

### **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

# ALLISON TC377-102 1210075389

Torque Convertor Fluid NOT GIVEN (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

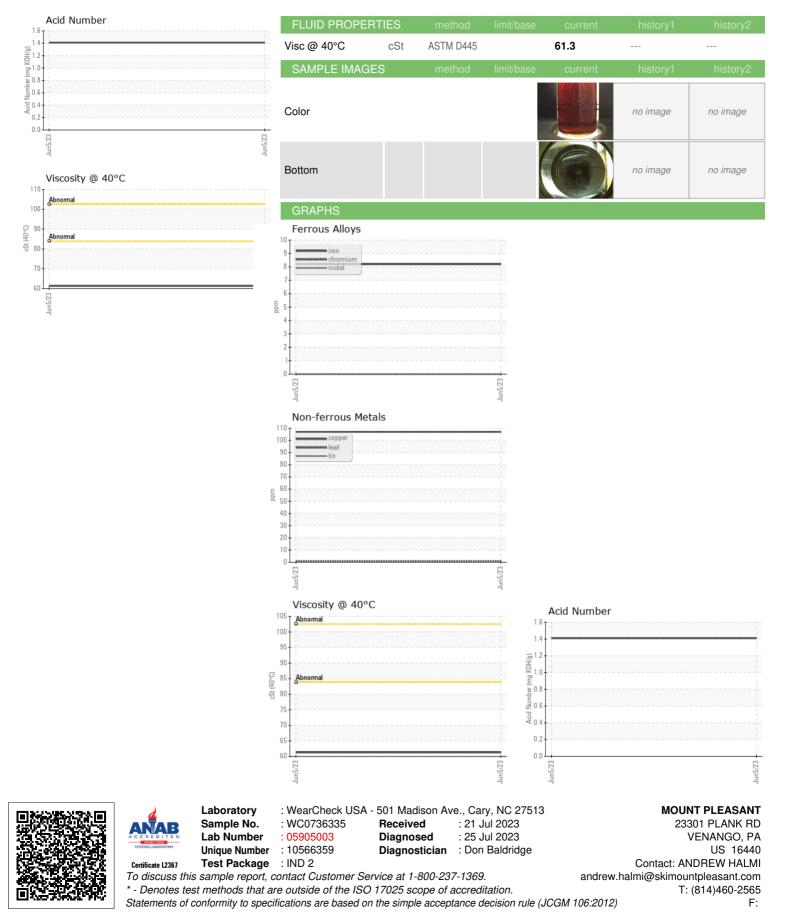
#### **Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0736335		
Sample Date		Client Info		05 Jun 2023		
Machine Age	hrs	Client Info		1780		
Oil Age	hrs	Client Info		1780		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	8		
Chromium	ppm	ASTM D5185m		0		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>50	4		
Lead	ppm	ASTM D5185m	>50	- <1		
Copper	ppm	ASTM D5185m		107		
Tin			>200	<1		
Vanadium	ppm	ASTM D5185m	>10	< 1		
	ppm			-		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		4		
Barium	ppm	ASTM D5185m		2		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		393		
Calcium	ppm	ASTM D5185m		2050		
Phosphorus	ppm	ASTM D5185m		1057		
Zinc	ppm	ASTM D5185m		1214		
Sulfur	ppm	ASTM D5185m		8181		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6		
Sodium	ppm	ASTM D5185m		12		
Potassium	ppm	ASTM D5185m	>20	2		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.41		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual	20.1	NEG		
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Contact/Location: ANDREW HALMI - MOUVEN