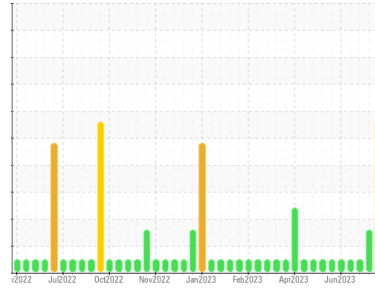




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Machine Id
Coopersville CAT 3 CPVM03BE
 Component
Biogas Engine
 Fluid
CHEVRON HDAX 6500 LFG GAS ENGINE OIL (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

Wear

The tin level is abnormal. All other component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0819397	WC0819402	WC0819406
Sample Date	Client Info		17 Jul 2023	06 Jul 2023	26 Jun 2023
Machine Age	hrs	Client Info	17394	17134	16896
Oil Age	hrs	Client Info	910	650	412
Oil Changed	Client Info		Not Chngd	Not Chngd	Not Chngd
Sample Status			SEVERE	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<1.0	<1.0	<1.0
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>15	6	5	5
Chromium	ppm	ASTM D5185m	>4	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	<1	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>6	3	2	2
Lead	ppm	ASTM D5185m	>9	1	<1	1
Copper	ppm	ASTM D5185m	>14	4	3	3
Tin	ppm	ASTM D5185m	>4	▲ 10	8	8
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		3	3	5
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		3	2	2
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		30	37	40
Calcium	ppm	ASTM D5185m		2151	1822	2026
Phosphorus	ppm	ASTM D5185m		319	288	310
Zinc	ppm	ASTM D5185m		403	356	385
Sulfur	ppm	ASTM D5185m		2472	2122	2391

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>181	◆ 223	▲ 186	161
Sodium	ppm	ASTM D5185m		<1	1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0

INFRA-RED

	method	limit/base	current	history1	history2	
Soot %	%	*ASTM D7844		0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	7.6	7.1	6.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.4	20.0	18.7

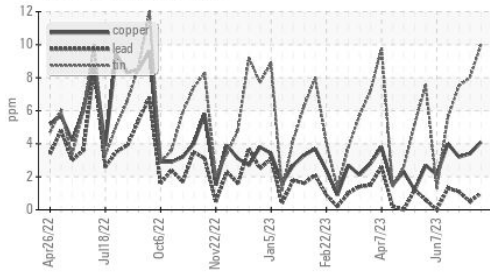
FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.7	16.7	13.2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.2	2.177	1.34	1.03
Base Number (BN)	mg KOH/g	ASTM D2896	4.5	6.78	5.28	4.94

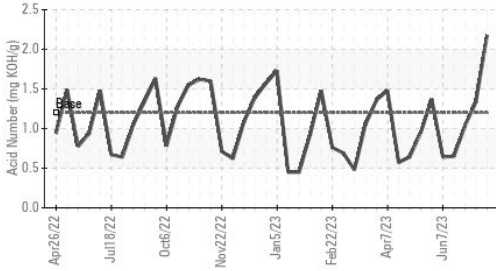


OIL ANALYSIS REPORT

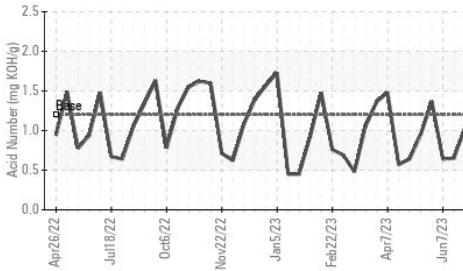
Non-ferrous Metals



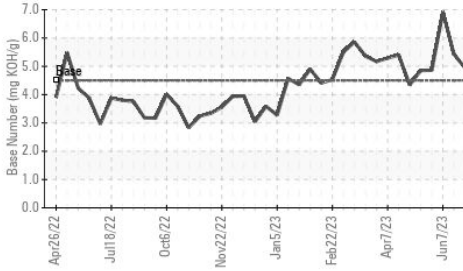
Acid Number



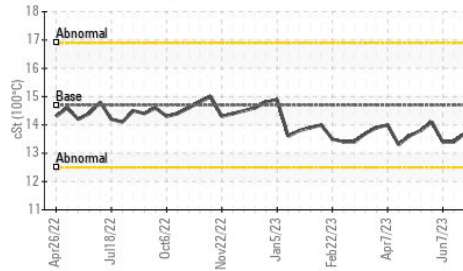
Acid Number



Base Number



Viscosity @ 100°C

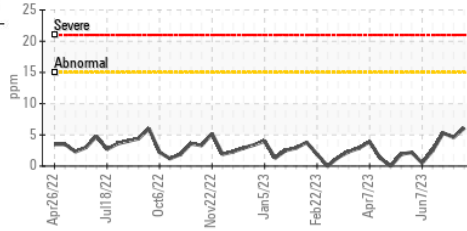


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

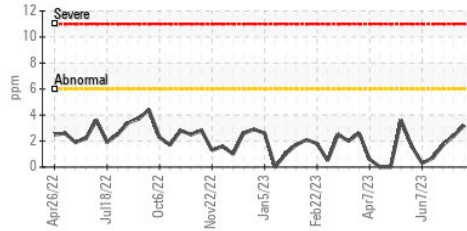
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.7	13.9	13.7

GRAPHS

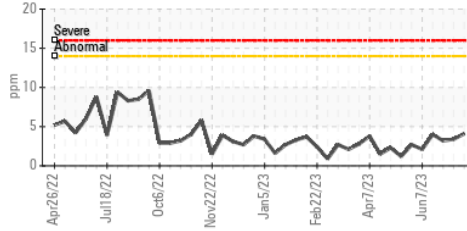
Iron (ppm)



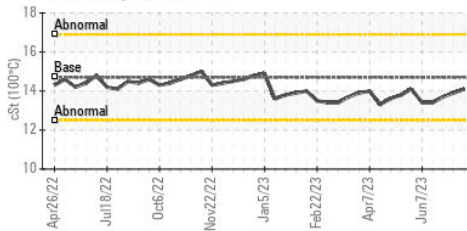
Aluminum (ppm)



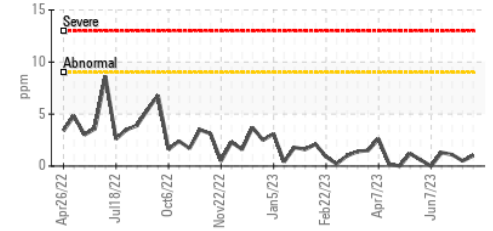
Copper (ppm)



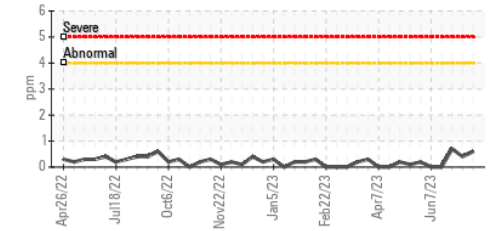
Viscosity @ 100°C



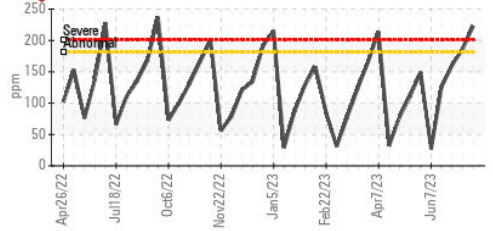
Lead (ppm)



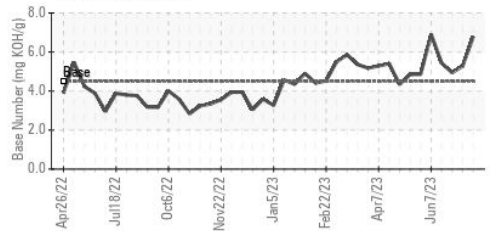
Chromium (ppm)



Silicon (ppm)



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0819397
 Lab Number : 05903887
 Unique Number : 10565243
 Test Package : MOB 2

Received : 20 Jul 2023
 Diagnosed : 25 Jul 2023
 Diagnostician : Doug Bogart

EDL NA Recips-Coopersville
 Coopersville Powerstation, 15362 68th Avenue
 Coopersville, MI
 US 49404

Contact: Daniel Young
 daniel.young@edlenergy.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: