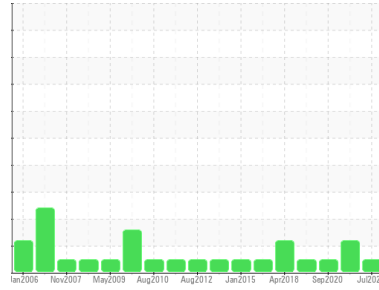




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**ENGINE ROOM**  
Machine Id  
**HSC-6 (S/N SU-2178C)**  
Component  
**Refrigeration Compressor**  
Fluid  
**USPI ALT-68 SC (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM5905474</b>	USP243429	USP208921
Sample Date	Client Info	<b>23 Jul 2023</b>	05 Jul 2023	24 Sep 2020
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	ATTENTION	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	2
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>0</b>	0	2
Phosphorus	ppm	ASTM D5185m	<b>0</b>	<1	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>13</b>	0	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>4</b>	2	4
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304 >0.01	<b>0.003</b>	0.006	0.009
ppm Water	ppm	ASTM D6304 >100	<b>26.8</b>	65.3	91.0

## FLUID CLEANLINESS

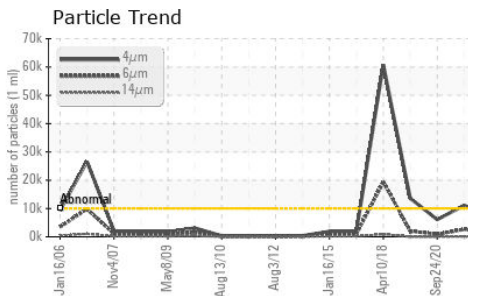
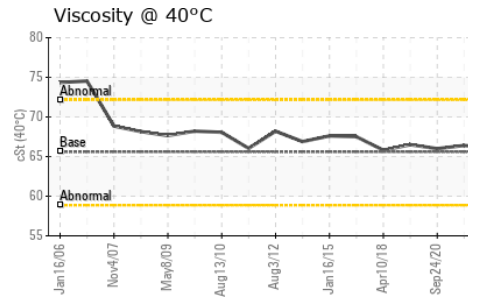
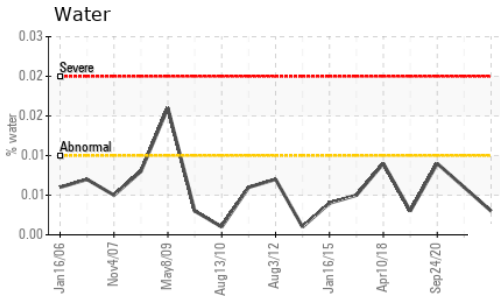
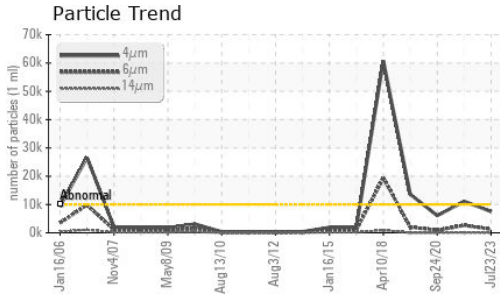
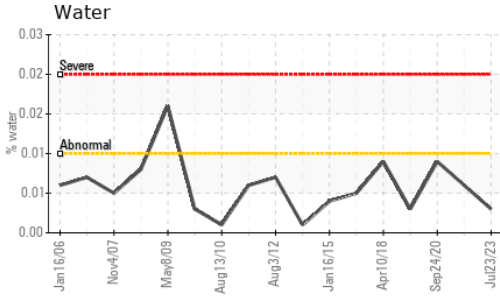
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>7516</b>	▲ 11119	6078
Particles >6µm	ASTM D7647 >2500	<b>1193</b>	▲ 2692	879
Particles >14µm	ASTM D7647 >320	<b>28</b>	87	9
Particles >21µm	ASTM D7647 >80	<b>5</b>	14	0
Particles >38µm	ASTM D7647 >20	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>20/17/12</b>	▲ 21/19/14	20/17/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.015</b>	0.013	0.014



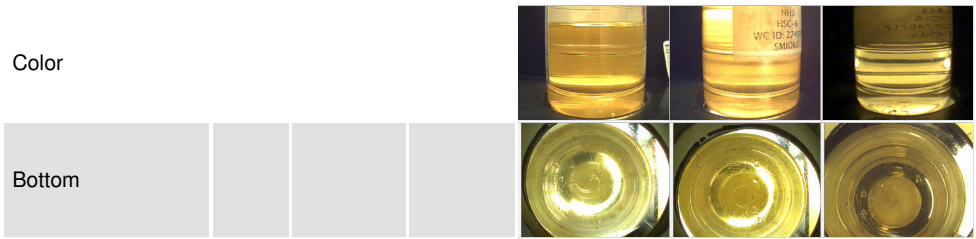
# OIL ANALYSIS REPORT



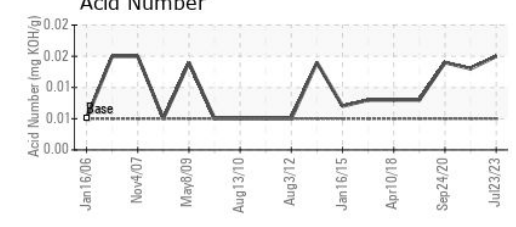
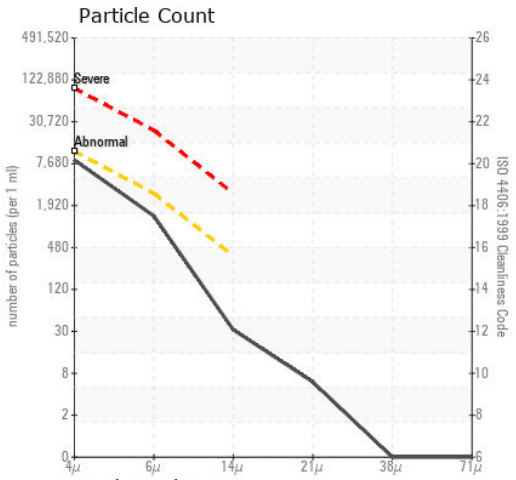
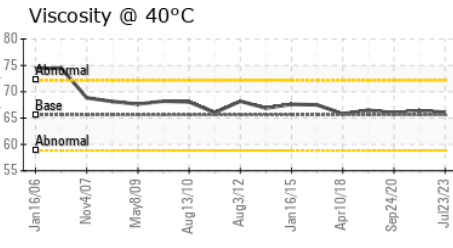
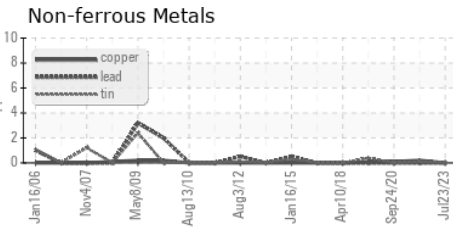
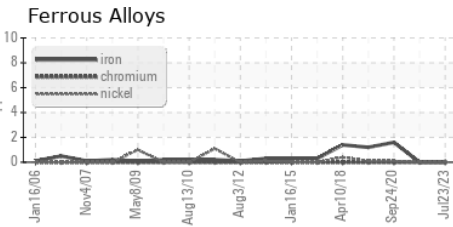
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	66.1	66.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM5905474 **Received** : 24 Jul 2023  
**Lab Number** : 05905474 **Diagnosed** : 25 Jul 2023  
**Unique Number** : 10566830 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**PREMIUM PET HEALTH - SMITHFIELD (SMIORA)**  
 101 14TH ST SE  
 ORANGE CITY, IA  
 US 51041  
 Contact: TIM REINERT

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (712)737-5739

F: