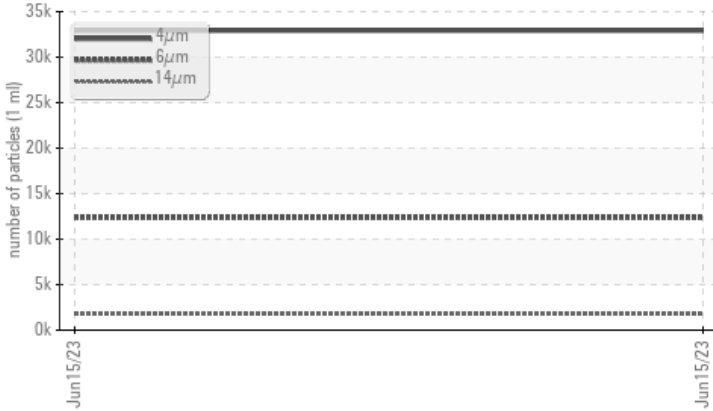
Machine Id
KAESER 3270104

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	---	---
Particles >6µm	ASTM D7647	>1300	▲ 12367	---	---
Particles >14µm	ASTM D7647	>80	▲ 1751	---	---
Particles >21µm	ASTM D7647	>20	▲ 537	---	---
Particles >38µm	ASTM D7647	>4	▲ 31	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 22/21/18	---	---

Customer Id: ACTALE
Sample No.: KCPA002101
Lab Number: 05903801
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 3270104

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA002101	---	---
Sample Date	Client Info			15 Jun 2023	---	---
Machine Age	hrs	Client Info		960	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	10	---	---
Copper	ppm	ASTM D5185m	>50	2	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

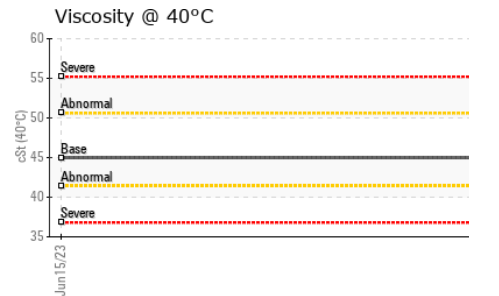
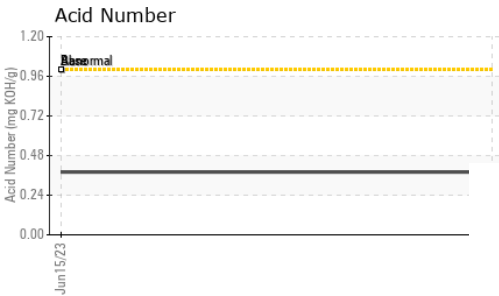
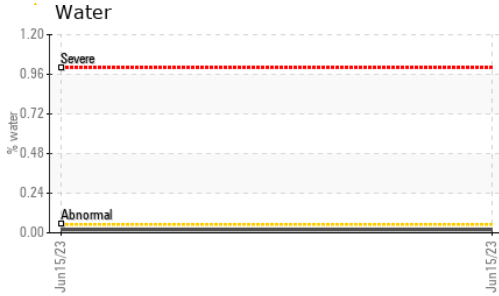
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	100	54	---	---
Calcium	ppm	ASTM D5185m	0	3	---	---
Phosphorus	ppm	ASTM D5185m	0	<1	---	---
Zinc	ppm	ASTM D5185m	0	1	---	---
Sulfur	ppm	ASTM D5185m	23500	25570	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	---	---
Sodium	ppm	ASTM D5185m		17	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water	%	ASTM D6304	>0.05	0.019	---	---
ppm Water	ppm	ASTM D6304	>500	197.0	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		32911	---	---
Particles >6µm		ASTM D7647	>1300	▲ 12367	---	---
Particles >14µm		ASTM D7647	>80	▲ 1751	---	---
Particles >21µm		ASTM D7647	>20	▲ 537	---	---
Particles >38µm		ASTM D7647	>4	▲ 31	---	---
Particles >71µm		ASTM D7647	>3	2	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 22/21/18	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.38	---	---

OIL ANALYSIS REPORT



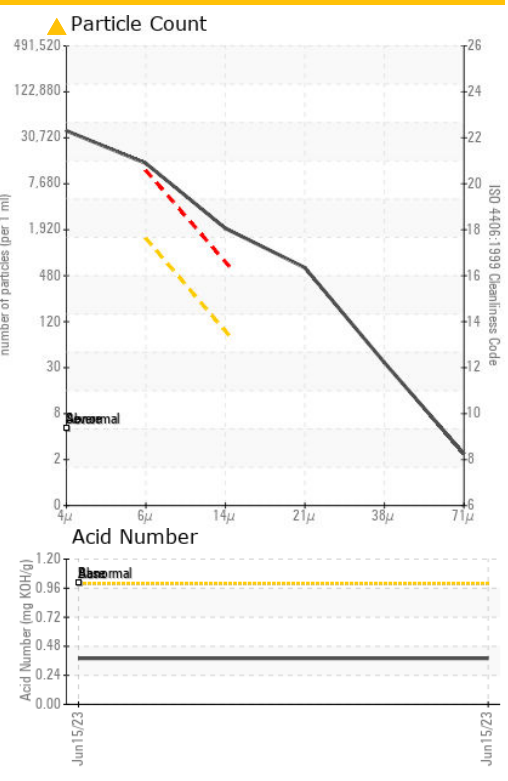
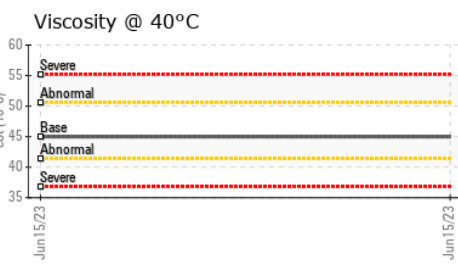
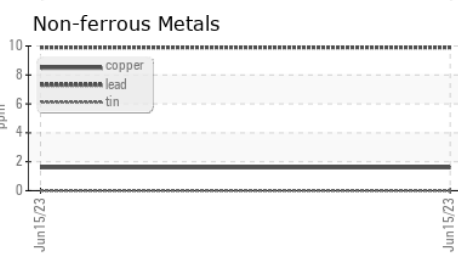
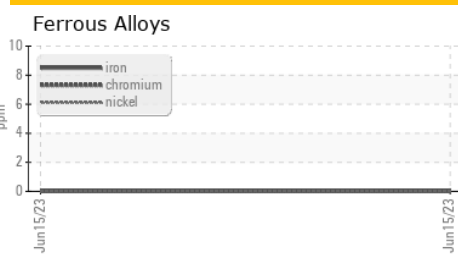
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.05	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	45.0	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA002101 **Received** : 20 Jul 2023
Lab Number : 05903801 **Diagnosed** : 24 Jul 2023
Unique Number : 10565157 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

ACTION SHEET METAL CO INC
 5617 VINE ST
 ALEXANDRIA, VA
 US 22310
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: