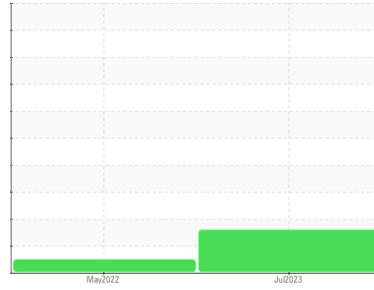




PROBLEM SUMMARY

Sample Rating Trend



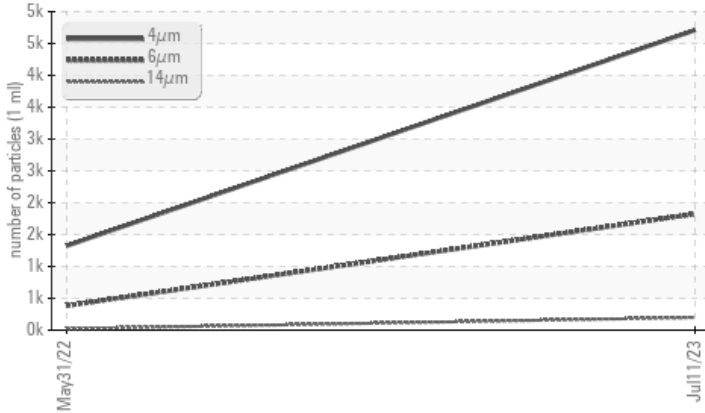
ISO



Machine Id
KAESER 2860339 (S/N 1159)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | ABNORMAL | NORMAL | --- |
|-----------------|--------------|-----------|------------|----------|-----|
| Particles >6µm | ASTM D7647 | >1300 | ▲ 1824 | 383 | --- |
| Particles >14µm | ASTM D7647 | >80 | ▲ 198 | 22 | --- |
| Particles >21µm | ASTM D7647 | >20 | ▲ 48 | 4 | --- |
| Oil Cleanliness | ISO 4406 (c) | >--/17/13 | ▲ 19/18/15 | 18/16/12 | --- |

Customer Id: URBREN
 Sample No.: KCPA005413
 Lab Number: 05904391
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

31 May 2022 Diag: Doug Bogart

NORMAL



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

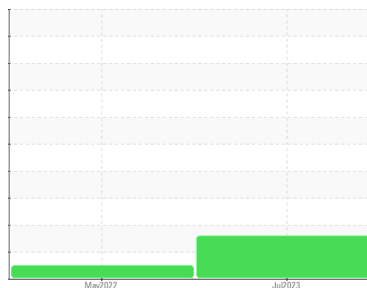
view report



Machine Id
KAESER 2860339 (S/N 1159)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|----------|
| Sample Number | Client Info | | | KCPA005413 | KCP40747 | --- |
| Sample Date | Client Info | | | 11 Jul 2023 | 31 May 2022 | --- |
| Machine Age | hrs | Client Info | | 43922 | 37171 | --- |
| Oil Age | hrs | Client Info | | 0 | 6000 | --- |
| Oil Changed | Client Info | | | N/A | Changed | --- |
| Sample Status | | | | ABNORMAL | NORMAL | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | --- |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185m | >3 | <1 | 0 | --- |
| Silver | ppm | ASTM D5185m | >2 | 0 | <1 | --- |
| Aluminum | ppm | ASTM D5185m | >10 | <1 | 2 | --- |
| Lead | ppm | ASTM D5185m | >10 | 0 | <1 | --- |
| Copper | ppm | ASTM D5185m | >50 | 4 | 6 | --- |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | 0 | <1 | --- |

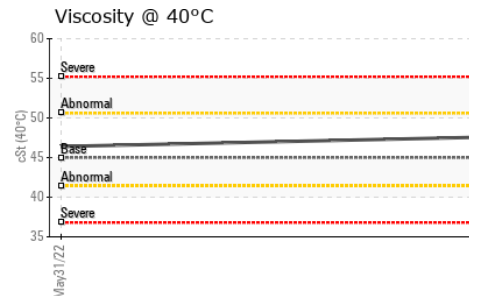
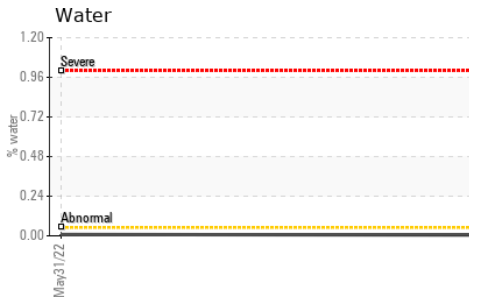
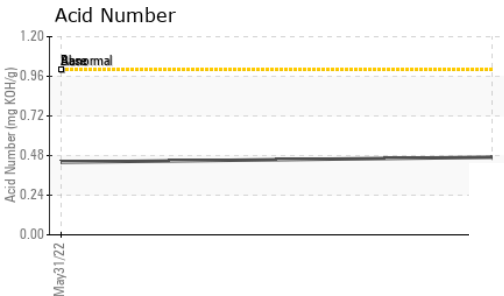
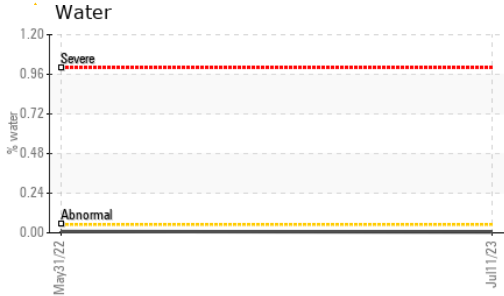
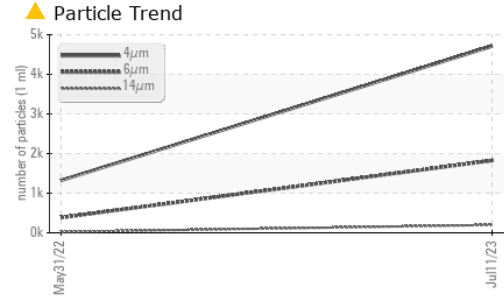
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | --- |
| Barium | ppm | ASTM D5185m | 90 | 0 | 4 | --- |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | --- |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | --- |
| Magnesium | ppm | ASTM D5185m | 100 | 20 | 22 | --- |
| Calcium | ppm | ASTM D5185m | 0 | <1 | 0 | --- |
| Phosphorus | ppm | ASTM D5185m | 0 | <1 | 6 | --- |
| Zinc | ppm | ASTM D5185m | 0 | 55 | 16 | --- |
| Sulfur | ppm | ASTM D5185m | 23500 | 23566 | 19431 | --- |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | 8 | 4 | --- |
| Sodium | ppm | ASTM D5185m | | 7 | 2 | --- |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 2 | --- |
| Water | % | ASTM D6304 | >0.05 | 0.005 | 0.008 | --- |
| ppm Water | ppm | ASTM D6304 | >500 | 52.0 | 86.2 | --- |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-------------------|----------|----------|
| Particles >4µm | | ASTM D7647 | | 4711 | 1324 | --- |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ 1824 | 383 | --- |
| Particles >14µm | | ASTM D7647 | >80 | ▲ 198 | 22 | --- |
| Particles >21µm | | ASTM D7647 | >20 | ▲ 48 | 4 | --- |
| Particles >38µm | | ASTM D7647 | >4 | 2 | 0 | --- |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | --- |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/13 | ▲ 19/18/15 | 18/16/12 | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 1.0 | 0.47 | 0.44 | --- |

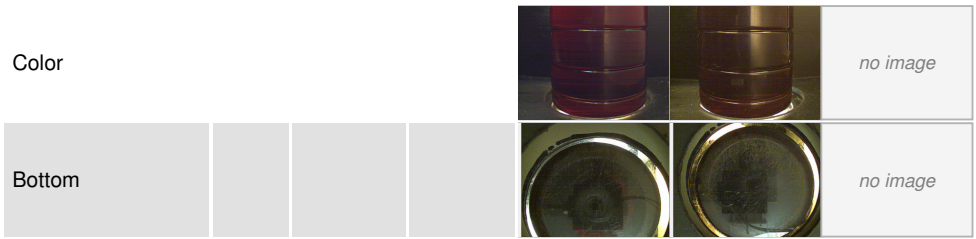
OIL ANALYSIS REPORT



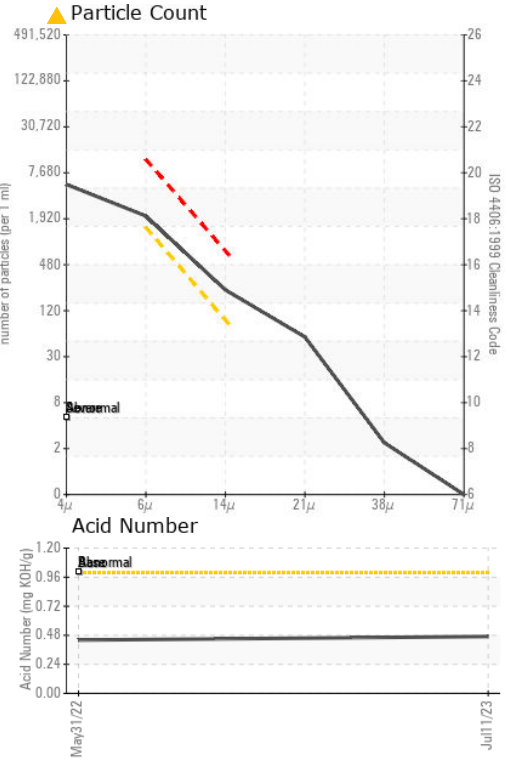
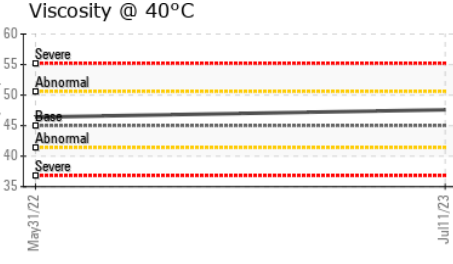
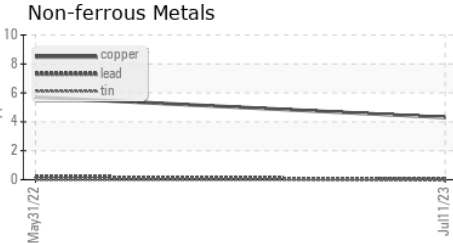
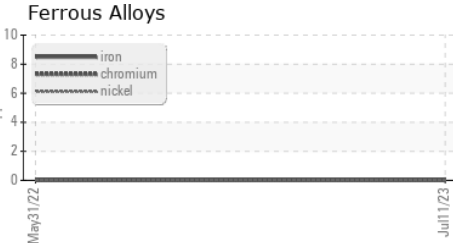
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- |
| Silt | scalar | *Visual | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | --- |
| Free Water | scalar | *Visual | | NEG | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 45 | 47.6 | 46.4 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA005413 **Received** : 21 Jul 2023
Lab Number : 05904391 **Diagnosed** : 25 Jul 2023
Unique Number : 10565747 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

URBAN OUTFITTERS
 6640 ECHO AVE
 RENO, NV
 US 89506
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)