

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend





### Component **Gear Drive** Fluid **ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

#### Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





#### аг/2019 Smc2018 Jun/2020 Алг/021 Ана/021 Jan/2027 Онг/022 Мы-2л23

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0034261	RP0031532	RP0031580
Sample Date		Client Info		20 Jul 2023	14 Mar 2023	17 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<1	2	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m		3	2	3
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	nom	ASTM D5185m	innibacco	2	4	<1
Barium	ppm ppm	ASTM D5185m		2	0	0
		ASTM D5185m		0	0	0
Molybdenum Manganese	ppm	ASTM D5185m		ں <1	0	0
Magnesium	ppm	ASTM D5185m		78	78	77
Calcium	ppm ppm	ASTM D5185m		7	70	7
Phosphorus	ppm	ASTM D5185m		23	26	39
Zinc	ppm	ASTM D5185m		6	5	13
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	2
Sodium	ppm	ASTM D5185m	00	7	6	7
Potassium	ppm	ASTM D5185m	>20	0	<1	1
Water ppm Water	%	ASTM D6304 ASTM D6304		0.022 227.6	0.003	0.018 183.8
	ppm			-	-	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.37	0.35	0.29
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	;	NEG	BERTNEGSAUV	EURNECIGBOS



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