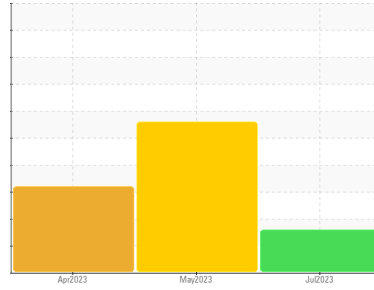


# PROBLEM SUMMARY

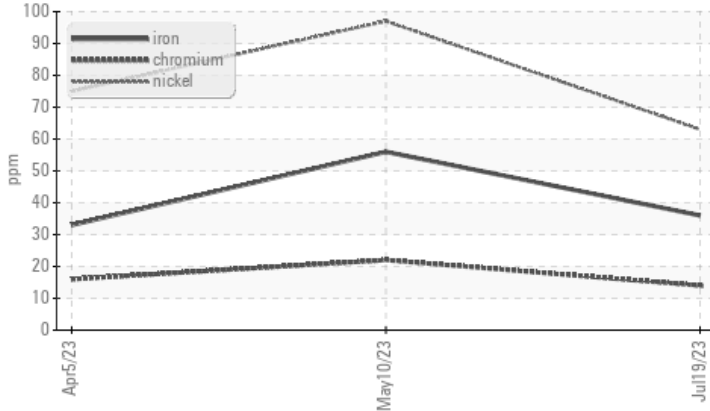
Sample Rating Trend



Area  
**MEK**  
Machine Id  
**[MEK] MEKU-C-0002B COMPRESSOR, VACUUM, "B", SOUTH**  
Component  
**Compressor**  
Fluid  
**BELRAY Turbine Oil 150 (--- QTS)**

## COMPONENT CONDITION SUMMARY

### ▲ Ferrous Alloys



## RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Chromium	ppm	ASTM D5185m >10	▲ 14	▲ 22	▲ 16
Nickel	ppm	ASTM D5185m	▲ 63	▲ 97	▲ 75

Customer Id: CALSHR  
Sample No.: RP0034844  
Lab Number: 05904437  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 10 May 2023 Diag: Angela Borella

DIRT



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Chromium and iron and tin ppm levels are abnormal. Aluminum ppm levels are noted. Nickel ppm levels are marginal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report



### 05 Apr 2023 Diag: Angela Borella

DIRT



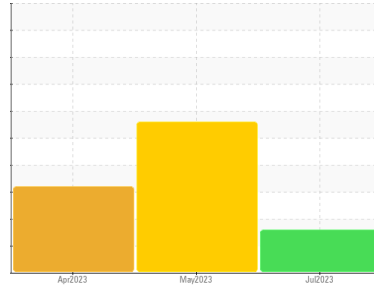
We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Chromium ppm levels are abnormal. Nickel ppm levels are marginal. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**MEK**  
 Machine Id  
**[MEK] MEKU-C-0002B COMPRESSOR, VACUUM, "B", SOUTH**  
 Component  
**Compressor**  
 Fluid  
**BELRAY Turbine Oil 150 (--- QTS)**

**DIAGNOSIS**

**Recommendation**

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

**Wear**

Chromium ppm levels are abnormal. Nickel ppm levels are marginal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0034844</b>	RP0034814	RP0031616
Sample Date	Client Info			<b>19 Jul 2023</b>	10 May 2023	05 Apr 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Not Chngd</b>	N/A	Not Chngd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>36</b>	▲ 56	33
Chromium	ppm	ASTM D5185m	>10	▲ <b>14</b>	▲ 22	▲ 16
Nickel	ppm	ASTM D5185m		▲ <b>63</b>	▲ 97	▲ 75
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>10</b>	▲ 22	3
Lead	ppm	ASTM D5185m	>25	<b>2</b>	4	5
Copper	ppm	ASTM D5185m	>50	<b>9</b>	11	10
Tin	ppm	ASTM D5185m	>15	<b>8</b>	▲ 19	13
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

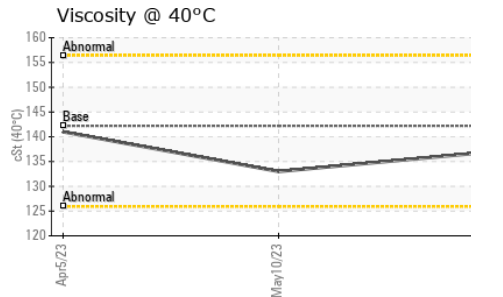
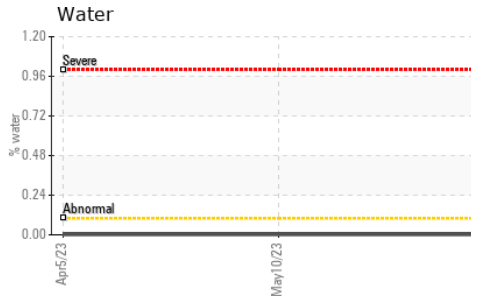
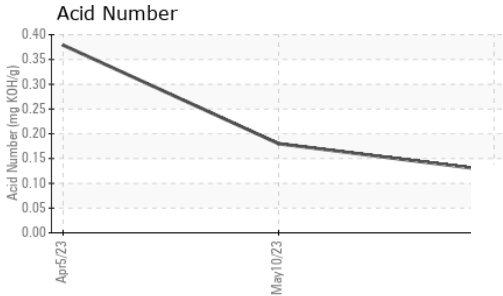
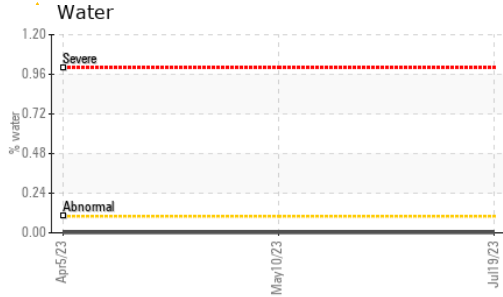
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>1</b>	5	3
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>2</b>	2	2
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		<b>10</b>	19	3
Calcium	ppm	ASTM D5185m		<b>25</b>	24	19
Phosphorus	ppm	ASTM D5185m		<b>39</b>	43	28
Zinc	ppm	ASTM D5185m		<b>18</b>	36	15

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>15</b>	▲ 31	▲ 27
Sodium	ppm	ASTM D5185m		<b>4</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	5	1
Water	%	ASTM D6304	>0.1	<b>0.002</b>	0.002	0.002
ppm Water	ppm	ASTM D6304	>1000	<b>16.0</b>	24.4	15.6

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.125</b>	0.18	0.379

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

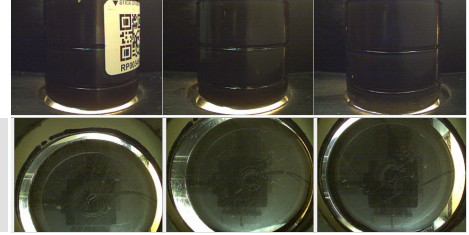
# OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	142.2	<b>137</b>	133	141

SAMPLE IMAGES		method	limit/base	current	history1	history2
---------------	--	--------	------------	---------	----------	----------

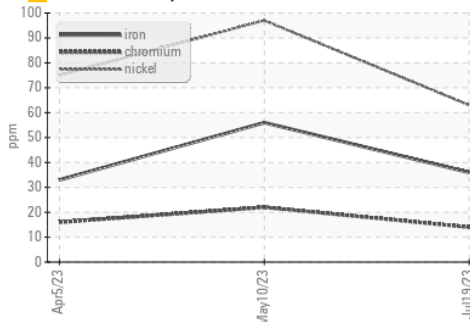
Color



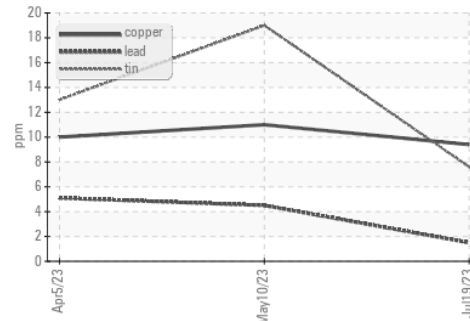
Bottom

## GRAPHS

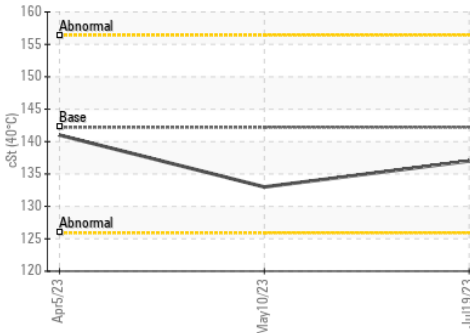
### ▲ Ferrous Alloys



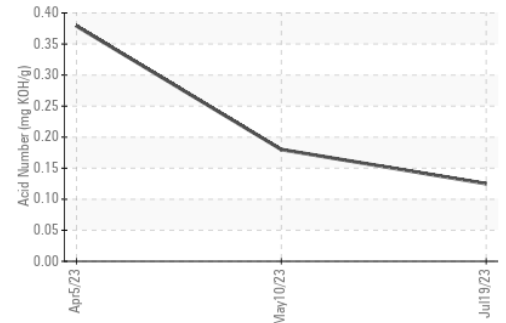
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034844 **Received** : 21 Jul 2023  
**Lab Number** : **05904437** **Diagnosed** : 25 Jul 2023  
**Unique Number** : 10565793 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**CALUMET**  
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