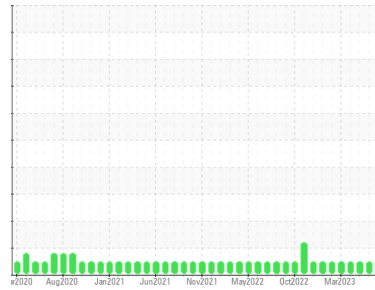




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

FLAKER

Machine Id

LINE 1 FLAKER STATIONARY HYDRAULIC UNIT (S/N FL105H30U)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0783016	WC0782953	WC0782895
Sample Date	Client Info	17 Jul 2023	26 Jun 2023	22 May 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	2	2	2
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	1	0
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	12	11	11
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	2	0	0
Molybdenum	ppm	ASTM D5185m 5	<1	<1	<1
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 25	2	2	8
Calcium	ppm	ASTM D5185m 200	28	26	25
Phosphorus	ppm	ASTM D5185m 300	283	279	268
Zinc	ppm	ASTM D5185m 370	260	246	226
Sulfur	ppm	ASTM D5185m 2500	664	773	430

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	0	0	<1
Sodium	ppm	ASTM D5185m	6	10	11
Potassium	ppm	ASTM D5185m >20	1	<1	2
Water	%	ASTM D6304 >0.05	0.087	---	---
ppm Water	ppm	ASTM D6304 >500	870	---	---

FLUID CLEANLINESS

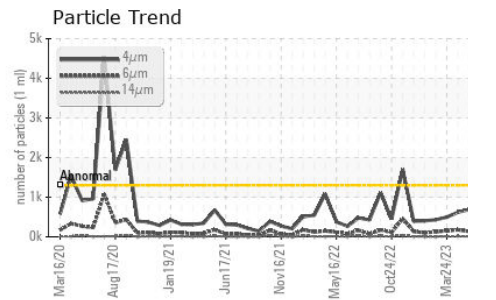
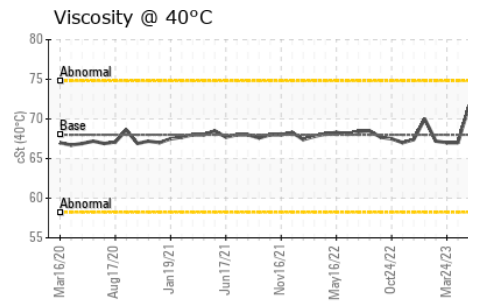
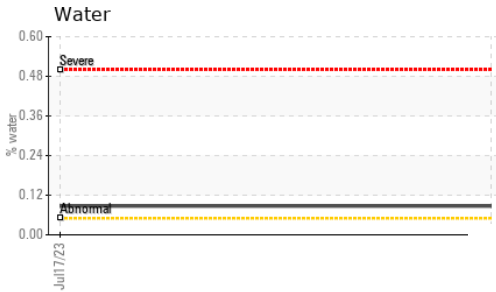
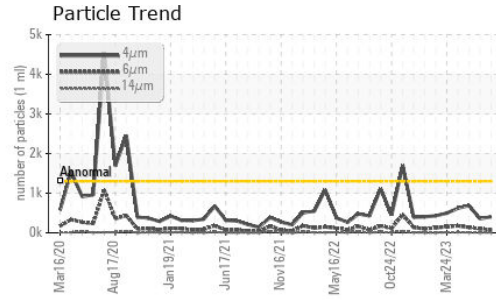
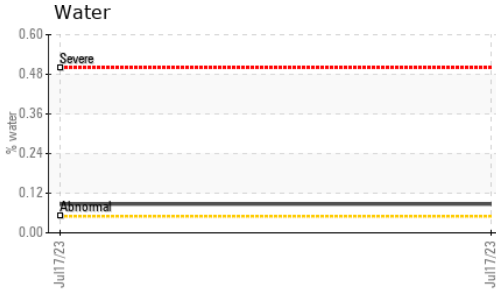
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	406	354	688
Particles >6µm	ASTM D7647 >320	74	99	137
Particles >14µm	ASTM D7647 >40	6	8	11
Particles >21µm	ASTM D7647 >10	1	2	2
Particles >38µm	ASTM D7647 >3	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/12	16/13/10	16/14/10	17/14/11

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.41	0.43	0.42



OIL ANALYSIS REPORT



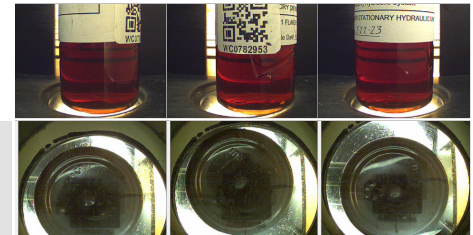
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.9	67.2

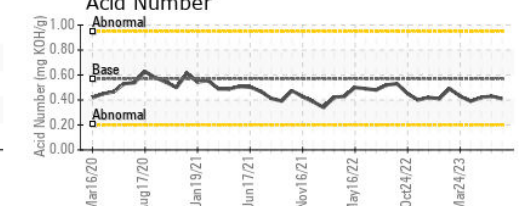
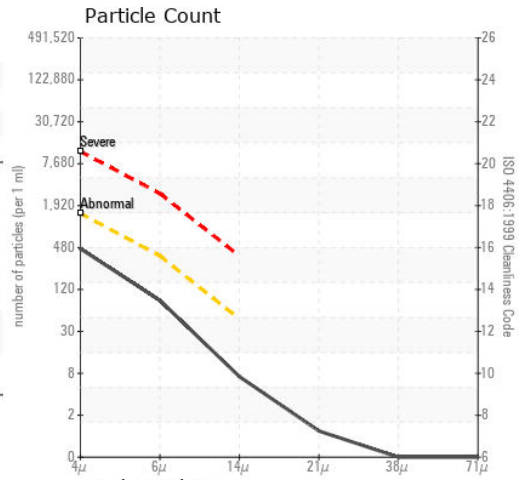
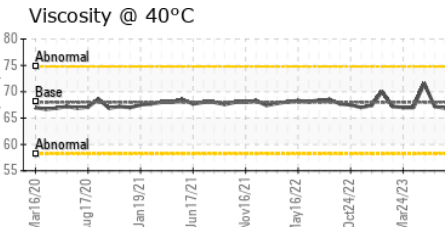
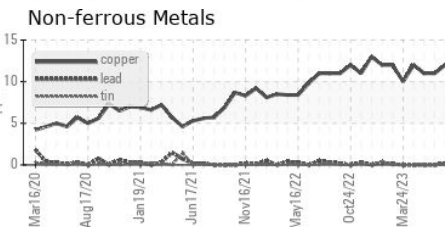
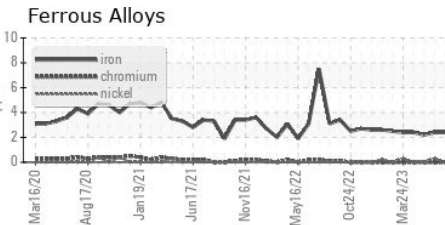
SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

Bottom



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0783016 **Received** : 21 Jul 2023
Lab Number : 05904895 **Diagnosed** : 02 Aug 2023
Unique Number : 10566251 **Diagnostician** : Doug Bogart

Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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