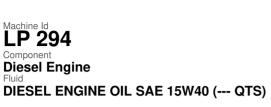


OIL ANALYSIS REPORT

Sample Rating Trend





Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



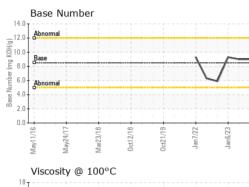


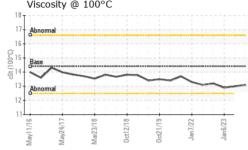
2016 May2017 May2018 0+7018 0+7019 i=2022 i=203

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0816201	WC0775987	WC0751137
Sample Date		Client Info		13 Jul 2023	27 Feb 2023	06 Jan 2023
Machine Age	hrs	Client Info		15450	14833	14219
Oil Age	hrs	Client Info		617	614	872
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel			>5	<1.0	<1.0	<1.0
Glycol		WC Method	20	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	nnm	ASTM D5185m	>100	8	7	10
Chromium	ppm ppm	ASTM D5185m	>20	2	<1	2
Nickel		ASTM D5185m	>20	0	0	<1
Titanium	ppm	ASTM D5185m	>4	0	0	0
Silver	ppm		>3	0	0	0
Aluminum	ppm	ASTM D5185m ASTM D5185m	>3 >20	2	2	2
	ppm		>20	2	<1	<1
Lead	ppm	ASTM D5185m ASTM D5185m	>40 >330	0 <1	<1	<1
Copper	ppm					
Tin	ppm	ASTM D5185m	>15	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base 250	current 12	history1 11	history2 13
	ppm ppm					
Boron		ASTM D5185m	250	12	11	13
Boron Barium	ppm	ASTM D5185m ASTM D5185m	250 10	12 <1	11 0	13 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	250 10	12 <1 65	11 0 57	13 0 58
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100	12 <1 65 <1	11 0 57 <1	13 0 58 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450	12 <1 65 <1 1023	11 0 57 <1 878	13 0 58 <1 959
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000	12 <1 65 <1 1023 1165	11 0 57 <1 878 1040	13 0 58 <1 959 1271
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	12 <1 65 <1 1023 1165 1099	11 0 57 <1 878 1040 910	13 0 58 <1 959 1271 1014
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350	12 <1 65 <1 1023 1165 1099 1349	11 0 57 <1 878 1040 910 1161	13 0 58 <1 959 1271 1014 1256
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	12 <1 65 <1 1023 1165 1099 1349 3965	11 0 57 <1 878 1040 910 1161 3418	13 0 58 <1 959 1271 1014 1256 3479
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250	12 <1 65 <1 1023 1165 1099 1349 3965 current	11 0 57 <1 878 1040 910 1161 3418 history1	13 0 58 <1 959 1271 1014 1256 3479 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25	12 <1 65 <1 1023 1165 1099 1349 3965 current 3	11 0 57 <1 878 1040 910 1161 3418 history1 4	13 0 58 <1 959 1271 1014 1256 3479 history2 4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158	12 <1 65 <1 1023 1165 1099 1349 3965 <u>current</u> 3 1	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 limit/base >25 >158 >20	12 <1 65 <1 1023 1165 1099 1349 3965 current 3 1 <1	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1 0	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base >3	12 <1 65 <1 1023 1165 1099 1349 3965 current 3 1 <1 <1	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1 0 history1	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1 0 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Imit/base >25 >158 >20 Imit/base >3	12 <1 65 <1 1023 1165 1099 1349 3965 current 3 1 <1 <1 current 0.2	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1 0 history1 0.3	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1 0 history2 0.4
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 Iimit/base >25 >158 >20 Iimit/base >3 >20	12 <1 65 <1 1023 1165 1099 1349 3965 <i>current</i> 3 1 <1 <1 <i>current</i> 0.2 5.8	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1 0 history1 0.3 5.8	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1 0 history2 0.4 6.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	250 10 100 450 3000 1150 1350 4250 imit/base >25 >158 >20 imit/base >3 >20	12 <1 65 <1 1023 1165 1099 1349 3965 current 3 1 <1 <1 current 0.2 5.8 17.7	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1 0 history1 0.3 5.8 18.0	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1 0 <u>history2</u> 0.4 6.3 17.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	250 10 100 450 3000 1150 1350 4250 binit/base >25 >158 >20 binit/base >3 >20 >30 >30	12 <1 65 <1 1023 1165 1099 1349 3965 Current 3 1 <1 <1 0.2 5.8 17.7 Current	11 0 57 <1 878 1040 910 1161 3418 history1 4 <1 0 history1 0.3 5.8 18.0 history1	13 0 58 <1 959 1271 1014 1256 3479 history2 4 1 0 history2 0.4 6.3 17.3 history2



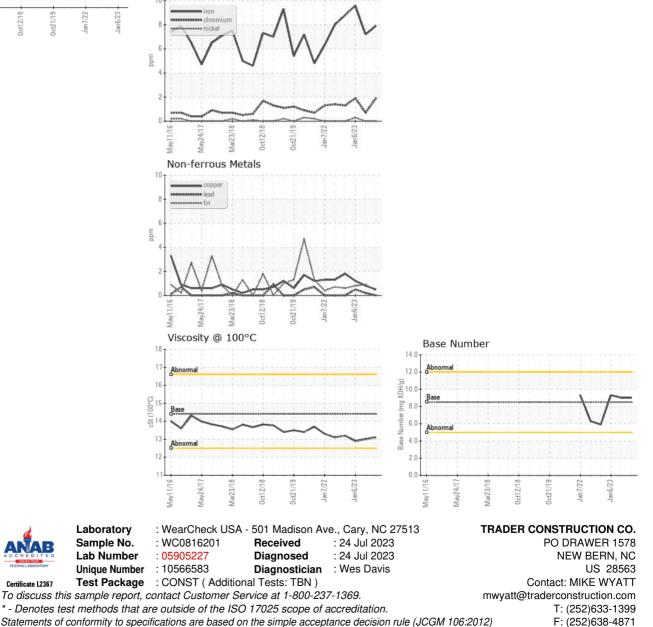
OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.1	13.0	12.9
GRAPHS						

Ferrous Alloys



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: MIKE WYATT - TRANEW