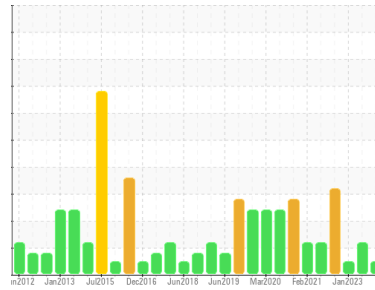




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
AREA I [500302653]
 Machine Id
LIGHTNIN A1445 (S/N AD-2-12)
 Component
Gearbox
 Fluid
ROYAL PURPLE SYNFILM GT 220 (7 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0810168	WC0804418	WC0777503
Sample Date	Client Info		14 Jul 2023	20 Apr 2023	12 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	18	15	3
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	18	72	2
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	2	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		56	76	85
Calcium	ppm	ASTM D5185m		<1	8	1
Phosphorus	ppm	ASTM D5185m		10	10	3
Zinc	ppm	ASTM D5185m		11	12	2
Sulfur	ppm	ASTM D5185m		23259	21507	22589

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	4	16	2
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	<1	<1	0

FLUID DEGRADATION

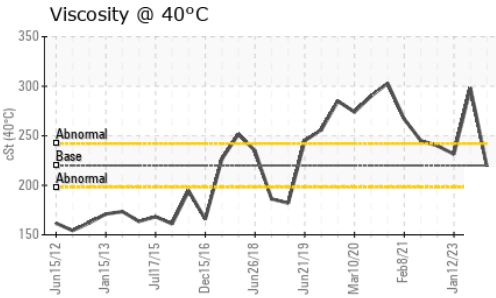
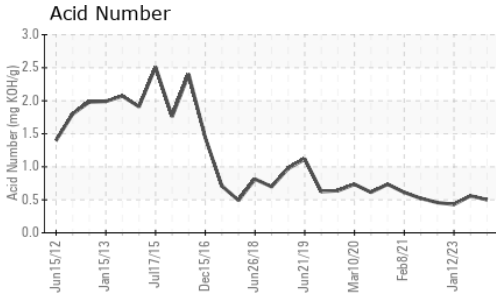
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.50	0.56	0.43

VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	MODER
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG

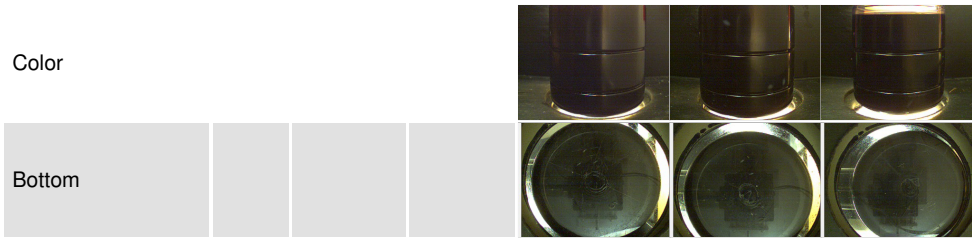


OIL ANALYSIS REPORT

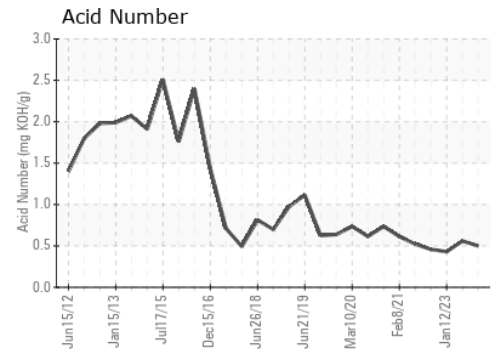
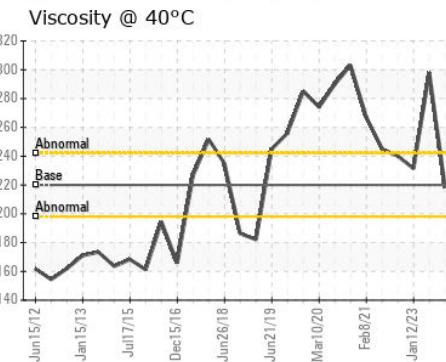
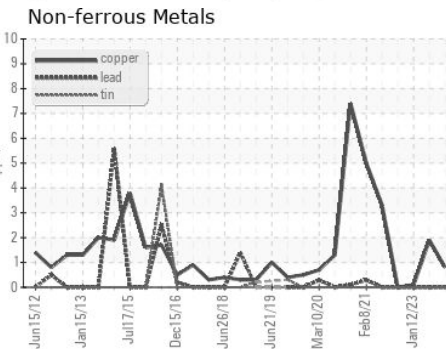
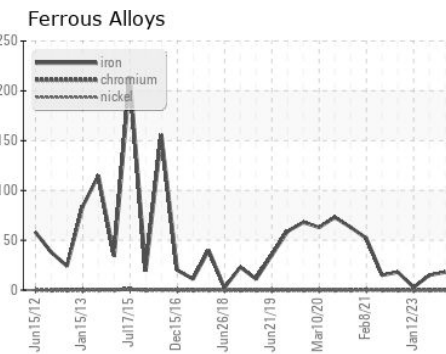


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	218	▲ 298	231.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0810168 **Received** : 21 Jul 2023
Lab Number : 05905001 **Diagnosed** : 25 Jul 2023
Unique Number : 10566357 **Diagnostician** : Don Baldrige
Test Package : IND 2

SI GROUP INC - ALBEMARLE
 725 CANNON BRIDGE RD
 ORANGEBURG, SC
 US 29115

Contact: ERIC PROVEAUX
 eric.proveaux@contractors.sigroup.com
 T: (803)539-5228
 F: (803)539-5426

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)