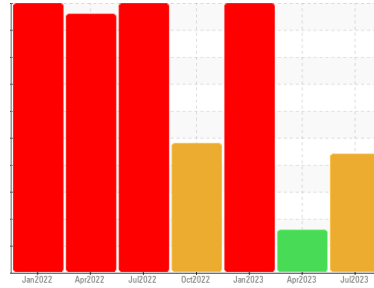




# PROBLEM SUMMARY

Area  
**FP-010**  
 Machine Id  
**B59276 - CONVEYOR KSI INCLINE SCREW RAW PROD KSI #11**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA SYNDURO SHB ISO 460 (--- GAL)**

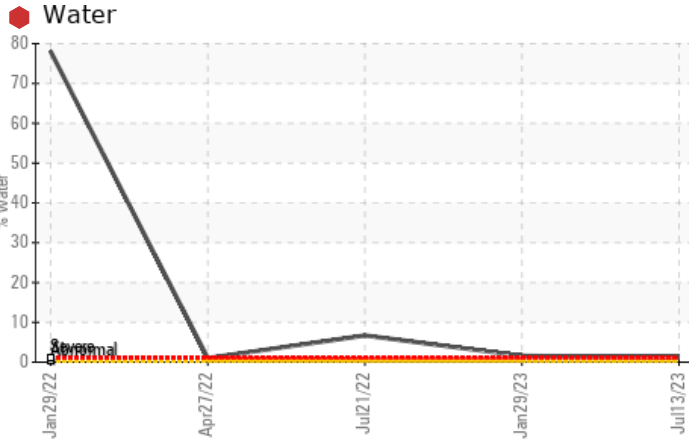
Sample Rating Trend



WATER



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	SEVERE
Water	%	ASTM D6304	>0.2	🔴 1.18	---	🔴 1.58
ppm Water	ppm	ASTM D6304	>2000	🔴 11800	---	🔴 15800
Debris	scalar	*Visual	NONE	🟡 MODER	NONE	NONE
Appearance	scalar	*Visual	NORML	🟡 MILKY	NORML	🟡 MILKY
Emulsified Water	scalar	*Visual	>0.2	🔴 0.2%	NEG	🔴 0.2%

Customer Id: HORAUS  
 Sample No.: WC0826113  
 Lab Number: 05904323  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

### 16 Apr 2023 Diag: Angela Borella

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 29 Jan 2023 Diag: Don Baldrige

WEAR



We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. Gear wear is indicated. Appearance is milky. There is a high concentration of water present in the oil. Elemental level of silicon (Si) above normal. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

view report



### 25 Oct 2022 Diag: Don Baldrige

DIRT



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Gear wear is indicated. All other component wear rates are normal. There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

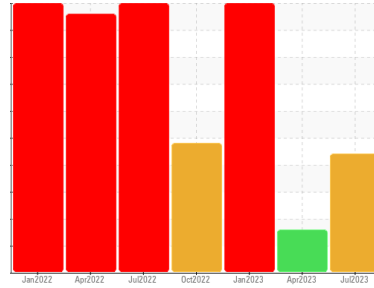
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area  
**FP-010**  
 Machine Id  
**B59276 - CONVEYOR KSI INCLINE SCREW RAW PROD KSI #11**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA SYNDURO SHB ISO 460 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

### Wear

All component wear rates are normal.

### Contamination

Appearance is milky. Moderate concentration of visible dirt/debris present in the oil. There is a high concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0826113</b>	WC0793385	WC0765428
Sample Date	Client Info		<b>13 Jul 2023</b>	16 Apr 2023	29 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	ABNORMAL	SEVERE

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>86</b>	21	769
Chromium	ppm	ASTM D5185m >15	<b>0</b>	<1	6
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	3
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	0	13
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5.0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>2</b>	2	4
Magnesium	ppm	ASTM D5185m 5.0	<b>2</b>	1	2
Calcium	ppm	ASTM D5185m 5.0	<b>5</b>	5	74
Phosphorus	ppm	ASTM D5185m 60	<b>460</b>	470	373
Zinc	ppm	ASTM D5185m 5.0	<b>1</b>	1	4
Sulfur	ppm	ASTM D5185m 1900	<b>133</b>	37	1203

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>20</b>	29	56
Sodium	ppm	ASTM D5185m	<b>9</b>	<1	5
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	1
Water	%	ASTM D6304 >0.2	<b>1.18</b>	---	1.58
ppm Water	ppm	ASTM D6304 >2000	<b>11800</b>	---	15800

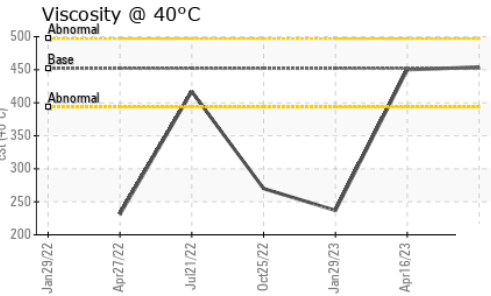
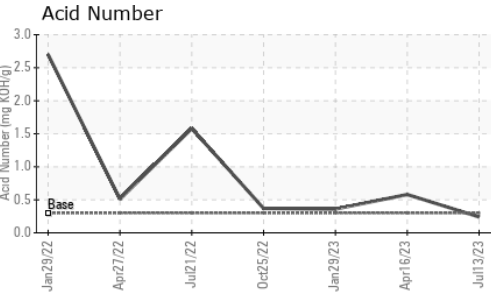
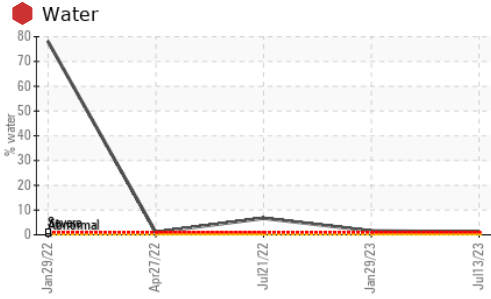
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	121192	---
Particles >6µm	ASTM D7647	>5000	---	33721	---
Particles >14µm	ASTM D7647	>640	---	785	---
Particles >21µm	ASTM D7647	>160	---	115	---
Particles >38µm	ASTM D7647	>40	---	7	---
Particles >71µm	ASTM D7647	>10	---	2	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	24/22/17	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.3	<b>0.24</b>	0.58	0.36

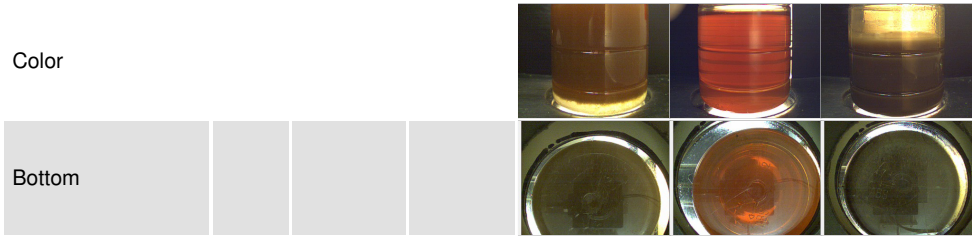
# OIL ANALYSIS REPORT



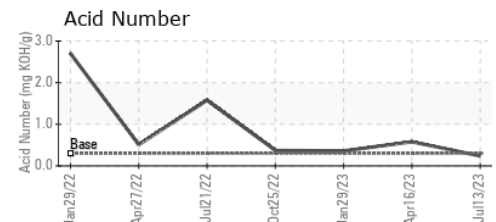
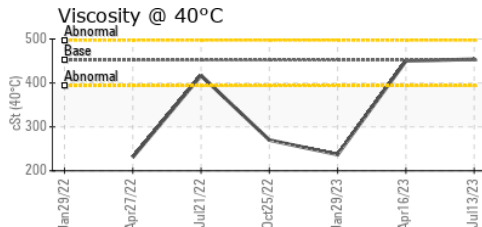
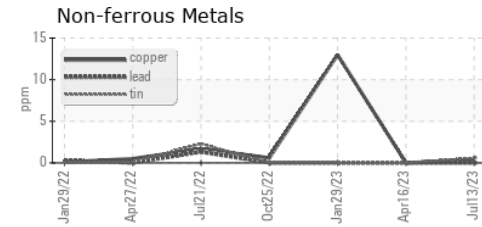
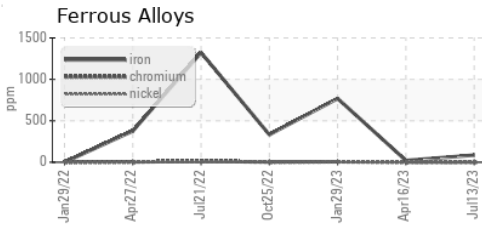
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	▲ MILKY	NORML	▲ MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	● 0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 452	454	450	237

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0826113 **Received** : 21 Jul 2023  
**Lab Number** : 05904323 **Diagnosed** : 26 Jul 2023  
**Unique Number** : 10565679 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**HORMEL FOODS - AUSTIN**  
 1101 NORTH MAIN ST  
 AUSTIN, MN  
 US 55912  
 Contact: RYAN LOWE  
 rslowe@hormel.com  
 T: (507)437-5674  
 F: (507)437-9805

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)