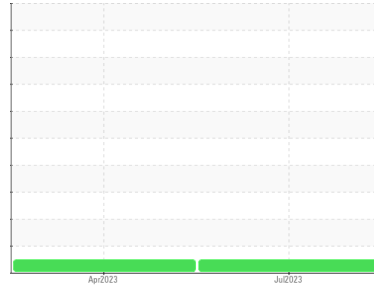




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
4VAC
 Machine Id
[4VAC] 4VAC-Z-0001 - ROYAL PURPLE 100 NO DYE
 Component
New (Unused) Oil
 Fluid
{not provided} (--- QTS)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0034818	RP0034816	---
Sample Date	Client Info			19 Jul 2023	05 Apr 2023	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed	Client Info			Not Changed	N/A	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	0	0	---
Chromium	ppm	ASTM D5185m	>5	0	0	---
Nickel	ppm	ASTM D5185m	>5	0	0	---
Titanium	ppm	ASTM D5185m		<1	0	---
Silver	ppm	ASTM D5185m	>5	0	0	---
Aluminum	ppm	ASTM D5185m	>5	<1	<1	---
Lead	ppm	ASTM D5185m	>5	0	0	---
Copper	ppm	ASTM D5185m	>5	<1	0	---
Tin	ppm	ASTM D5185m	>5	0	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

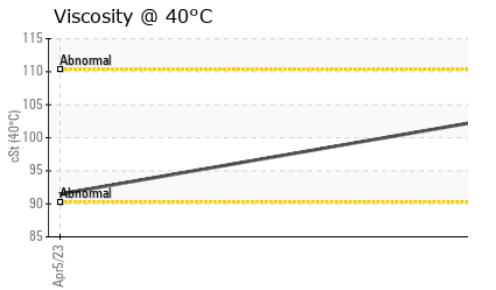
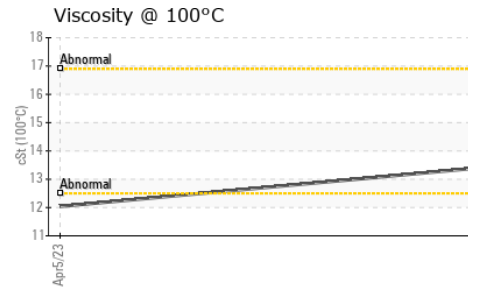
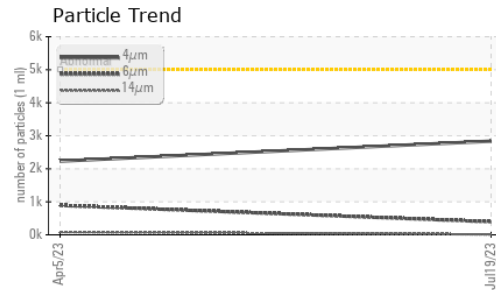
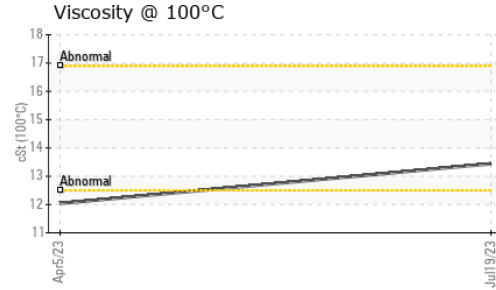
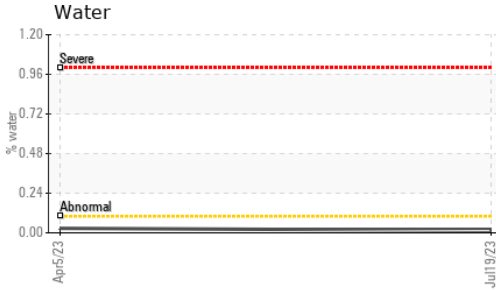
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		<1	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m		95	63	---
Calcium	ppm	ASTM D5185m		8	<1	---
Phosphorus	ppm	ASTM D5185m		3	158	---
Zinc	ppm	ASTM D5185m		1	15	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	3	---
Sodium	ppm	ASTM D5185m		1	<1	---
Potassium	ppm	ASTM D5185m	>20	0	0	---
Water	%	ASTM D6304		0.015	0.027	---
ppm Water	ppm	ASTM D6304		158.3	274.7	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2837	2232	---
Particles >6µm		ASTM D7647	>1300	395	891	---
Particles >14µm		ASTM D7647	>160	11	85	---
Particles >21µm		ASTM D7647	>40	3	6	---
Particles >38µm		ASTM D7647	>10	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/16/11	18/17/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.40	0.30	---

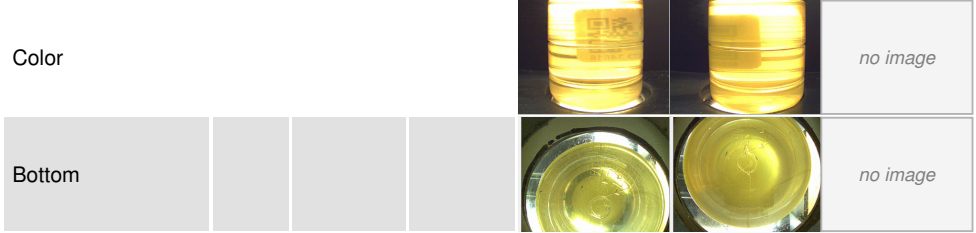
OIL ANALYSIS REPORT



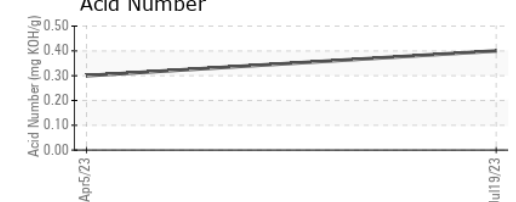
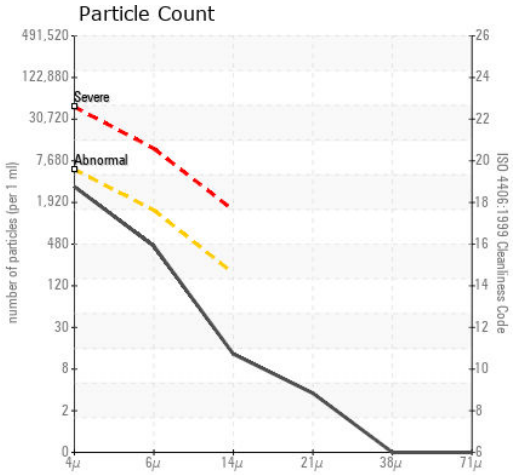
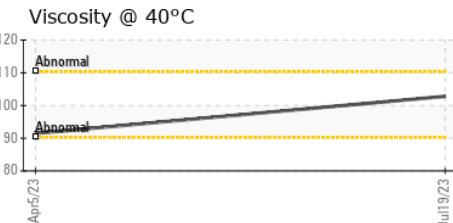
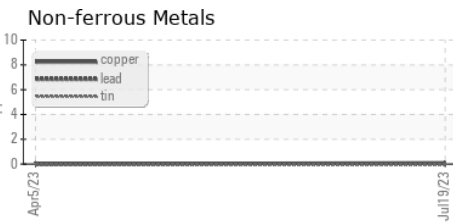
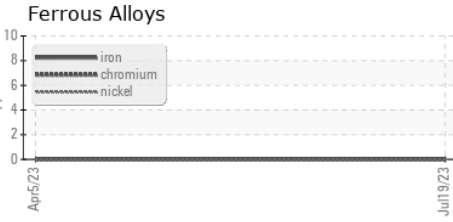
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	NEG	NEG	---
Free Water	scalar	*Visual	NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	102.8	91.48	---
Visc @ 100°C	cSt	ASTM D445	13.44	12.04	---
Viscosity Index (VI)	Scale	ASTM D2270	129	123	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0034818 **Received** : 21 Jul 2023
Lab Number : 05904716 **Diagnosed** : 02 Aug 2023
Unique Number : 10566072 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: FT-IR, KV100, PrtCount, VI)

CALUMET
 3333 MIDWAY AVENUE
 SHREVEPORT, LA
 US 71109
 Contact: NICHOLAS LESAGE
 nicholas.lesage@clmt.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)