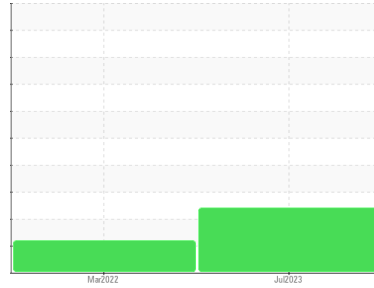




PROBLEM SUMMARY

Sample Rating Trend



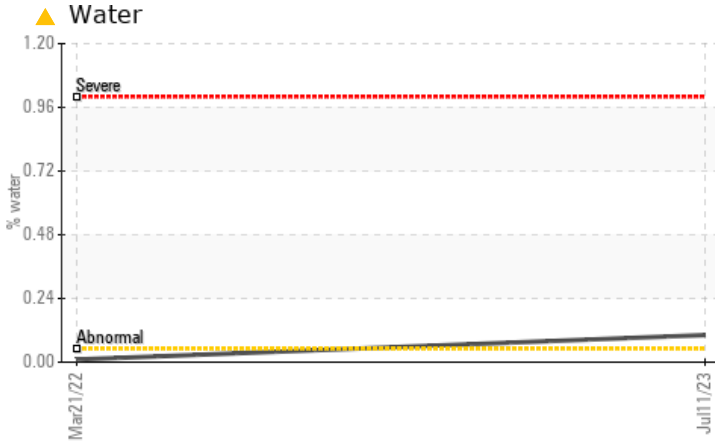
WATER



Machine Id
4093716 (S/N 1013)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	---
Water	%	ASTM D6304	>0.05	▲ 0.102	0.010	---
ppm Water	ppm	ASTM D6304	>500	▲ 1020	100.4	---
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG	---

Customer Id: HALNORCA
Sample No.: KCPA005411
Lab Number: 05904389
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

21 Mar 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

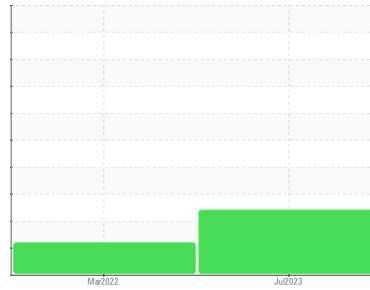
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
4093716 (S/N 1013)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

There is too much water present in this sample to perform a particle count. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KCPA005411	KCP41029	---
Sample Date	Client Info		11 Jul 2023	21 Mar 2022	---
Machine Age	hrs	Client Info	12834	11275	---
Oil Age	hrs	Client Info	0	2124	---
Oil Changed	Client Info		N/A	Changed	---
Sample Status			ABNORMAL	ABNORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	<1	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	<1	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	2	3	---
Tin	ppm	ASTM D5185m >10	0	<1	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	---
Barium	ppm	ASTM D5185m 90	12	0	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m	<1	0	---
Magnesium	ppm	ASTM D5185m 100	57	48	---
Calcium	ppm	ASTM D5185m 0	<1	0	---
Phosphorus	ppm	ASTM D5185m 0	5	0	---
Zinc	ppm	ASTM D5185m 0	2	2	---
Sulfur	ppm	ASTM D5185m 23500	23982	19389	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	13	7	---
Sodium	ppm	ASTM D5185m	18	15	---
Potassium	ppm	ASTM D5185m >20	<1	4	---
Water	%	ASTM D6304 >0.05	▲ 0.102	0.010	---
ppm Water	ppm	ASTM D6304 >500	▲ 1020	100.4	---

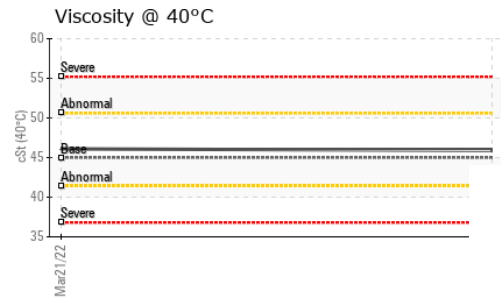
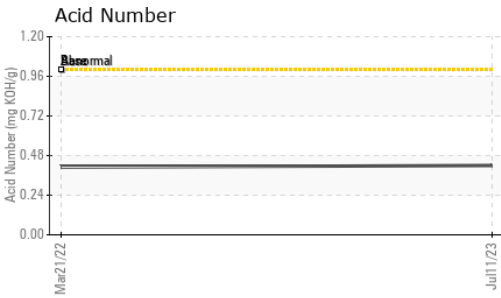
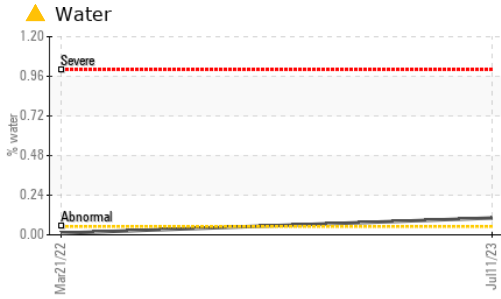
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		---	10761	---
Particles >6µm	ASTM D7647	>1300	---	▲ 2701	---
Particles >14µm	ASTM D7647	>80	---	▲ 214	---
Particles >21µm	ASTM D7647	>20	---	▲ 43	---
Particles >38µm	ASTM D7647	>4	---	1	---
Particles >71µm	ASTM D7647	>3	---	0	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	---	▲ 19/15	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.42	0.41	---

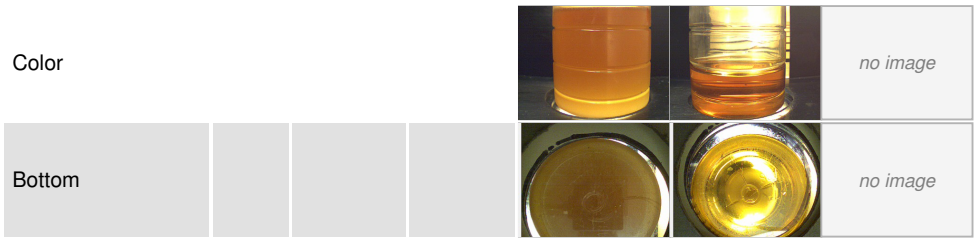
OIL ANALYSIS REPORT



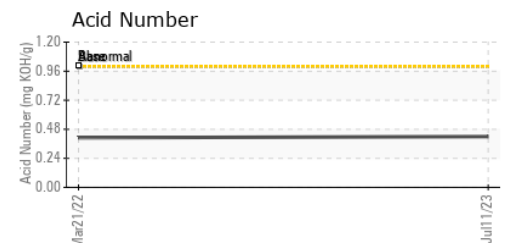
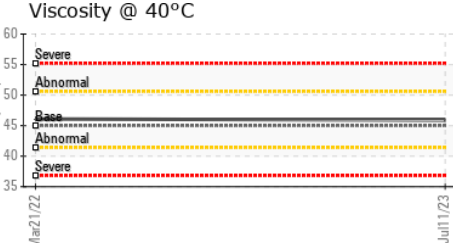
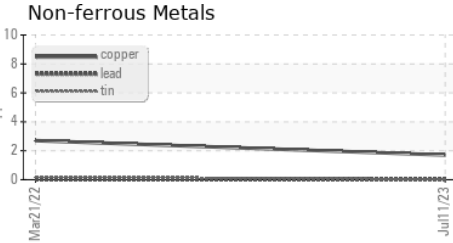
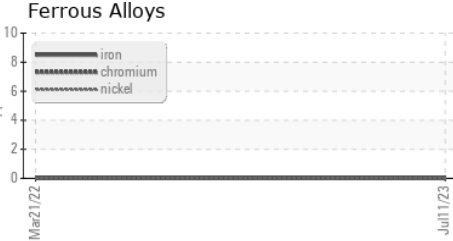
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	MODER	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	HAZY	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45	45.9	46.1	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA005411 **Received** : 21 Jul 2023
Lab Number : 05904389 **Diagnosed** : 26 Jul 2023
Unique Number : 10565745 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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