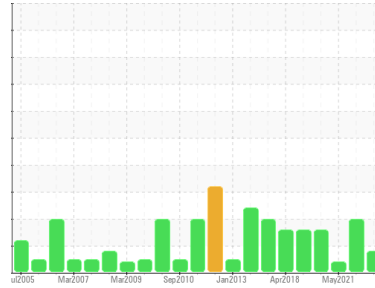




# PROBLEM SUMMARY

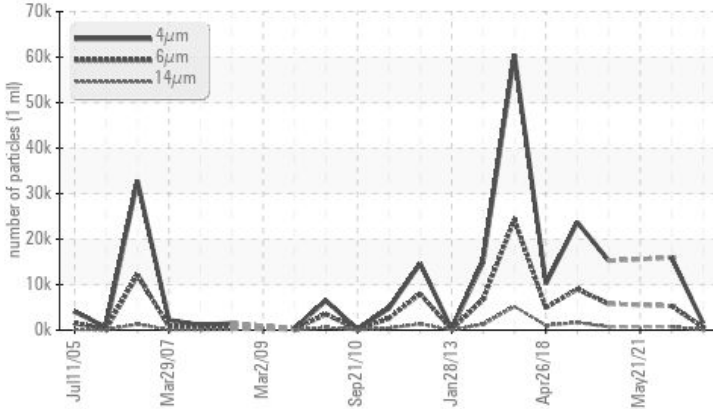
Sample Rating Trend



Machine Id  
**KAESER SK 26 1643185 (S/N 1160)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ABNORMAL	ABNORMAL
Particles >14µm	ASTM D7647 >80	▲ 85	▲ 739	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 18/17/14	▲ 21/20/17	---

Customer Id: TURNEWCT  
 Sample No.: KCPA004038  
 Lab Number: 05904947  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 22 Jun 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



### 21 May 2021 Diag: Angela Borella

VIS DEBRIS



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 17 Apr 2020 Diag: Jonathan Hester

ISO



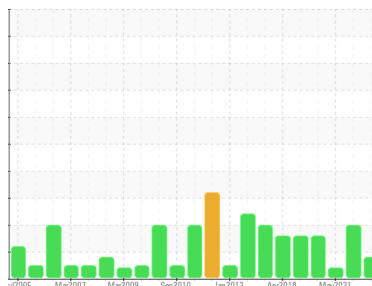
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id  
**KAESER SK 26 1643185 (S/N 1160)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**



## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>KCPA004038</b>	KCP40576	KCP35843
Sample Date	Client Info	<b>16 Jul 2023</b>	22 Jun 2022	21 May 2021
Machine Age	hrs	<b>35489</b>	34284	32797
Oil Age	hrs	<b>0</b>	3195	1708
Oil Changed	Client Info	<b>N/A</b>	Not Changd	Not Changd
Sample Status		<b>ATTENTION</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >50	<b>25</b>	8	4
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	12
Barium	ppm	ASTM D5185m 90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 90	<b>0</b>	13	35
Calcium	ppm	ASTM D5185m 2	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	10
Zinc	ppm	ASTM D5185m	<b>0</b>	49	32
Sulfur	ppm	ASTM D5185m	<b>19380</b>	19353	16229

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>1</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	5	17
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	2
Water	%	ASTM D6304 >0.05	<b>0.009</b>	0.022	0.022
ppm Water	ppm	ASTM D6304 >500	<b>94.9</b>	221.7	225.6

## FLUID CLEANLINESS

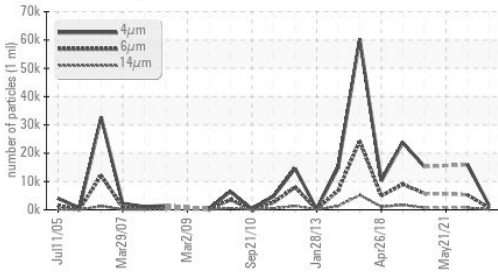
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>1577</b>	15934	---
Particles >6µm	ASTM D7647 >1300	<b>667</b>	▲ 5305	---
Particles >14µm	ASTM D7647 >80	▲ <b>85</b>	▲ 739	---
Particles >21µm	ASTM D7647 >20	<b>19</b>	▲ 231	---
Particles >38µm	ASTM D7647 >4	<b>0</b>	▲ 9	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	1	---
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ <b>18/17/14</b>	▲ 21/20/17	---

## FLUID DEGRADATION

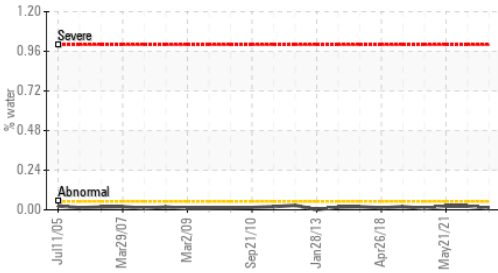
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.45</b>	0.38	0.324

# OIL ANALYSIS REPORT

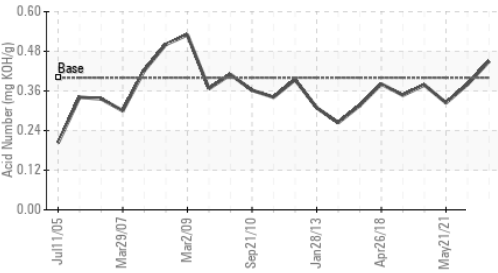
## ▲ Particle Trend



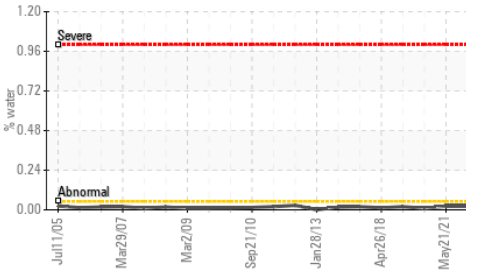
## Water



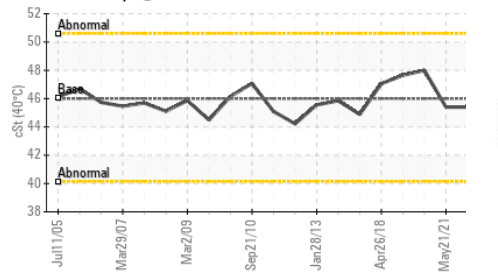
## Acid Number



## Water



## Viscosity @ 40°C

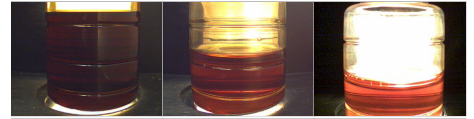


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	49.7	45.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

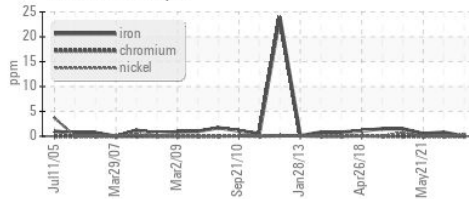


Bottom

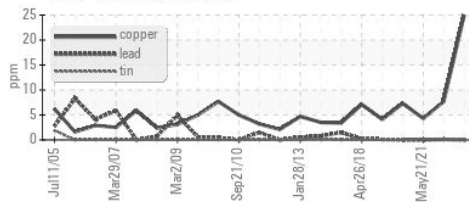


## GRAPHS

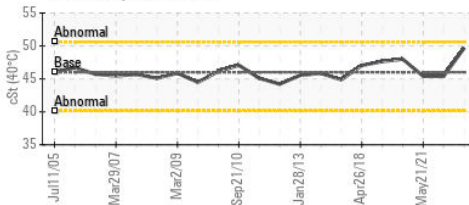
### Ferrous Alloys



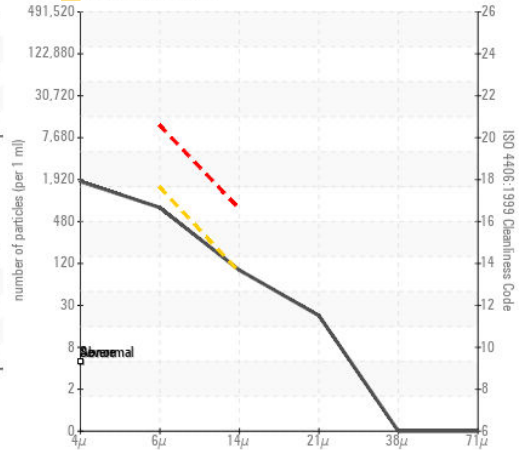
### Non-ferrous Metals



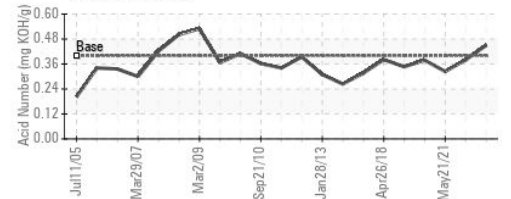
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA004038 **Received** : 21 Jul 2023  
**Lab Number** : 05904947 **Diagnosed** : 25 Jul 2023  
**Unique Number** : 10566303 **Diagnostician** : Angela Borella

**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 dougjr@turnpikemotors.com

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