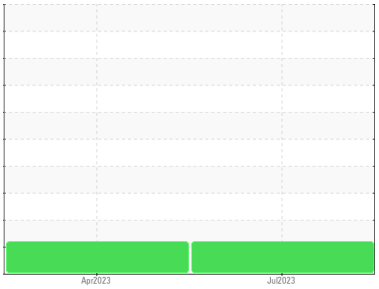
PROBLEM SUMMARY

Sample Rating Trend



VISUAL METAL

Area
MEK
Machine Id
[MEK] B-Filter
Component
Gearbox
Fluid
GEAR OIL ISO 680 (4 GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	---
Yellow Metal	scalar	*Visual	NONE	▲ **MODER**	▲ MODER	---

Customer Id: CALSHR
Sample No.: RP0034846
Lab Number: 05904442
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

05 Apr 2023 Diag: Jonathan Hester

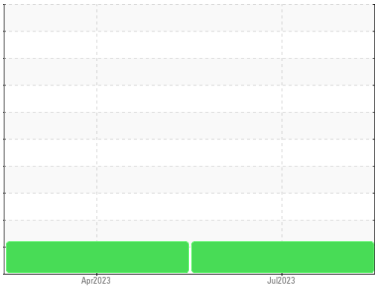
VISUAL METAL

No corrective action is recommended at this time. Resample at the next service interval to monitor.High concentration of visible metal present. All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Area
MEK
Machine Id
[MEK] B-Filter
Component
Gearbox
Fluid
GEAR OIL ISO 680 (4 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
High concentration of visible metal present. All component wear rates are normal.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0034846**	RP0031621	---
Sample Date		Client Info		**19 Jul 2023**	05 Apr 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**Not Changd**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**6**	7	---
Chromium	ppm	ASTM D5185m	>15	**0**	0	---
Nickel	ppm	ASTM D5185m	>15	**0**	0	---
Titanium	ppm	ASTM D5185m		**<1**	0	---
Silver	ppm	ASTM D5185m		**<1**	0	---
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	---
Lead	ppm	ASTM D5185m	>100	**7**	6	---
Copper	ppm	ASTM D5185m	>200	**36**	44	---
Tin	ppm	ASTM D5185m	>25	**<1**	<1	---
Vanadium	ppm	ASTM D5185m		**<1**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**111**	115	---
Barium	ppm	ASTM D5185m	15	**0**	0	---
Molybdenum	ppm	ASTM D5185m	15	**203**	218	---
Manganese	ppm	ASTM D5185m		**<1**	<1	---
Magnesium	ppm	ASTM D5185m	50	**398**	360	---
Calcium	ppm	ASTM D5185m	50	**1142**	1105	---
Phosphorus	ppm	ASTM D5185m	350	**552**	523	---
Zinc	ppm	ASTM D5185m	100	**697**	649	---

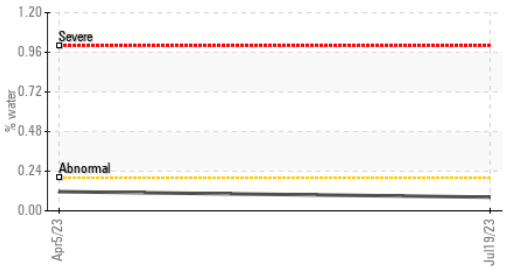
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**6**	9	---
Sodium	ppm	ASTM D5185m		**<1**	0	---
Potassium	ppm	ASTM D5185m	>20	**<1**	1	---
Water	%	ASTM D6304	>0.2	**0.083**	0.116	---
ppm Water	ppm	ASTM D6304	>2000	**834.0**	1166.7	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**1.34**	1.52	---

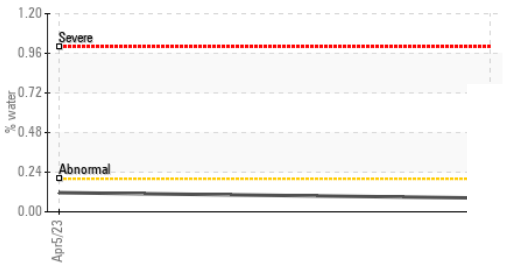
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	▲ **MODER**	▲ MODER	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

OIL ANALYSIS REPORT

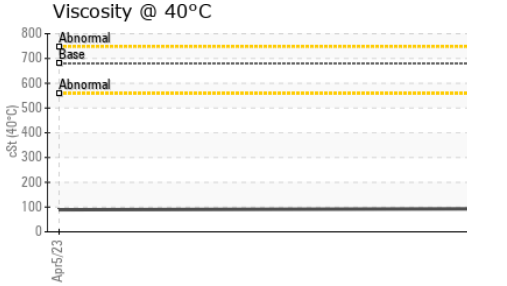
Water



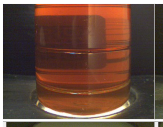
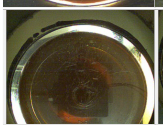
Water



Viscosity @ 40°C

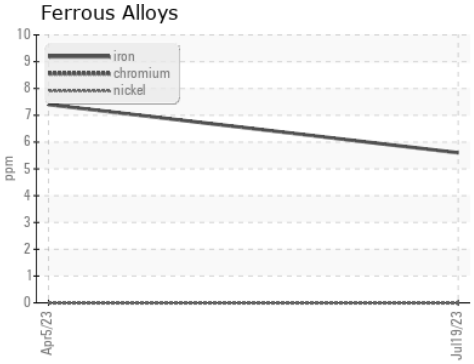


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	680	**93.0**	89.2	---

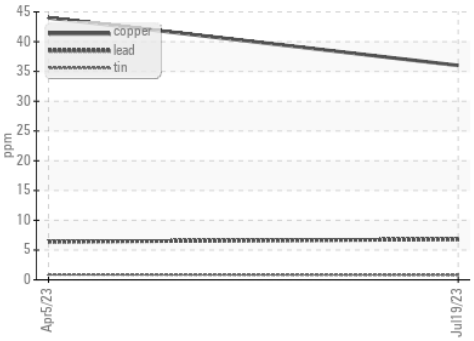
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

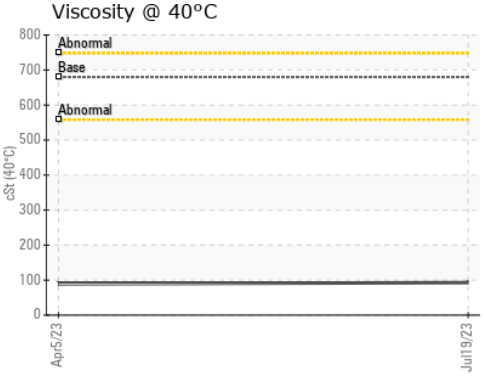
Ferrous Alloys



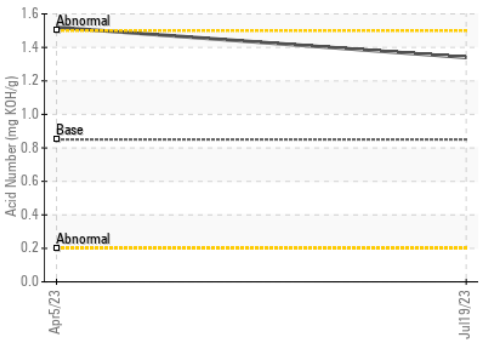
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0034846
Lab Number : 05904442
Unique Number : 10565798
Test Package : IND 2

Received : 21 Jul 2023
Diagnosed : 25 Jul 2023
Diagnostician : Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CALUMET
3333 MIDWAY AVENUE
SHREVEPORT, LA
US 71109
Contact: NICHOLAS LESAGE
nicholas.lesage@clmt.com
T:
F: