

OIL ANALYSIS REPORT

Sample Rating Trend





Component **Gear Drive** Fluid

ROYAL PURPLE SYNFILM GT 32 (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		viar2019 Ja	Janžozi Maržozi Augžozi Janžozz Junžozz J		n2023 Jul2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0034255	RP0031539	RP0031578
Sample Date		Client Info		20 Jul 2023	14 Mar 2023	17 Jan 2023
Aachine Age	hrs	Client Info		0	0	0
Dil Age	hrs	Client Info		0	0	0
Dil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>150	6	5	3
Chromium	ppm	ASTM D5185m	>10	0	0	0
lickel	ppm	ASTM D5185m	>10	0	0	0
Fitanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	<1	0
_ead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	<1
Fin	ppm	ASTM D5185m	>10	0	0	0
/anadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		18	14	15
Barium	ppm	ASTM D5185m		0	0	0
Nolybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		80	77	77
Calcium	ppm	ASTM D5185m		27	24	47
Phosphorus	ppm	ASTM D5185m		58	52	61
Zinc	ppm	ASTM D5185m		20	15	14
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	25	18	21
Sodium	ppm	ASTM D5185m		3	<1	2
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.1	0.018	0.003	0.010
opm Water	ppm	ASTM D6304	>1000	180.3	25.9	102.8
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.42	0.38	0.33
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Ddor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	;	NEG	ERNEGSAUV	EURNERGBO



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