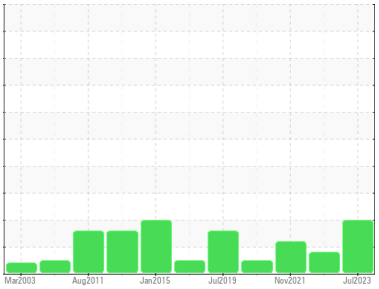
# PROBLEM SUMMARY

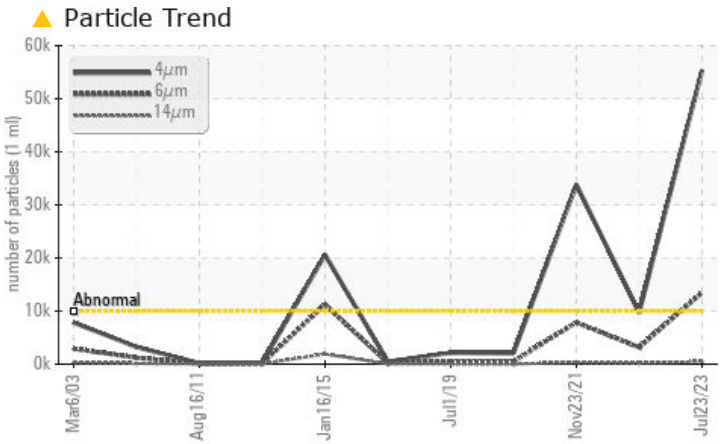
Sample Rating Trend




ISO

Machine Id
## LSB-3 (S/N 3235006)
Component
**Refrigeration Compressor**
Fluid
**USPI ALT-68 SC (--- GAL)**

## COMPONENT CONDITION SUMMARY




## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | ATTENTION | ABNORMAL |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >10000 | ▲ **55332** | 9691 | ▲ 33818 |
| Particles >6µm | | ASTM D7647 | >2500 | ▲ **13485** | ▲ 3168 | ▲ 7842 |
| Particles >14µm | | ASTM D7647 | >320 | ▲ **485** | 177 | ▲ 327 |
| Particles >21µm | | ASTM D7647 | >80 | ▲ **81** | 31 | 44 |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | ▲ **23/21/16** | ▲ 20/19/15 | ▲ 22/20/16 |

**Customer Id:** PREORA
**Sample No.:** USPM5905485
**Lab Number:** 05905485
**Test Package:** IND 2

*To manage this report scan the QR code*

*To discuss the diagnosis or test data:*
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

*To change component or sample information:*
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

## RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---|---|---|---|---|
| Change Filter | --- | --- | ? | We recommend you service the filters on this component. |

## HISTORICAL DIAGNOSIS

**30 Apr 2023 Diag: Doug Bogart**

ISO

Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

---

**23 Nov 2021 Diag: Doug Bogart**

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

---

**24 Feb 2021 Diag: Jonathan Hester**

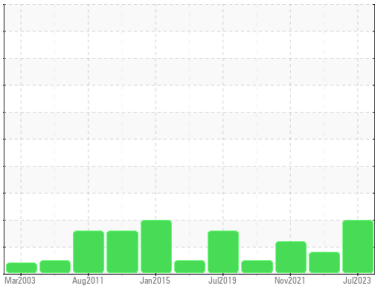
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

# OIL ANALYSIS REPORT

Sample Rating Trend




ISO

Machine Id
## LSB-3 (S/N 3235006)
Component
**Refrigeration Compressor**
Fluid
**USPI ALT-68 SC (--- GAL)**

## DIAGNOSIS

**Recommendation**
We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of particulates present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **USPM5905485** | USP235939 | USP208923 |
| Sample Date | | Client Info | | **23 Jul 2023** | 30 Apr 2023 | 23 Nov 2021 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **ABNORMAL** | ATTENTION | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >8 | **2** | 1 | 2 |
| Chromium | ppm | ASTM D5185m | >2 | **0** | 2 | 0 |
| Nickel | ppm | ASTM D5185m | | **0** | <1 | <1 |
| Titanium | ppm | ASTM D5185m | | **0** | <1 | 0 |
| Silver | ppm | ASTM D5185m | >2 | **0** | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >3 | **0** | 0 | 0 |
| Lead | ppm | ASTM D5185m | >2 | **0** | <1 | <1 |
| Copper | ppm | ASTM D5185m | >8 | **0** | <1 | 0 |
| Tin | ppm | ASTM D5185m | >4 | **0** | 1 | 0 |
| Antimony | ppm | ASTM D5185m | | **---** | --- | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | 2 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 1 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **0** | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | **0** | <1 | 0 |
| Magnesium | ppm | ASTM D5185m | | **0** | <1 | 0 |
| Calcium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Zinc | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 50 | **0** | 6 | 5 |

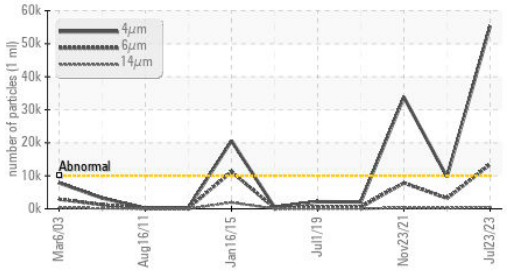
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **10** | 2 | 10 |
| Sodium | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | 5 | 1 |
| Water | % | ASTM D6304 | >0.01 | **0.006** | 0.005 | 0.006 |
| ppm Water | ppm | ASTM D6304 | >100 | **67.2** | 52.0 | 63.6 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >10000 | ▲ **55332** | 9691 | ▲ 33818 |
| Particles >6µm | | ASTM D7647 | >2500 | ▲ **13485** | ▲ 3168 | ▲ 7842 |
| Particles >14µm | | ASTM D7647 | >320 | ▲ **485** | 177 | ▲ 327 |
| Particles >21µm | | ASTM D7647 | >80 | ▲ **81** | 31 | 44 |
| Particles >38µm | | ASTM D7647 | >20 | **1** | 0 | 1 |
| Particles >71µm | | ASTM D7647 | >4 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | ▲ **23/21/16** | ▲ 20/19/15 | ▲ 22/20/16 |

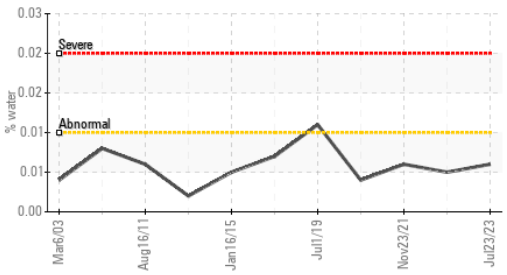
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D974 | 0.005 | **0.015** | 0.012 | 0.015 |

# OIL ANALYSIS REPORT

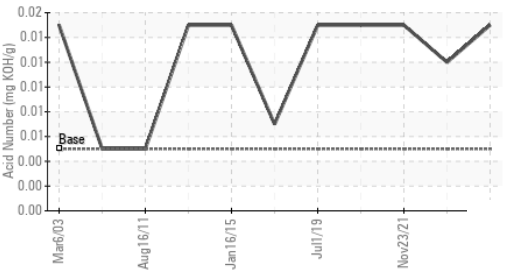
Particle Trend



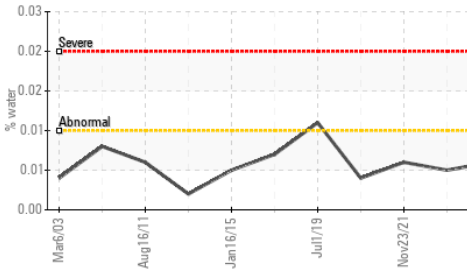

Water



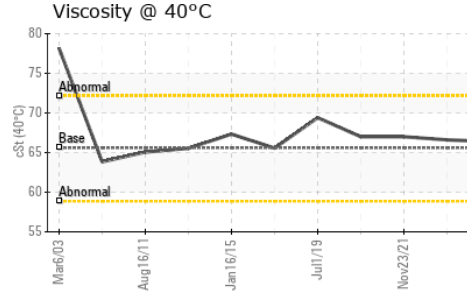

Acid Number




Water



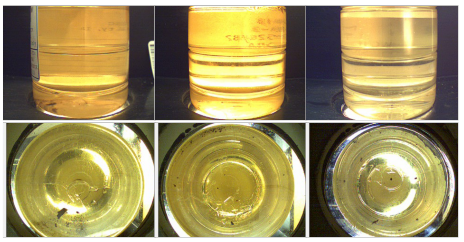

Viscosity @ 40°C




| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **LIGHT** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | LIGHT | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.01 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

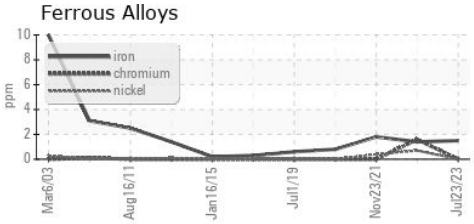
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 65.6 | **66.4** | 66.6 | 67.0 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | | | | |
| Bottom | | | | | |

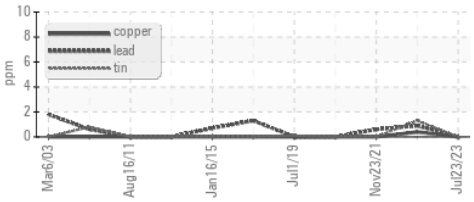


## GRAPHS

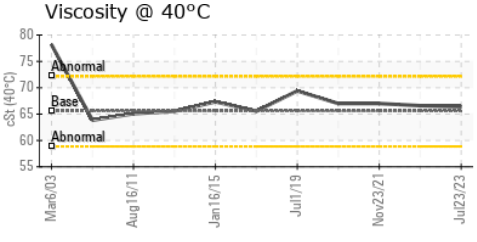
Ferrous Alloys



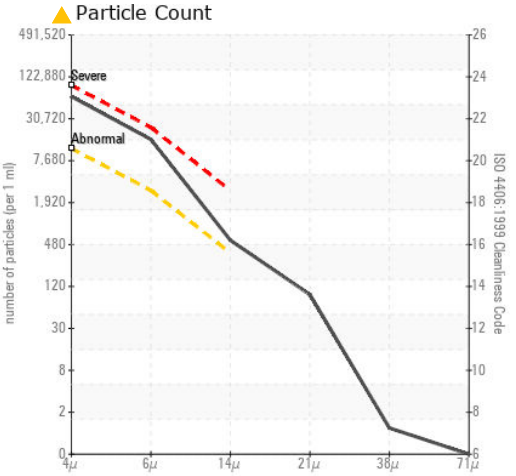

Non-ferrous Metals



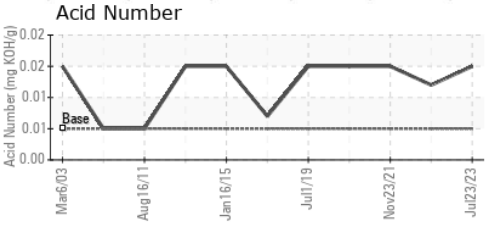

Viscosity @ 40°C




Particle Count




Acid Number




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : USPM5905485
**Lab Number** : 05905485
**Unique Number** : 10566841
**Test Package** : IND 2

**Received** : 24 Jul 2023
**Diagnosed** : 25 Jul 2023
**Diagnostician** : Doug Bogart

Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

**PREMIUM PET HEALTH - SMITHFIELD (SMIORA)**
101 14TH ST SE
ORANGE CITY, IA
US 51041
Contact: TIM REINERT

T: (712)737-5739
F: