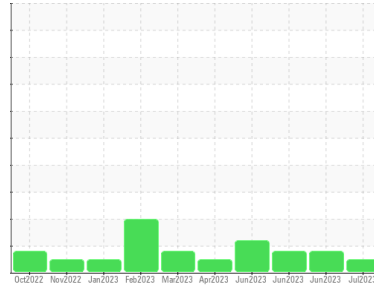




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Paper Side

Machine Id

PAPER MACHINE 2 MAIN BOWSER

Component

Bearing Lube

Fluid

SHELL PM S2 M 220 (3500 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PE0000991	PE0000986	PE0001409
Sample Date	Client Info		18 Jul 2023	28 Jun 2023	20 Jun 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		12	10	12
Iron	ppm	ASTM D5185m >120	<1	0	<1
Chromium	ppm	ASTM D5185m >5	0	0	<1
Nickel	ppm	ASTM D5185m >20	0	0	1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >4	0	0	0
Lead	ppm	ASTM D5185m >30	<1	<1	<1
Copper	ppm	ASTM D5185m >17	7	8	7
Tin	ppm	ASTM D5185m >10	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	<1	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	2	0	0
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	4	2	2
Calcium	ppm	ASTM D5185m	111	93	97
Phosphorus	ppm	ASTM D5185m	904	776	860
Zinc	ppm	ASTM D5185m	1218	1063	1239
Sulfur	ppm	ASTM D5185m	6914	6825	8270

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	3	2	3
Sodium	ppm	ASTM D5185m	<1	6	6
Potassium	ppm	ASTM D5185m >20	1	<1	4

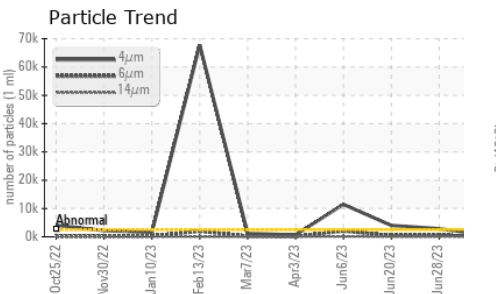
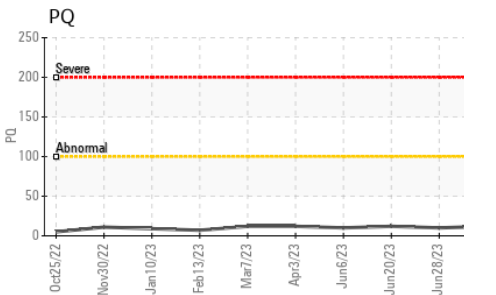
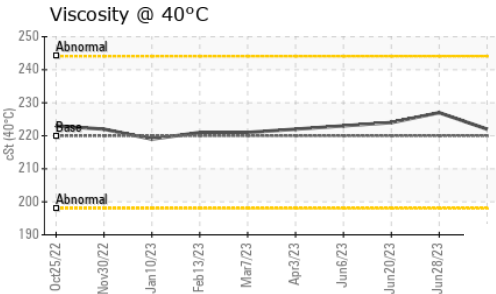
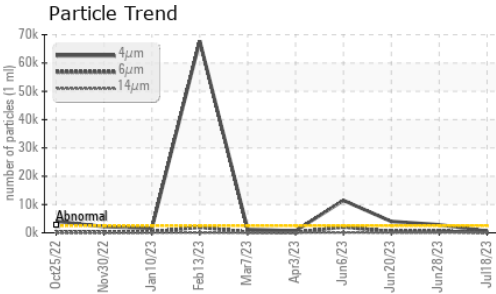
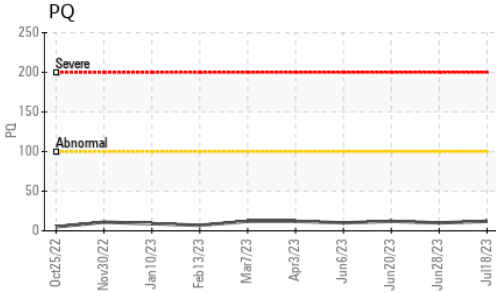
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	568	▲ 2867	▲ 4014
Particles >6µm	ASTM D7647	>640	138	543	458
Particles >14µm	ASTM D7647	>160	10	48	27
Particles >21µm	ASTM D7647	>40	2	12	5
Particles >38µm	ASTM D7647	>10	0	1	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/14	16/14/10	▲ 19/16/13	▲ 19/16/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.86	0.77	0.80

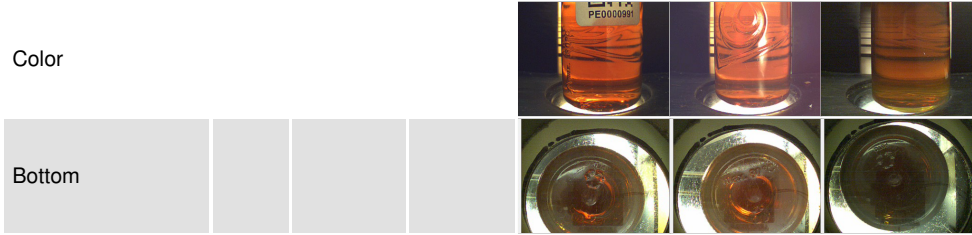
OIL ANALYSIS REPORT



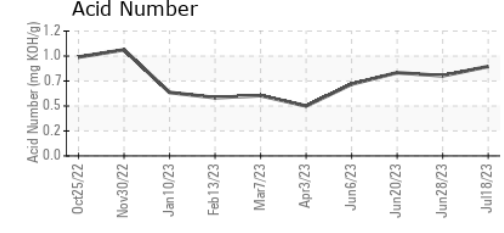
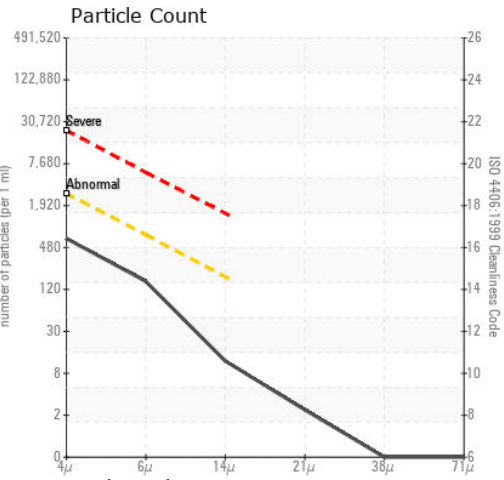
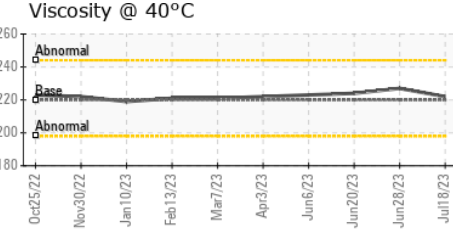
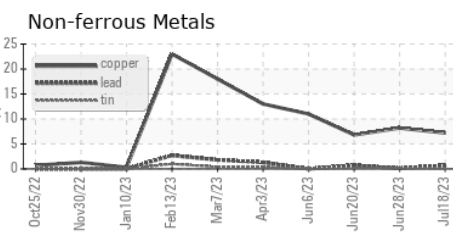
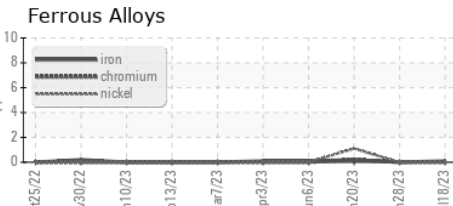
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	222	227

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0000991 **Received** : 21 Jul 2023
Lab Number : 05904873 **Diagnosed** : 24 Jul 2023
Unique Number : 10566229 **Diagnostician** : Doug Bogart
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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