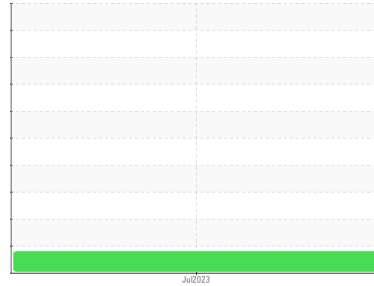




PROBLEM SUMMARY

Sample Rating Trend

ISO



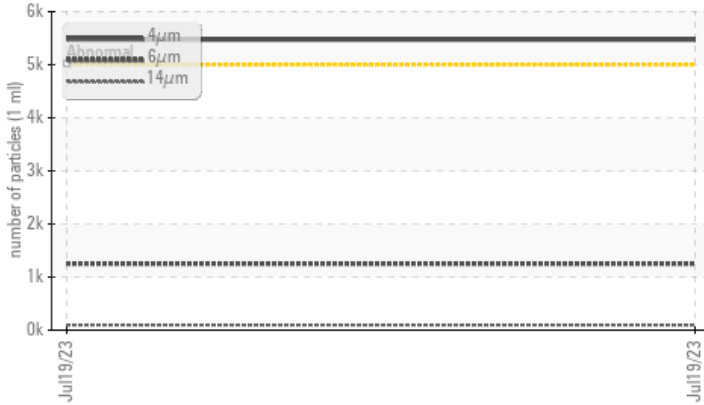
Machine Id MOWHAWK TORRINGTON MOLD

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (120 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	---	---
Particles >4µm	ASTM D7647	>5000	▲ 5473	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/17/14	---	---

Customer Id: ROBMCG
Sample No.: WC0810255
Lab Number: 05905396
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
MOWHAWK TORRINGTON MOLD

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (120 GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

▲ Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0810255	---	---
Sample Date	Client Info			19 Jul 2023	---	---
Machine Age	yrs	Client Info		22	---	---
Oil Age	yrs	Client Info		4	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				ATTENTION	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	<1	---	---
Copper	ppm	ASTM D5185m	>20	19	---	---
Tin	ppm	ASTM D5185m	>20	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	<1	---	---
Molybdenum	ppm	ASTM D5185m	5	1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	5	---	---
Calcium	ppm	ASTM D5185m	200	33	---	---
Phosphorus	ppm	ASTM D5185m	300	293	---	---
Zinc	ppm	ASTM D5185m	370	359	---	---
Sulfur	ppm	ASTM D5185m	2500	1208	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	11	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ 5473	---	---
Particles >6µm		ASTM D7647	>1300	1252	---	---
Particles >14µm		ASTM D7647	>160	97	---	---
Particles >21µm		ASTM D7647	>40	20	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 20/17/14	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.42	---	---

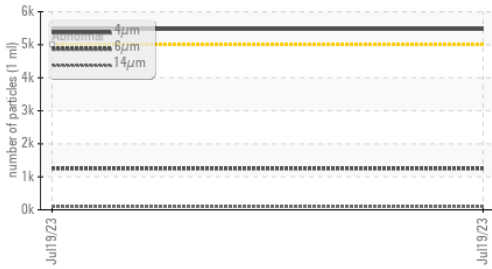


OIL ANALYSIS REPORT

▲ Particle Trend



▲ Particle Trend



Acid Number



Viscosity @ 40°C



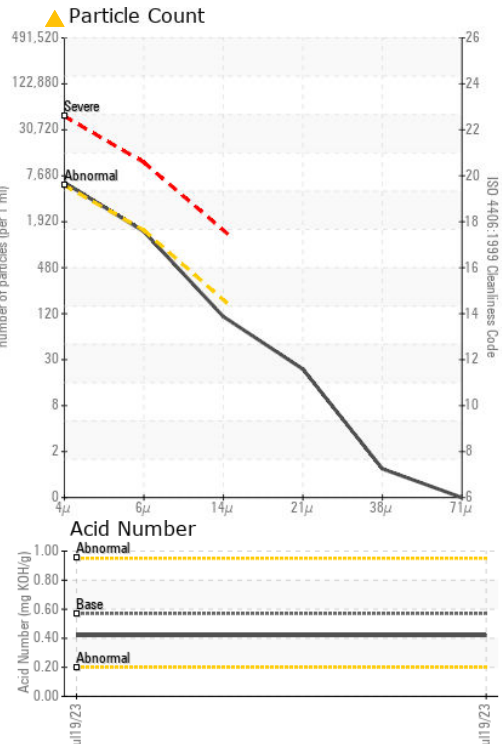
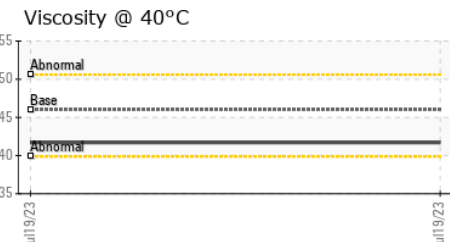
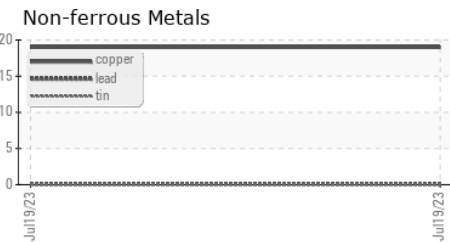
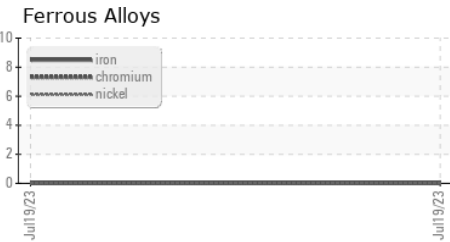
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	41.7	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0810255 **Received** : 24 Jul 2023
Lab Number : 05905396 **Diagnosed** : 25 Jul 2023
Unique Number : 10566752 **Diagnostician** : Wes Davis
Test Package : IND 2

ROBBINS & BOHR
 PO BOX 4046
 CHATTANOOGA, TN
 US 37405
 Contact: Joe Robbins
 jrobbins@robbinsbohr.com
 T: (423)309-4625
 F: (423)756-4439

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)