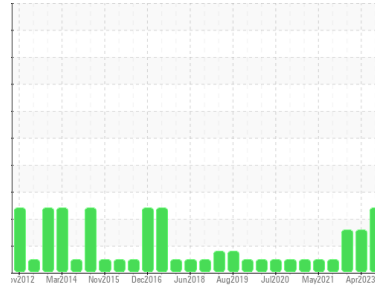




# PROBLEM SUMMARY

Sample Rating Trend



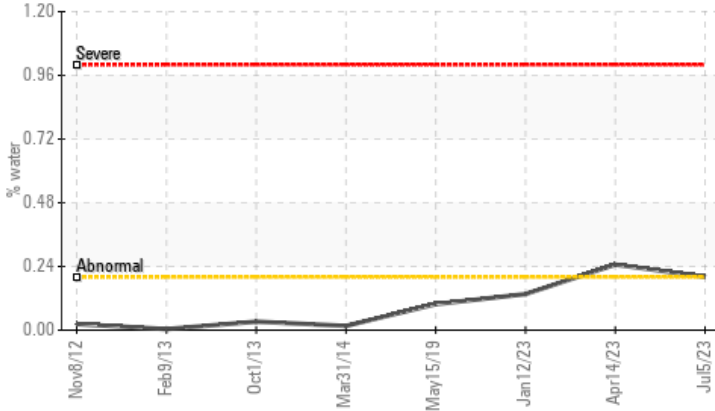
**WATER**



Area  
**AREA I [500302047]**  
 Machine Id  
**LIGHTNIN A1404 (S/N AD-15-18)**  
 Component  
**Gearbox**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 220 (7 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Water



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ATTENTION</b>	MARGINAL	ABNORMAL
Water	%	ASTM D6304	>0.2	▲ <b>0.201</b>	▲ 0.247	0.136
ppm Water	ppm	ASTM D6304	>2000	▲ <b>2010</b>	▲ 2470	1360
Appearance	scalar	*Visual	NORML	▲ <b>HAZY</b>	NORML	NORML

Customer Id: ALBORA  
 Sample No.: WC0810159  
 Lab Number: 05904998  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 14 Apr 2023 Diag: Don Baldrige

WATER



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 12 Jan 2023 Diag: Don Baldrige

WATER



We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 10 Oct 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

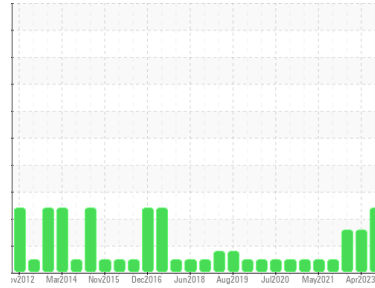
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**AREA I [500302047]**  
 Machine Id  
**LIGHTNIN A1404 (S/N AD-15-18)**  
 Component  
**Gearbox**  
 Fluid  
**ROYAL PURPLE SYNFILM GT 220 (7 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Appearance is hazy. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0810159</b>	WC0804413	WC0593245
Sample Date	Client Info		<b>05 Jul 2023</b>	14 Apr 2023	12 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	MARGINAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>17</b>	13	0
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>10</b>	9	0
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>1</b>	<1	0
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>39</b>	54	1
Calcium	ppm	ASTM D5185m		<b>5</b>	3	0
Phosphorus	ppm	ASTM D5185m		<b>12</b>	8	14
Zinc	ppm	ASTM D5185m		<b>10</b>	1	0
Sulfur	ppm	ASTM D5185m		<b>22593</b>	24727	94

## CONTAMINANTS

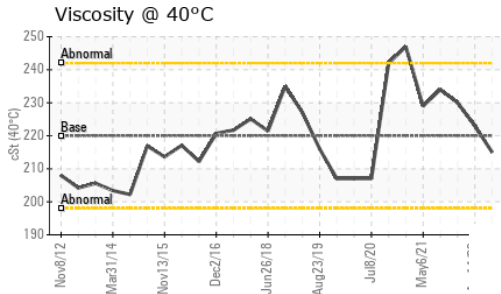
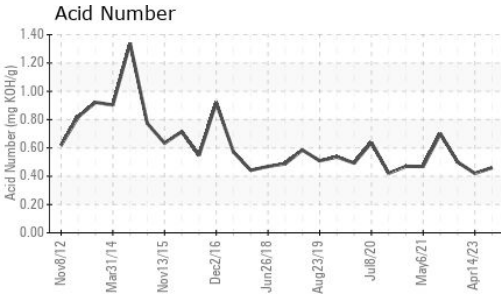
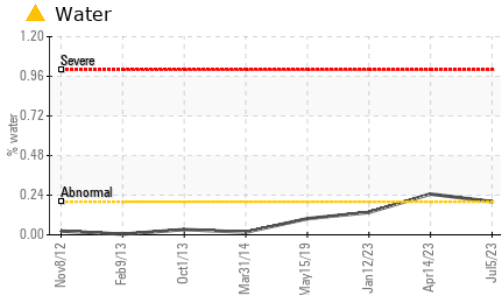
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>7</b>	6	1
Sodium	ppm	ASTM D5185m		<b>0</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	<1
Water	%	ASTM D6304	>0.2	<b>▲ 0.201</b>	▲ 0.247	0.136
ppm Water	ppm	ASTM D6304	>2000	<b>▲ 2010</b>	▲ 2470	1360

## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.46</b>	0.42	0.50



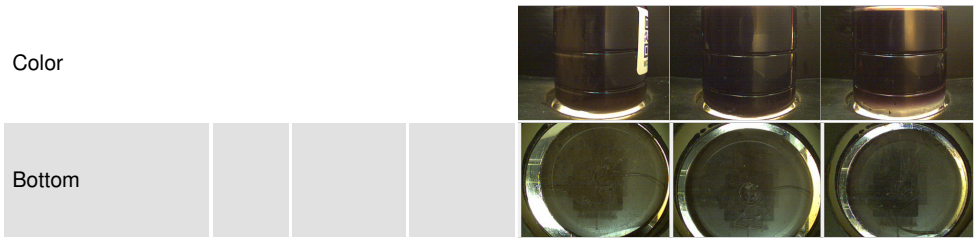
# OIL ANALYSIS REPORT



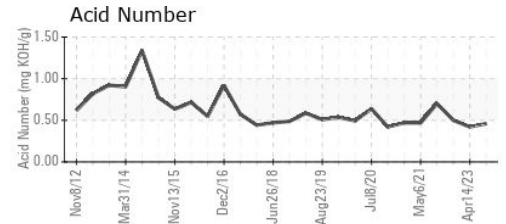
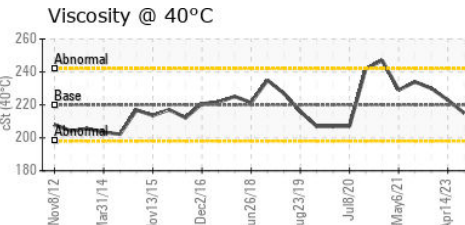
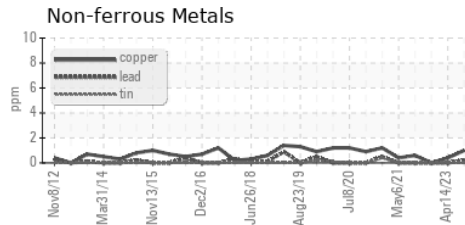
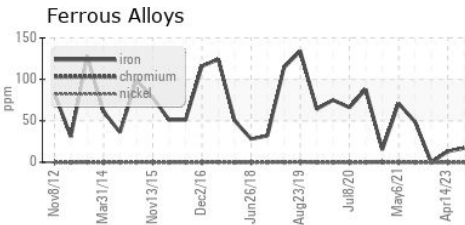
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	MODER
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	0.2%
Free Water	scalar	*Visual	NEG	NEG	1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	215	223

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0810159  
 Lab Number : 05904998  
 Unique Number : 10566354  
 Test Package : IND 2 ( Additional Tests: KF )

SI GROUP INC - ALBEMARLE  
 725 CANNON BRIDGE RD  
 ORANGEBURG, SC  
 US 29115

Contact: ERIC PROVEAUX  
 eric.proveaux@contractors.sigroup.com  
 T: (803)539-5228  
 F: (803)539-5426

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)