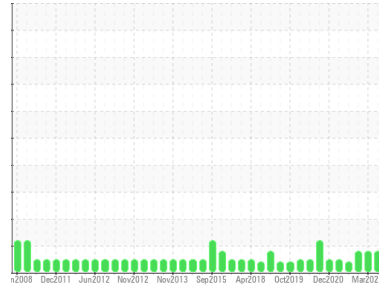




# PROBLEM SUMMARY

Sample Rating Trend



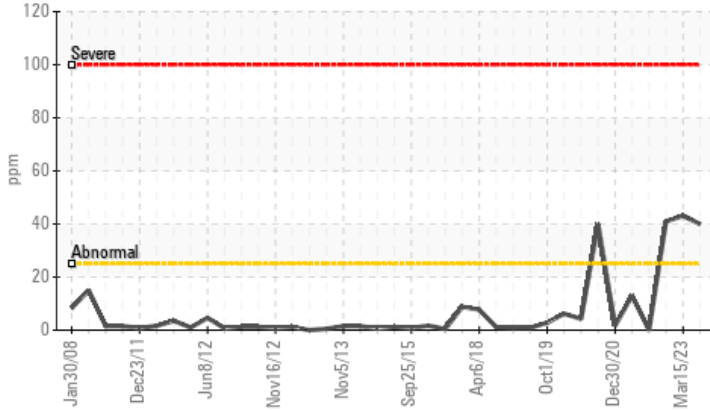
WEAR



Area  
**AREA II [500298287]**  
 Machine Id  
**CHEMINEER A8003 (S/N AD-30-7)**  
 Component  
**Gearbox**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 220 (7 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>25	▲ 40	▲ 43	▲ 41

Customer Id: ALBORA  
 Sample No.: WC0810171  
 Lab Number: 05904994  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 15 Mar 2023 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 13 Dec 2022 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 13 Sep 2022 Diag: Doug Bogart

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 150 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



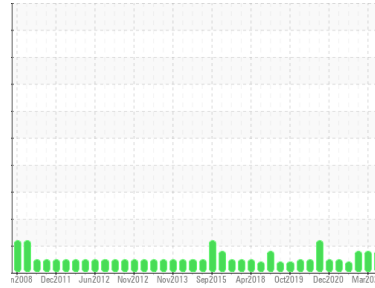


# OIL ANALYSIS REPORT

Sample Rating Trend

**WEAR**

Area  
**AREA II [500298287]**  
 Machine Id  
**CHEMINEER A8003 (S/N AD-30-7)**  
 Component  
**Gearbox**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 220 (7 GAL)**



## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### ▲ Wear

The aluminum level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0810171</b>	WC0780987	WC0758486
Sample Date	Client Info		<b>05 Jun 2023</b>	15 Mar 2023	13 Dec 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>6</b>	7
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0
Silver	ppm	ASTM D5185m		<b>0</b>	0
Aluminum	ppm	ASTM D5185m	>25	<b>▲ 40</b>	▲ 43
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0
Copper	ppm	ASTM D5185m	>200	<b>0</b>	0
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0
Molybdenum	ppm	ASTM D5185m		<b>2</b>	1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1
Magnesium	ppm	ASTM D5185m		<b>43</b>	73
Calcium	ppm	ASTM D5185m		<b>0</b>	2
Phosphorus	ppm	ASTM D5185m		<b>10</b>	17
Zinc	ppm	ASTM D5185m		<b>33</b>	36
Sulfur	ppm	ASTM D5185m		<b>22039</b>	24800

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>2</b>	4
Sodium	ppm	ASTM D5185m		<b>0</b>	1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	<1

## FLUID DEGRADATION

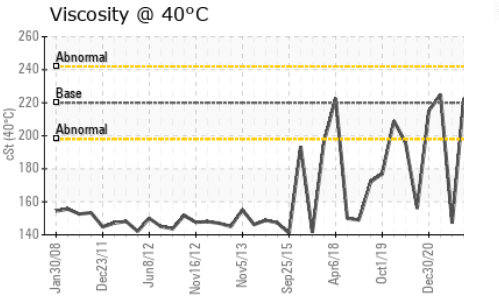
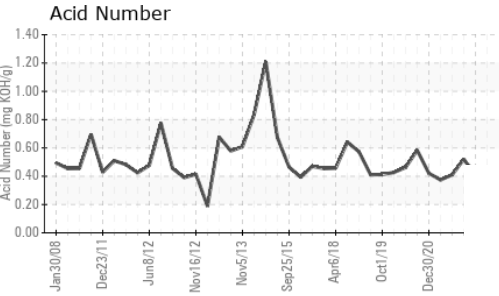
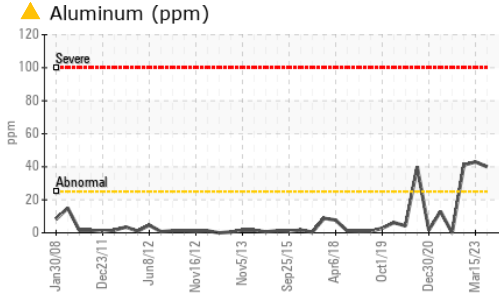
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.43</b>	0.41

## VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG



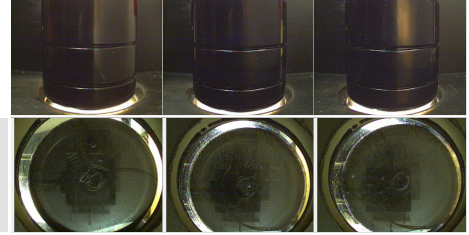
# OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	<b>220</b>	219	222

SAMPLE IMAGES	method	limit/base	current	history1	history2
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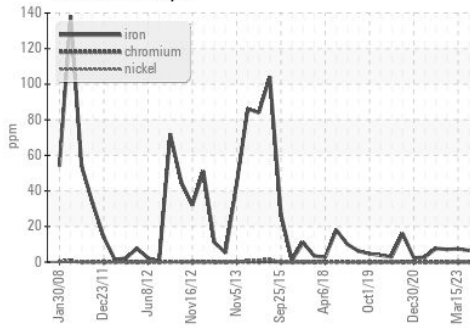
Color



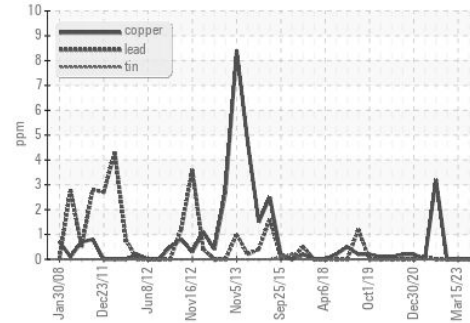
Bottom

## GRAPHS

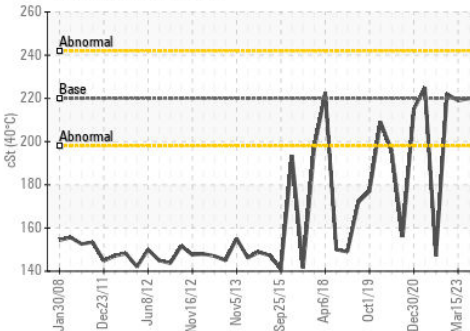
### Ferrous Alloys



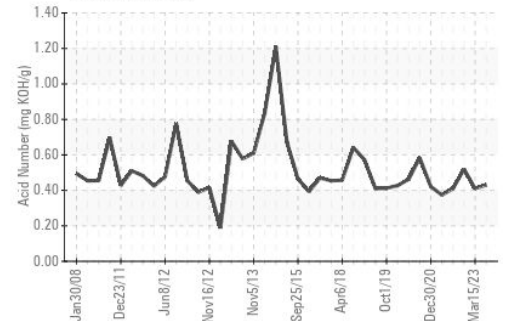
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0810171 **Received** : 21 Jul 2023  
**Lab Number** : 05904994 **Diagnosed** : 25 Jul 2023  
**Unique Number** : 10566350 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**SI GROUP INC - ALBEMARLE**  
 725 CANNON BRIDGE RD  
 ORANGEBURG, SC  
 US 29115

Contact: ERIC PROVEAUX  
 eric.proveaux@contractors.sigroup.com  
 T: (803)539-5228  
 F: (803)539-5426

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)